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MOTION

Helping you build a better machine, *faster.*

Linear Actuators

 **THOMSON**TM



Helping you build a better machine, faster.

Danaher Motion -

Helping you build a better machine, faster

Danaher Corporation combined over 30 industry-leading brands such as Kollmorgen, Thomson, Dover, Pacific Scientific, Portescap, Neff, Seidel and Bautz to establish a customer-focused motion control manufacturing company called Danaher Motion. We offer this powerful set of integrated motion control technologies under the Danaher Motion and Thomson brand names. We are a \$1B+ global motion control leader, unique in our ability to marshal decades of application experience and technical innovation to help you build better machines, faster.

Danaher Motion defines high standards of quality, innovation and technology. We enable improved machine performance and reliability while controlling costs. Our global manufacturing footprint, rapid customization and prototyping capabilities drive quick lead times. Unmatched application experience and design expertise empowers you to commission machines faster.

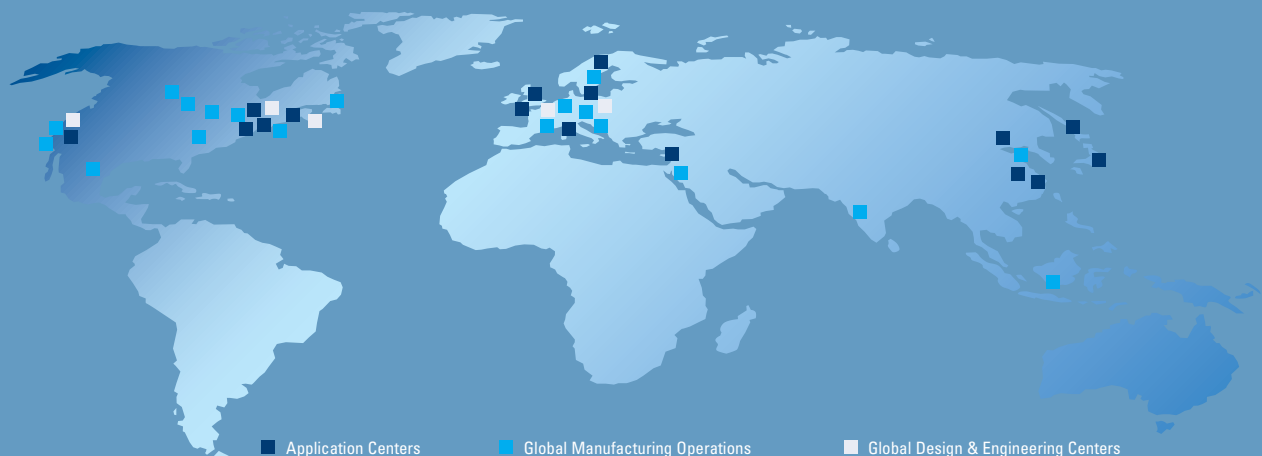
Consider your options in today's market for a motion control partner. Select Danaher Motion and join a team with 6100 employees, over 60 years of application experience and 2000+ distributor locations around the globe. Danaher Motion serves industries as diverse as semiconductor, aerospace and defense, electric vehicle systems, packaging, printing, medical and robotics. We offer an unparalleled depth and breadth of motion control product solutions through a world-wide service and support infrastructure, field service engineers and support teams available when and where you need them.

The Danaher Business System -

Building sustainable competitive advantage into your business

The Danaher Business System (DBS) was established to increase the value we bring to customers. It is a mature and successful set of tools we use daily to continually improve manufacturing operations and product development processes. DBS is based on the principles of Kaizen which continuously and aggressively eliminate waste in every aspect of our business. DBS focuses the entire organization on achieving breakthrough results that create competitive advantages in quality, delivery and performance – advantages that are passed on to you. Through these advantages Danaher Motion is able to provide you faster times to market as well as unsurpassed product selection, service, reliability and productivity.

Local Support Around the Globe



Introduction

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Introduction

Company Introduction

The history of the Thomson Electrak® actuator goes back to the development of ball screw actuators 40 years ago in Marengo, IL, USA. The first generation of general purpose actuators were developed for control of accessory drives on garden tractors and farm equipment. Since that simple beginning, actuators are now used in all types of equipment to automate a process, remove people from dangerous situations, provide remote control or make difficult, tedious manual jobs easier.

The linear actuators in this catalog represent proven design concepts found in the entire Electrak series. From light load 050s to the high performance Electrak Pro series capable of handling loads up to 2000 pounds, Thomson offers features unavailable anywhere else.









The world's most versatile actuator selection

Thomson combined the clevis to clevis mount Electrak series, and the trunnion mount Electrak PPA units, to provide the most versatile selection of linear actuators available. Our actuator team has solved over 10000 tough application challenges with even tougher actuators. We

built our reputation in the mobile off highway market in extremely demanding operating conditions. And if you can't find the actuator to meet your application, call us for a cost effective actuator built to your needs. Thomson builds more custom actuators than anyone.

You can count on Thomson

Thomson linear actuators – rugged, reliable remote linear motion control with the push of a button. You can count on Thomson for worldwide sales, service, application support and local availability. Please visit www.danahermotion.com for more information.

1967	1969	1974	1982	1984	1987	1988	1991
The first generation of actuators for use in garden tractors and farm equipment is released.	First line of ball screw driven actuators with right angle AC and DC motors is released.	First line of actuators with parallel motors and both acme and ball screw drive is released.	The "Tiger" line actuators are released for OEMs.	Electrak 1, 2, 5, 10 and 100 are released for distribution.	Electrak 205 and the first line of MCS controls are released.	Electrak 1SP with feedback potentiometer is released.	The first lifting columns, DMD and DMA, are released.
							

Introduction

Product Introduction

Thomson actuators are easy to mount and operate, require no maintenance, don't leak hydraulic fluid, are easy to incorporate into an automated process and once installed they will work reliably under the toughest conditions year after year.

Actuators offer advantages over mechanical and hydraulic systems in many applications. They are self-contained, rugged, and durable, making them ideal anywhere you want to lift, lower, push, pull, rotate or position a load.

Compact design

With their compact size, actuators can be located in confined areas. An actuator with a 4 inch stroke length can produce 2000 pounds of force from a 11 inch package. Electrak 1 and 050 series actuators fit small areas with package lengths as short as 6 inches.

Rugged and reliable

All Thomson actuators incorporate strong, high quality components to assure trouble-free service. Rugged spur, worm or helical gearing, aircraft quality lubricants and high performance motors provide the maximum life and value. The actuators are gasketed and sealed throughout for protection in wet, dirty and oily environments and are ideal for use on outdoor equipment. The rod style actuators have stainless steel or aluminum extension tubes to resist corrosion.

Maintenance-free

All adjustments and lubrication are made at the factory and no maintenance is required or recommended. Consistent,

repeatable performance is provided for the entire lifetime of the actuator.

Bidirectional








Thomson actuators can push and pull loads ranging from one pound to a ton, and can extend up to 36 inches. With the Thomson series of actuator controls, you can create an actuator control system to meet your particular motion control requirements.

Safe operation

Motors used on Electrak actuators utilize thermal switches in their windings or Electronic Load Monitoring to shut the actuator off in case of overheating. A standard overload clutch or Electronic Load Monitoring will stop the motion if the load is too great or at the end of a stroke. All linear actuators will hold their loads with power removed.

Versatile

Stroke lengths of 1 to 36 inches are available and speeds are as high as two inches per second. Actuators are easy to apply, quick to install and usually only requiring two wires for operation. A wide variety of options and controls makes it easy to find the perfect actuator for your application. And if you have special needs, cost effective custom solutions are our speciality.

1992	1994	1998	1999	2000	2004	2006
A patent for a load lock device is granted.	Electrak 1LL is released.	Electrak 150 with two patents is released. AC control line is released.	Electrak 050 with patented design and the first rotary actuators are released.	The first LM80 rodless actuator is released.	The triple profile lifting column TC16 and the "sweeper" actuator are released.	The Electrak Pro actuator line and the DCG control line are released.
						

Introduction

The Benefits of Electrification

Electrification is converting manual, hydraulic and pneumatic operations to electromechanical motion. Substantially improved machine performance and cost advantages can be gained through electrification.

Reduce costs

- Electric actuation components cost less than comparable hydraulic and pneumatic systems.
- One electric linear actuator is faster and easier to install than the multiple hydraulic and pneumatic components required to achieve the same function.
- Electric actuators feature quick and predictable system tuning when compared to the headaches of configuring hydraulic systems and their components which contend with power variation, temperature variation, and non-linear performance profiles.
- Compare zero maintenance electric actuators against the fluid replacement, leak repairs and other routine maintenance needed to support hydraulic systems.
- Eliminate the environmental problems and costs associated with hydraulic fluid leaks and fluid disposal.

Boost productivity and efficiency

- Improve control over critical machine operations with:
 - Multiple digital and analog feedback options
 - Fixed and programmable limit switches for “teach and repeat” positions
 - Low voltage switching options that can interface directly with programmable PC/PLC controllers
 - Pulse width modulation for variable speed control
- Superior accuracy and repeatability
- Link and automate simultaneous processes
- Reduce down time with:
 - Zero maintenance
 - Longer component life
 - Redundancy through manual override
- Improve safety and reduce costs by removing people from danger with convenient remote control

Great opportunities for electric conversion

Making jobs easier

- Raising and lowering a deck on a mower, paver or floor scrubber.
- Shifting manual transmission.
- Lifting wheelchairs into a vehicle.
- Opening and closing doors on buses or vans.

Automating a process

- Moving twine across a round bale of hay for consistent wrap.
- Varying the chute opening on a salt/sand spreader based on speed for consistent application.
- Lift and lower pantographs on electrical trains and trams.

Providing remote control

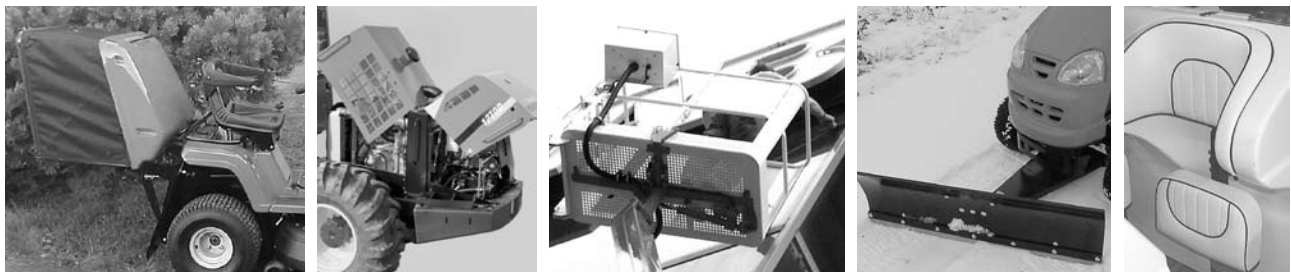
- Throttle control from the rear of garbage trucks.
- Positioning the discharge spout on a large chipper, snowblower or combine.
- Opening a chute on a salt/sand spreader.
- Positioning of solar energy panels and wind power plant turbines.
- Opening/closing the engine hatch on boats.
- Positioning boat, handicap vehicle seats.
- Belt tensioning.

Removing people from danger

- Sliding a cover over the stairs in a recreational vehicle.
- Throttle control for a tree stump grinder to keep the operator away from moving parts or flying debris.
- Medical waste/refuse compacting.

Replacing hydraulics or pneumatics

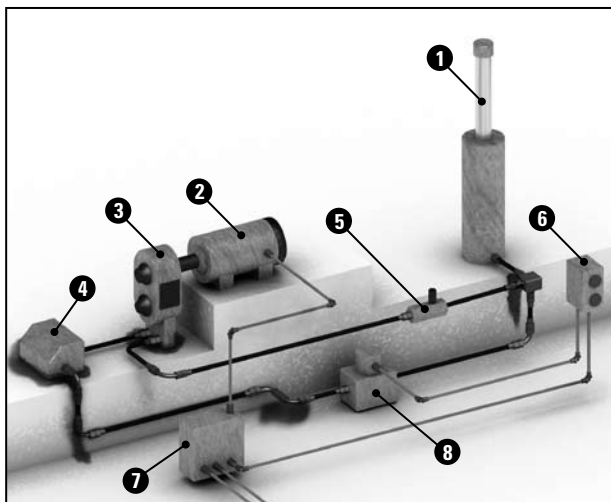
- Power steering.
- Dump beds on ATVs.
- Positioning mower decks on golf course equipment.



Introduction

The Benefits of Electrification

Replacing hydraulic or pneumatic cylinders with electrical linear actuators means a simpler and smaller installation, easier control, lower energy costs, higher accuracy, less maintenance, less noise and a cleaner, healthier environment.

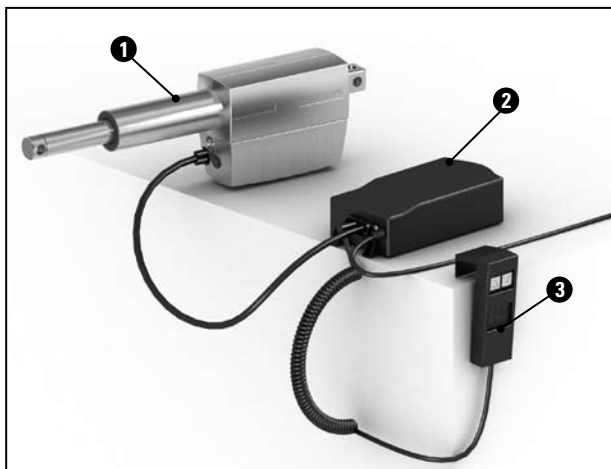


You can design, purchase and install all these components or you can select and install an actuator and control.

Single acting, uni-directional hydraulic cylinder system

1. Hydraulic cylinder
2. Electric pump motor
3. Hydraulic pump
4. Hydraulic oil reservoir
5. Check valve
6. Operator push button box
7. Relay cabinet
8. Unloading valve

This single acting, uni-directional hydraulic cylinder system is one of the simplest hydraulic solutions. This system only allows consistent performance in one direction. In order to get consistent performance in both directions a bi-directional system would be required which is even more complex and costly.



Plug and play type of connections, simple installation and no need for any set up or adjustments ensures accurate, clean and trouble free operation within the hour.

Electric linear actuator system

1. Linear actuator
2. Actuator control
3. Hand held control pendant

This simple electrical actuators system will ensure consistent operation in both directions. It will also give you added features such as electronic load monitoring, end of stroke limit switches, mid stroke protection and manual override operation in case of power failure. Optional features such as analog or digital position feedback, adjustable end of stroke limit switches, end of stroke indication outputs and signal following capability are also available. Another advantage is that a system like this is easy to integrate with other control systems normally found in industrial systems or vehicles such as PLC's, micro-controllers, computers or simple relay based systems.

Introduction

Actuator Applications

Thomson Electrak actuators can be found in the most diverse applications, ranging from agricultural to industrial, ventilation and medical equipment. Anywhere you want to lift, lower, push, pull, rotate or position a load - only your imagination will set the limit.

Mobile-off-highway

Actuators are widely used in agricultural, construction, mining, forestry, road work and railway equipment for the control of seats, hoods, doors, covers, balers, pantographs, sprayer booms, throttles and much more.

Turf and garden

Actuators can be found on riding lawn mowers, golf carts, garden tractors, cleaning machines, sky lifts and other utility vehicles.

Industrial equipment

Actuators are used on conveyor belts, for adjustable work tables/platforms and in the opening and closing of hatches, doors and locks. They are also common in machines for dispensing, cutting, packaging, labeling, scanning or printing.

Health and fitness

Actuators are commonly used in patient lifts/beds, handicap adapted vehicles and wheel chairs to position patients or equipment. Other applications include hospital devices, examination chairs/tables and work out/gym apparatus.

Office, domestic and entertainment equipment

At home, in the office and in the entertainment business actuators are used in automatic doors, lifts, garage doors, gates, satellite dishes, beds, reclining chairs, adjustable office desks, arcade games, vending machines, theatre/TV/movie props and theme park attractions.

Marine

On boats, ships and oil rigs actuators are used in seats, hatches, fire doors, rescue equipment, valves and throttles.

Ventilation and process control

Actuators are used for valve control in ventilation and process equipment.



Introduction

Selection Procedure

Thomson actuators have been divided into good, better and best groups to help you select the appropriate actuator for your application. By using the simple selection procedure described below and the Performance Overview on the next few pages, the process will be even easier.

Good

These actuators are the lowest cost solution, provide capable, reliable performance and have some flexibility of options and configurations. If you just need a basic actuator, this is the best choice.



Better

These actuators have more flexibility in options, configurations and modifications. They have passed the test of time in the toughest agriculture and construction applications. Choose from this group if you need a rugged, heavy duty actuator customized to your application.



Best

These robust and strong actuators are the market leaders with state of the art technology and flexibility. They are smaller, lighter and have a shorter retracted length than other actuators on the market. If you need electronic load monitoring, programmable limit switches, digital feedback or signal following, this is the group for you.



Selection procedure

Step 1 - Determine Voltage

DC actuators can be operated by battery, a rectifier or an actuator control with 115/230 Vac input. AC actuators are either 115 or 230 Vac.

Step 2 - Determine Load/Speed

Select the actuator which has the load and speed rating that suits your application.

Step 3 - Select Stroke Length

Choose the desired stroke length from either the Performance Overview pages or the individual product pages.

Step 4 - Verify Design Considerations

Do you need a very short retracted length, adjustable, fixed or programmable limit switches, electronic load monitoring, digital or analog feedback, low voltage power switching, manual override, signal following, clevis mounting, tube mounting or trunnion mounting? If you need an actuator to take side loads or cantilever loads, select from the TC16, DMD, DMA or LM80 actuators.

Step 5 - Select Control

The controls in the catalog are designed for use with Electrak actuators and range from a simple switch to a control with membrane switches and feedback display or with a hand pendant.

On-line selection software







On www.danahermotion.com/linear_actuator_advisor you can select an actuator by using the actuator product advisor. This easy to use software lets you play with all the parameters and will give you all the relevant data and the correct ordering information for your choice.

Can't find what you are looking for?

If you are an OEM customer and can't find exactly what you need, contact one of our application engineers at 540-633-3400 for a custom solution.









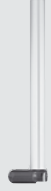

Performance Overview

Standard Actuator Range

	ELECTRAK					
	1	1SP	050	2	PPA-DC	10
						
Product availability						
North America / Europe / Asia ¹	•/•/•	•/•/•	•/•/•	•/ /	•/•/•	•/•/•
General performance						
Product group rating	good	good	better	better	good	better
Input voltage - Vdc / Vac [V]	12, 24 /	12, 24 /	12, 24, 36/	12 /	12, 24, 36, 90 ³ /	12, 24, 36/
Maximum dynamic load [lbf]	75	75	112	250	1500	1500
Maximum speed [in/sec]	3.0	3.0	1.9	1.2	1.3	2.4
Maximum stroke length [in]	6	6	8	24	36	24
Restraining torque [lbf-in]	0	0	0	65	200	100
Protection class	IP65	IP65	IP56	IP65	IP52	IP65
Features						
Mounting configuration	clevis	clevis	clevis	clevis	trunnion	clevis
Screw type - acme / worm / ball	•/ /	•/ /	/•/	•/ /	/ /•	• ² / /•
Overload clutch			•	•	•	•
Motor overload protection	•	•	•	•	•	•
End of stroke limit switches	•		•			
Potentiometer feedback		•				
Electronic load monitoring						
Dynamic braking			• ⁷			
Manual override						
Optional features						
End of stroke limit switches				• ³	•	• ³
Potentiometer feedback			•	•	•	•
Encoder feedback					•	
Programmable limit switches						
End of stroke indication outputs						
Low voltage power switching						
Signal follower input						
PWM speed control monitoring						
Manual override				•	• ³	•
More information						
See page ¹	14	16	18	20	22	24
Actuator Controls						
Recommended control	MCS-2005(6)	MCS-2007(8)	DCG-150	DPDT Switch	MCS-2025	MCS-2025

¹ Products not available in this region are not further described in this catalog. Contact customer support for more information.

² Not available in North America.

					LIFTING COLUMNS			RODLESS		OTHER
Pro	PPA-AC	5	205	TC16	DMD	DMA	LM80-H	LM80-V		
										
•/•/•	•/•/•	•/•/•	•/ /	•/•/•	•/•/•	•/•/•	•/•/•	•/•/•		
best	good	better	better	best	better	better	better	better		
12, 24 /	/ 115, 230	/ 115 ³ , 230, 400 ²	/ 115, 230	24 /	12, 24, 36 /	/ 115 ³ , 230, 400 ²	12, 24 /	12, 24 /		
2000	1500	1500	1500	450	1500	1500	450 ⁴	450 ⁵		
2.0	0.6	2.1	2.1	0.75	2.4	2.4	4.33	4.33		
12	36	24	24	15.75	24	24	59 (1500 mm)	59 (1500 mm)		
150 / 0 ⁶	200	100	100	0	0	0	0	0		
IP66	IP45	IP45	IP45	IP44	IP65	IP45	IP44	IP44		
clevis	trunnion	clevis	clevis/tube	base mount	base mount	base mount	T-slot	T-slot		
•/ /•	/ /•	• ² / /•	/ /•	•/ /	•/ /•	•/ /•	•/ /•	•/ /•		
	•	•			•	•				
•	•	•	•		•	•				
•			•	•						
•			•							
•				•						
•										
	•	• ³								
•	•	•			• ²	• ²				
•	•			•						
•										
•										
•										
•										
	• ³	•					•	•		
26	28	30	32	34	36	38	40	42		
DCG-190	DPDT Switch	MCS-2041(2)	MCS-2051(2)	DCG-180	MCS-2025	MCS-2041(2)	DCG-170	DCG-160		



On the next pages you can find information on the following type of actuators:

- Non-driven
- Rotary
- Legacy
- Custom


³ Not available in Europe. ⁴ For horizontal operation only. ⁵ For vertical operation only. ⁶ Without / with anti-rotation option. ⁷ At end of stroke only.

Performance Overview

Non-driven and Rotary Actuators






	PPA-M	FA14
		
Product availability		
North America / Europe / Asia ¹	• / • / •	/ • / •
General performance		
Product group rating	good	best
Max. input torque [lbf-in]	80	15.9
Max. input speed [rpm]	100	3000
Maximum dynamic load [lbf]	1500	1500
Maximum speed [in/sec]	0.33	1.45
Maximum stroke length [in]	36	23.6
Restraining torque [lbf-in]	200	0
Standard features		
Mounting configuration	trunnion	clevis/trunnion
Screw type - acme / worm / ball	/ •	• / •
Overload clutch		•
Optional features		
Manual override		•
Protective bellows	•	
External magnetic position sensors		•
More information		
See page ¹	44	-

¹Products not available in this region are not further described in this catalog. Contact customer support for more information.

	ROTARY
	DGB
	
Product availability	
North America / Europe / Asia	• / • / •
General performance	
Product group rating	better
Input voltage - Vdc / Vac [V]	12, 24, 36 /
Maximum torque [lbf-in]	175
Maximum speed [rpm]	200
Maximum duty cycle [%]	25
Protection class	IP56
Standard features	
Mounting configuration	clevis/tapped holes
Overload clutch	•
Motor overload protection	•
Optional features	
Dual output shafts	•
Manual override	•
More information	
See page	46

Performance Overview

Legacy Actuators

	ELECTRAK LEGACY ACTUATORS				
	1LL	150	100	LA14	LA24
					
Product availability					
North America / Europe / Asia	• / /	• / • / •	• / /	/ • / •	/ • / •
General performance					
Product group rating	good	better	better	better	better
Input voltage - Vdc / Vac [V]	12, 24 /	12, 24, 36 / 115 ¹	24 /	12, 24, 36 /	/ 230, 400
Maximum dynamic load [lbf]	75	450	1500	1500	1500
Maximum speed [in/sec]	3.0	2.8	1.9	2.4	2.4
Maximum stroke length [in]	6	16	24	23.6	23.6
Restraining torque [lbf-in]	0	0	100	0	0
Protection class	IP65	IP56	IP65	IP65	IP45
Standard features					
Mounting configuration	clevis	clevis	tube	clevis/trunnion	clevis/trunnion
Screw type - acme / worm / ball	• / /	/ • /	/ / •	• / / •	• / / •
Overload clutch				•	•
Motor overload protection		•	•	•	•
Potentiometer feedback			•		
Fixed end of stroke limit switches	•				
Adjustable end of stroke limit switches			•		
Internally restrained	•	•		•	•
Optional features					
Adjustable end of stroke limit switches		•			
Potentiometer feedback		•		•	•
Manual override				•	•
External magnetic position sensors				•	•

¹ Not available in Europe.

About Legacy Actuators

The legacy products will not be further described in this catalog. We recommend you choose one of the products on the preceding pages, especially when designing new equipment. However, the legacy actuators can still be purchased and we fully support them. Please contact customer support if you need more information.

About Custom Actuators

The actuators you see on these pages are some of the building blocks we use to create cost effective custom actuators for OEMs. If you can't find the actuator that meets your needs, call us at 540-633-3400. Thomson is the industry leader in custom actuator design.

Electrak 1

12 and 24 Vdc - load up to 75 lbf



» Ordering Key - see page 68

» Glossary - see page 74

» Electric Wiring Diagram - see page 48

Standard Features and Benefits

- Very compact and lightweight
- Integrated end of stroke limit switches
- Corrosion resistant housing
- Self-locking acme screw drive system
- Maintenance free
- Ideal for replacement of comparable size pneumatic and hydraulic cylinders

General Specifications

Parameter	Electrak 1
Screw type	acme
Internally restrained	yes
Manual override	no
Dynamic braking	no
Holding brake	no, self-locking
End of stroke protection	end of stroke limit switches
Mid stroke protection	no
Motor protection	auto reset thermal switch
Motor connection	flying leads and connector
Motor connector	Packard Electric Pack-Con male 8911773 with terminal 6294511. Mating connector: 8911772 with terminal 8911639 (p/n 9300-448-001)
Certificates	CE optional*
Options	none

* Contact customer support

Performance Specifications

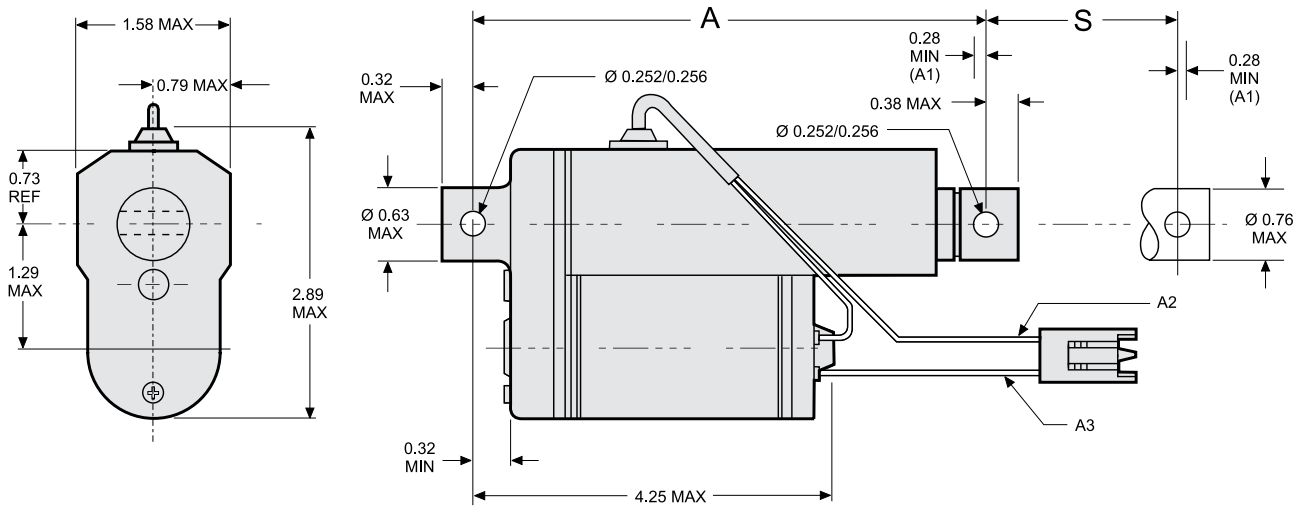
Parameter		Electrak 1
Maximum load, dynamic / static	[lbf]	25 / 300
S •• -09A4		75 / 300
S •• -17A8		
Speed, at no load / at maximum load	[in/sec]	3.00 / 2.10
S •• -09A4		1.00 / 0.65
S •• -17A8		
Available input voltages	[Vdc]	12, 24
Standard stroke lengths	[in]	2, 4, 6
Operating temperature limits	[°F]	-15 – +150
Full load duty cycle @ 77 °F	[%]	25
End play, maximum	[in]	0.036
Restraining torque	[lbf-in]	0
Lead cross section	[AWG]	18
Lead length	[in]	4.5
Protection class		IP65

Compatible Controls

Control model	See page
DPDT switch	52
DPDT switch box	53
MCS-2015	54
MCS-2005 and MCS-2006	55
MCS-2025	57
DCG-150	60

Electrak 1

12 and 24 Vdc - load up to 75 lbf

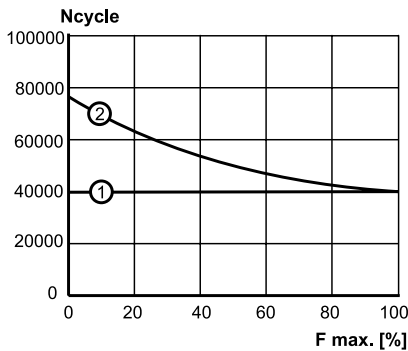


S: stroke
 A: retracted length
 A1: installation must include at least this much coast beyond limit switch shut off

Ordering stroke	[inch]	2	4	6
Actual stroke (S)	[inch]	1.8	3.8	5.8
Retracted length (A)	[inch]	6.3	8.3	10.3
Weight	[lb]	1.2	1.4	1.5

Performance Diagrams

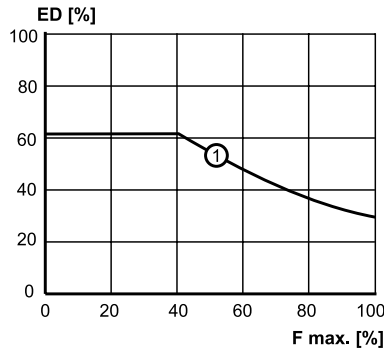
Life vs. Load



Ncycle: life in number of cycles
 (one cycle = extend and retract)
 F max: percent of maximum rated load

- 1: all models using the internal limit switches for end of stroke
- 2: all models when end of stroke is controlled externally

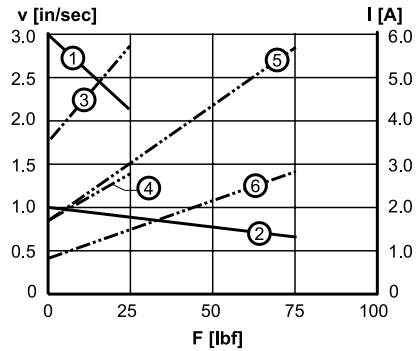
Duty Cycle vs. Load



ED: duty cycle in percent at 77° F
 F max: percent of maximum rated load

- 1: all models

Speed and Current vs. Load



V: speed I: current F: load

- 1: speed 25 lbf
- 2: speed 75 lbf
- 3: current 25 lbf, 12 Vdc
- 4: current 25 lbf, 24 Vdc
- 5: current 75 lbf, 12 Vdc
- 6: current 75 lbf, 24 Vdc

Electrak 1SP

12 and 24 Vdc - load up to 75 lbf

» Ordering Key - see page 68
 » Glossary - see page 74
 » Electric Wiring Diagram - see page 48



Standard Features and Benefits

- Very compact and lightweight
- Potentiometer feedback
- Corrosion resistant housing
- Self-locking acme screw drive system
- Maintenance free
- Internally restrained extension tube
- Ideal for replacement of comparable size pneumatic and hydraulic cylinders

General Specifications

Parameter	Electrak 1SP
Screw type	acme
Internally restrained	yes
Manual override	no
Dynamic braking	no
Holding brake	no, self-locking
End of stroke protection	no
Mid stroke protection	no
Motor protection	auto reset thermal switch
Motor connection	flying leads and connector
Motor connector	Packard Electric Pack-Con male 8911773 with terminal 6294511. Mating connector: 8911772 with terminal 8911639 (p/n 9300-448-001)
Certificates	CE optional*
Options	none

* Contact customer support

Performance Specifications

Parameter		Electrak 1SP
Maximum load, dynamic / static	[lbf]	25 / 300
SP •• -09A4		75 / 300
SP •• -17A8		
Speed, at no load / at maximum load	[in/sec]	3.00 / 2.10
SP •• -09A4		1.00 / 0.65
SP •• -17A8		
Available input voltages	[Vdc]	12, 24
Standard stroke lengths	[in]	2, 4, 6
Operating temperature limits	[°F]	-15 – +150
Full load duty cycle @ 77 °F	[%]	25
End play, maximum	[in]	0.036
Restraining torque	[lbf-in]	0
Lead cross section	[AWG]	18
Lead length	[in]	4.5
Protection class		IP65
Potentiometer	[kOhm]	10**

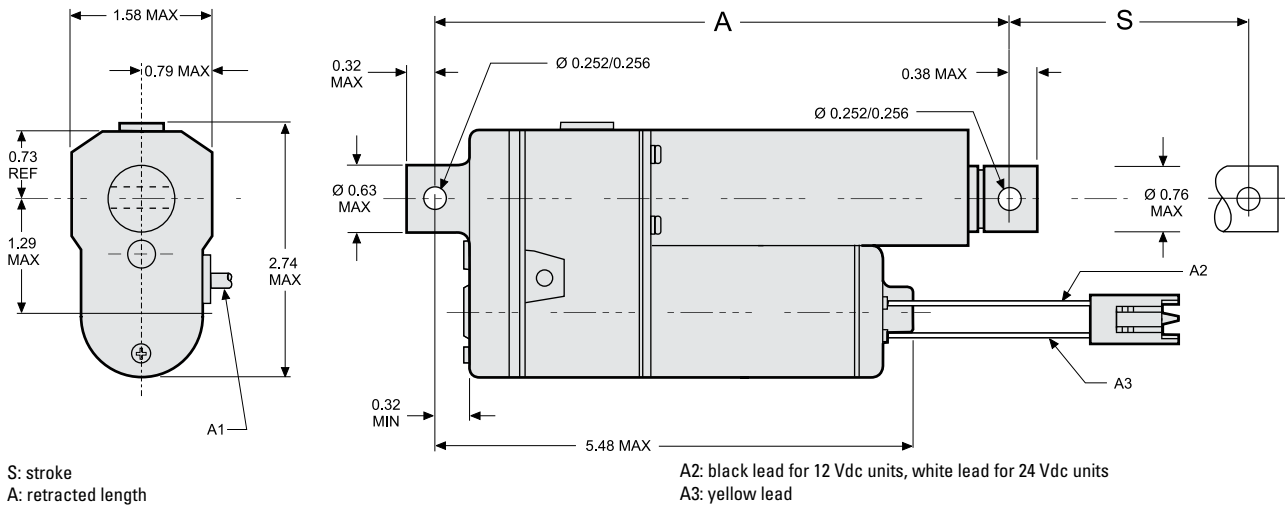
** See table on page 17 for resistance change per inch.

Compatible Controls

Control model	See page
DPDT switch	52
DPDT switch box	53
MCS-2015	54
MCS-2005 and MCS-2006	55
MCS-2007 and MCS.2008	56
MCS-2025	57
DCG-150	60

Electrak 1SP

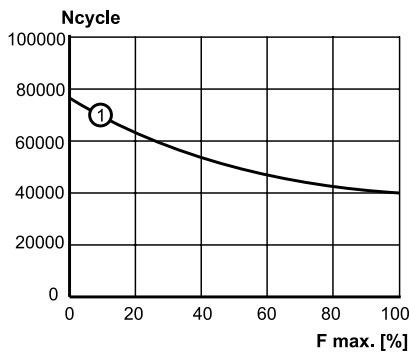
12 and 24 Vdc - load up to 75 lbf



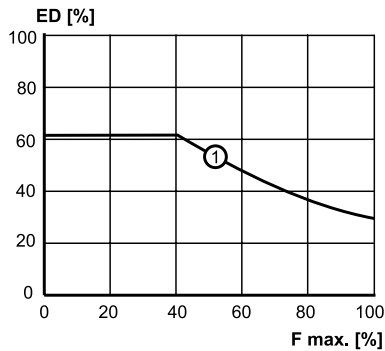
Ordering stroke	[inch]	2	4	6
Actual stroke (S)	[inch]	2.3	4.5	6.8
Retracted length (A)	[inch]	7.8	10.0	12.2
Weight	[lb]	1.2	1.4	1.5
Potentiometer resistance change	[ohm/in]	2400	1200	800

Performance Diagrams

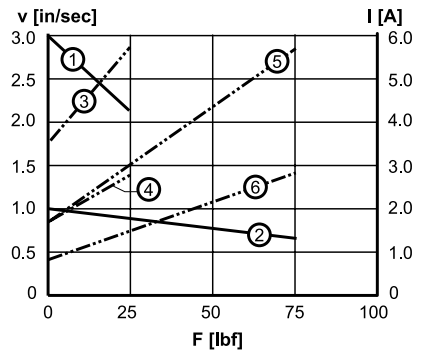
Life vs. Load



Duty Cycle vs. Load



Speed and Current vs. Load



Electrak 050

12, 24 and 36 Vdc - load up to 112 lbf



» Ordering Key - see page 68

» Glossary - see page 74

» Electric Wiring Diagram - see page 48

Standard Features and Benefits

- Designed for office or medical applications
- Small, quiet and lightweight
- Very short retracted length
- Low cost
- Durable and corrosion free plastic housing
- Color molded into the plastic, no painting required
- End of stroke limit switches with dynamic braking
- Maintenance free
- Internally restrained extension tube
- Estimated life is minimum 40000 cycles
- Q-version for noise sensitive applications

General Specifications

Parameter	Electrak 050
Screw type	worm
Internally restrained	yes
Manual override	no
Dynamic braking	yes, at end of stroke
Holding brake	no, self-locking
End of stroke protection	internal limit switches
Mid stroke protection	overload clutch
Motor protection	auto reset thermal switch
Motor connection	flying leads and connector
Motor connector	Packard Electric Pack-Con male 8911773 with terminal 6294511 Mating connector: 8911772 with terminal 12040508
Certificates	CE optional*
Options	<ul style="list-style-type: none"> • potentiometer 10 kOhm** • cross holes rotated 90° • white housing

* Contact customer support

** See performance specification table for resistance change per inch of travel.

Performance Specifications

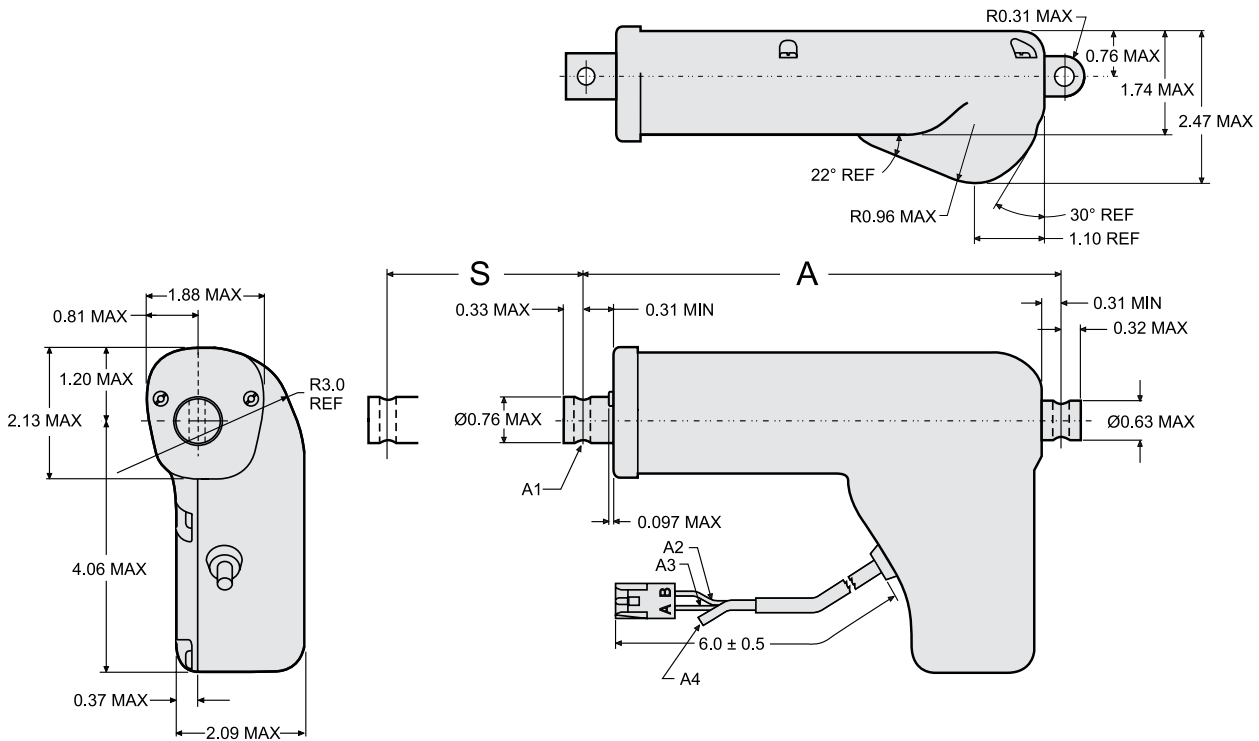
Parameter	Electrak 050
Maximum load, dynamic / static [lbf]	112 / 224
DE ••• 17W41	60 / 120
DE ••• 17W42	30 / 60
DE ••• 17W44	
Speed, at no load / at maximum load [in/sec]	0.48 / 0.37
DE •• - 17W41	0.95 / 0.72
DE •• - 17W42	1.90 / 1.45
DE •• - 17W44	0.36 / 0.30
DE •• Q17W41	0.70 / 0.55
DE •• Q17W42	1.50 / 1.20
DE •• Q17W44	
Available input voltages [Vdc]	12, 24, 36
Standard stroke lengths [in]	2, 4, 6, 8
Operating temperature limits [°F]	-30 – +180
Full load duty cycle @ 70 °F [%]	25
End play, maximum [in]	0.06
Restraining torque [lbf-in]	0
Lead cross section [AWG]	18
Lead length [in]	6
Protection class	
standar version	IP56
Q-version	IP51
Potentiometer resistance change [ohm/in]	560
DE ••• 17W41	556
DE ••• 17W42	540
DE ••• 17W44	

Compatible Controls

Control model	See page
DPDT switch	52
DPDT switch box	53
DCG-150	60

Electrak 050

12, 24 and 36 Vdc - load up to 112 lbf



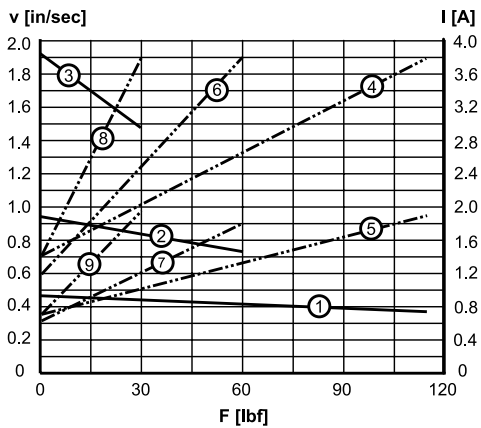
S: stroke
 A: retracted length
 A1: Ø 0.254 ± 0.003 mounting cross holes (2 ×) in standard position

A2: red lead
 A3: yellow lead
 A4: vent tube Ø 0.125 inch

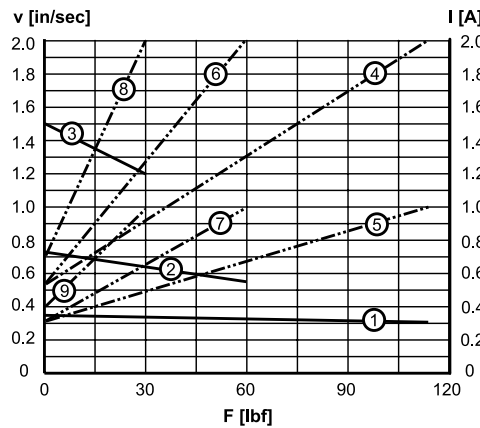
Stroke (S)	[inch]	2	4	6	8
Retracted length (A)	[inch]	5.5	7.5	9.5	11.5
Retracted length, with potentiometer (A)	[inch]	6.75	8.75	10.75	—
Weight	[lb]	1.4	1.6	1.8	2.0
Weight with potentiometer	[lb]	1.6	1.8	2.0	—

Performance Diagrams

050, standard version
 Speed and Current vs. Load



050, Q-version
 Speed and Current vs. Load



V: speed I: current F: load

- 1: speed 112 lbf
- 2: speed 60 lbf
- 3: speed 30 lbf
- 4: current 12 Vdc, 112 lbf
- 5: current 24 Vdc, 112 lbf
- 6: current 12 Vdc, 60 lbf
- 7: current 24 Vdc, 60 lbf
- 8: current 12 Vdc, 30 lbf
- 9: current 24 Vdc, 30 lbf

Electrak 2

12 Vdc - load up to 250 lbf



» Ordering Key - see page 68

» Glossary - see page 74

» Electric Wiring Diagram - see page 48

Standard Features and Benefits

- Economical and robust actuator for medium loads
- Stainless steel extension tube
- Self-locking acme screw drive system
- Overload clutch for mid and end of stroke protection
- Motor with thermal switch
- Maintenance free

General Specifications

Parameter	Electrak 2
Screw type	acme
Internally restrained	no
Manual override	no, optional
Dynamic braking	no
Holding brake	no, self-locking
End of stroke protection	overload clutch
Mid stroke protection	overload clutch
Motor protection	auto reset thermal switch
Motor connection	flying leads and connector
Motor connector	Packard Electric 56 series 2984883 with terminal 2962987. Mating connector: 2973781 with terminal 2962573 (p/n 9100-448-001)
Certificates	CE optional*
Options	<ul style="list-style-type: none"> • potentiometer* • manual override* • limit switches*

* Contact customer support

Performance Specifications

Parameter	Electrak 2
Maximum load, dynamic / static [lbf]	250 / 1000
Speed, at no load / at maximum load [in/sec]	
D12-10A5 (high speed)	1.20 / 1.00
D12-20A5 (standard speed)	0.61 / 0.55
Available input voltages [Vdc]	12
Standard stroke lengths [in]	4, 8, 12, 18*, 24*
Operating temperature limits [°F]	-15 – +150
Full load duty cycle @ 77 °F [%]	25
End play, maximum [in]	0.08
Restraining torque [lbf-in]	65
Lead cross section [AWG]	14
Lead length [in]	7.5
Protection class	IP65

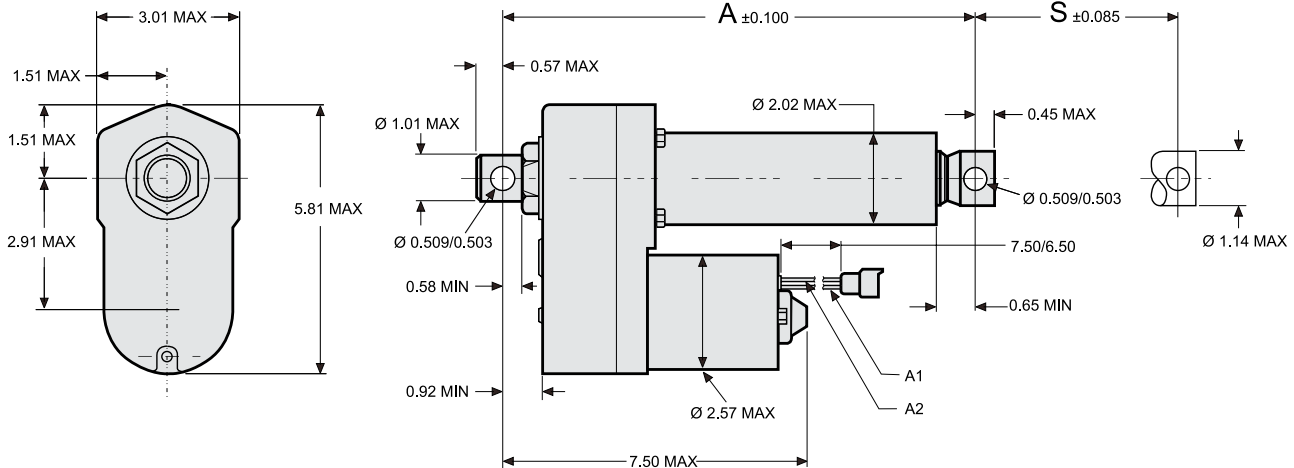
* Contact customer support

Compatible Controls

Control model	See page
DPDT switch	52
DPDT switch box	53

Electrak 2

12 Vdc - load up to 250 lbf

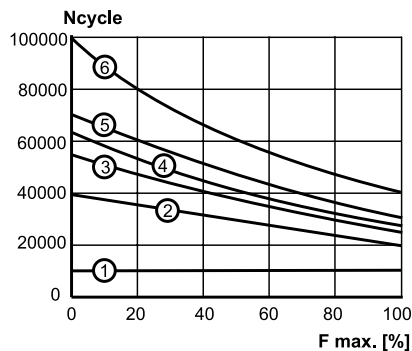


S: stroke
 A: retracted length
 A1: yellow lead
 A2: red lead

Stroke (S)	[inch]	4	8	12
Retracted length (A)	[inch]	10.3	14.3	18.3
Weight	[lb]	10.0	10.7	11.4

Performance Diagrams

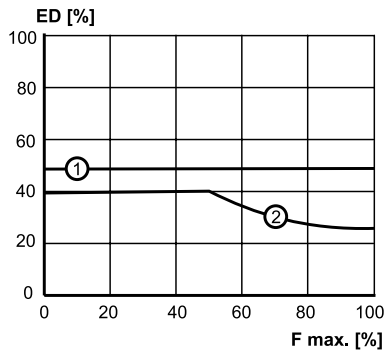
Life vs. Load



Ncycle: life in number of cycles
 (one cycle = extend and retract)
 F max: percent of maximum rated load

- 1: all models using the clutch at the end of stroke
- 2: standard speed model, 12 inch stroke
- 3: standard speed model, 8 inch stroke
- 4: high speed model, 12 inch stroke
- 5: high speed model, 8 inch stroke and standard speed model, 4 inch stroke
- 6: high speed model, 4 inch stroke

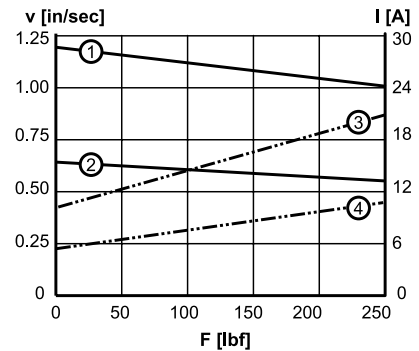
Duty Cycle vs. Load



ED: duty cycle in percent at 77° F
 F max: percent of maximum rated load

- 1: standard speed model
- 2: high speed model

Speed and Current vs. Load



V: speed I: current F: load

- 1: speed high speed model
- 2: speed standard speed model
- 3: current high speed model
- 4: current standard speed model

Electrak PPA-DC

12, 24, 36 and 90 Vdc - load up to 1500 lbf

» Ordering Key - see page 69

» Glossary - see page 74

» Electric Wiring Diagram - see page 49



Standard Features and Benefits

- Strong and versatile heavy duty actuator
- High duty cycle
- Highly efficient ball screw drive system
- Overload clutch for mid and end of stroke protection
- Stroke lengths up to 36 inch
- Four different input voltages to chose from
- Motor with thermal switch
- Maintenance free
- Large range of options

General Specifications

Parameter	Electrak PPA-DC
Screw type	ball
Internally restrained	no
Manual override	no, optional
Dynamic braking	no
Holding brake	yes
End of stroke protection	overload clutch
Mid stroke protection	overload clutch
Motor protection	auto reset thermal switch
Motor connection	flying leads
Motor connector	no
Certificates	CE optional*
Options	<ul style="list-style-type: none"> • end of stroke limit switches • potentiometer • encoder • protective bellows • manual override*

* Contact customer support

Performance Specifications

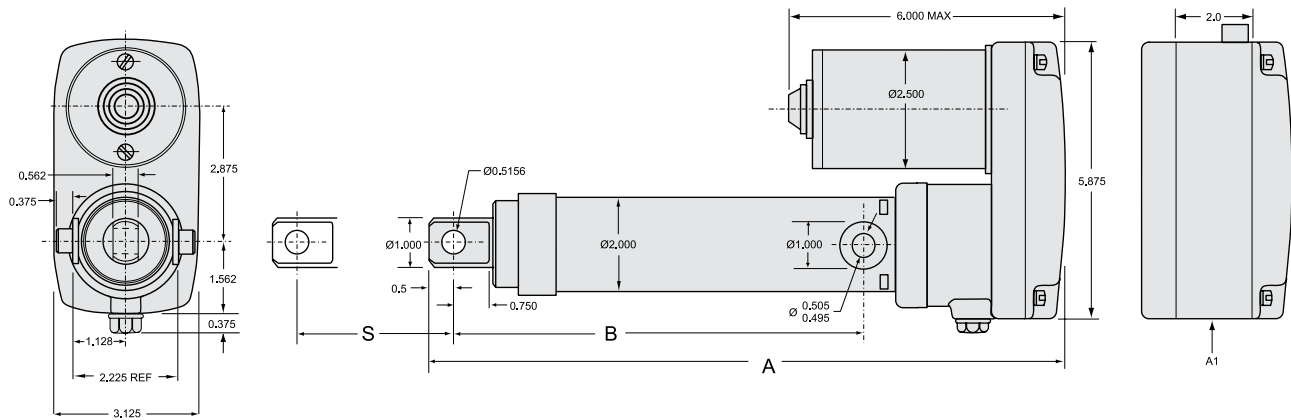
Parameter		PPA-DC
Maximum load, dynamic / static	[lbf]	750 / 3000
PPA •• -18B65		1500 / 3000
PPA •• -58B65		
Speed, at no load / at maximum load	[in/sec]	1.26 / 1.10
PPA12(24)-18B65		0.49 / 0.37
PPA12(24)-58B65		0.80 / 0.63
PPA90-18B65		0.17 / 0.17
PPA90-58B65		
Available input voltages	[Vdc]	12, 24, 36, 90
Standard stroke lengths	[in]	4, 8, 12, 18, 24, 36
Operating temperature limits	[°F]	-15 – +150
Full load duty cycle @ 77 °F	[%]	30
End play, maximum	[in]	0.040
Restraining torque	[lbf-in]	100
PPA •• -18B65		200
PPA •• -58B65		
Lead cross section	[AWG]	14
Lead length	[in]	16.5
Protection class		IP52

Compatible Controls

Control model	See page
DPDT switch	52
DPDT switch box	53
MCS-2015	54
MCS-2025	57

Electrak PPA-DC

12, 24, 36 and 90 Vdc - load up to 1500 lbf



S: stroke
A: retracted length

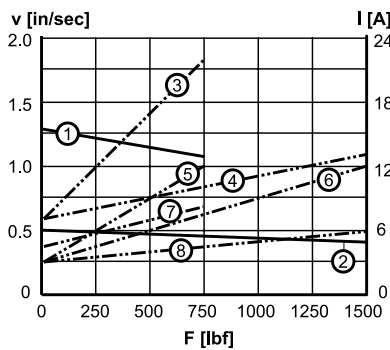
B: retracted length to trunnions
A1: housing dimensions for limit switch, encoder or potentiometer options

Stroke (S)	[inch]	4	8	12	18	24	36
Retracted length (A) without options	[inch]	13.7	17.7	21.7	29.7	35.7	47.7
Retracted length (A) with limit switch, encoder or potentiometer	[inch]	15.7	19.7	23.7	31.7	37.7	49.7
Retracted length to trunnions (B)	[inch]	8.8	12.8	16.8	24.8	30.8	42.8
Weight	[lb]	10	11.6	13.3	15.9	18.5	23.8
Add on weight for limit switch, encoder or potentiometer	[lb]	1.7	1.7	1.7	1.7	1.7	1.7

Performance Diagrams

Speed and Current vs. Load

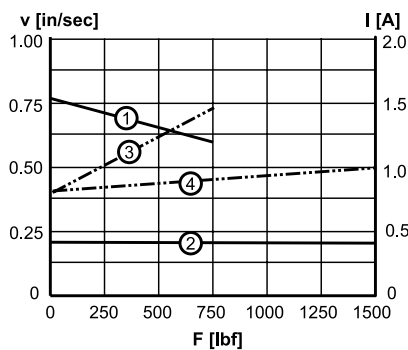
12, 24 and 36 Vdc models



V: speed I: current F: load

- 1: speed 750 lbf
- 2: speed 1500 lbf
- 3: current 750 lbf, 12 Vdc
- 4: current 1500 lbf, 12 Vdc
- 5: current 750 lbf, 24 Vdc
- 6: current 1500 lbf, 24 Vdc
- 7: current 750 lbf, 36 Vdc
- 8: current 1500 lbf, 36 Vdc

90 Vdc model



V: speed I: current F: load

- 1: speed 750 lbf
- 2: speed 1500 lbf
- 3: current 750 lbf
- 4: current 1500 lbf

Electrak 10

12, 24 and 36 Vdc - load up to 1500 lbf



» Ordering Key - see page 69

» Glossary - see page 74

» Electric Wiring Diagram - see page 48

Standard Features and Benefits

- Robust, strong and reliable
- Withstands very harsh environments
- Stainless steel extension tube
- Highly efficient ball screw drive system
- Overload clutch for mid and end of stroke protection
- Motor with thermal switch
- Maintenance free

General Specifications

Parameter	Electrak 10
Screw type	ball
Internally restrained	no
Manual override	no, optional
Dynamic braking	no
Holding brake	yes
End of stroke protection	overload clutch
Mid stroke protection	overload clutch
Motor protection	auto reset thermal switch
Motor connection	flying leads and connector
Motor connector	Packard Electric 56 series 2984883 with terminal 2962987. Mating connector: 2973781 with terminal 2962573 (p/n 9100-448-001)
Certificates	CE optional*
Options	<ul style="list-style-type: none"> • potentiometer* • manual override* • limit switches*

* Contact customer support

Performance Specifications

Parameter		Electrak 10
Maximum load, dynamic / static	[lbf]	
D •• -05B5		500 / 3000
D •• -10(20)B5		1000 / 3000
Contact customer support		1500 / 3000
Speed, at no load / at maximum load	[in/sec]	
D •• -05B5		2.40 / 1.40
D •• -10B5 (high speed)		1.30 / 0.80
D •• -20B5 (standard speed)		0.60 / 0.45
Available input voltages	[Vdc]	12, 24, 36
Standard stroke lengths	[in]	4, 8, 12, 18*, 24*
Operating temperature limits	[°F]	-15 – +150
Full load duty cycle @ 77 °F	[%]	25
End play, maximum	[in]	0.04
Restraining torque	[lbf-in]	100
Lead cross section	[AWG]	14
Lead length	[in]	7.5
Protection class		IP65

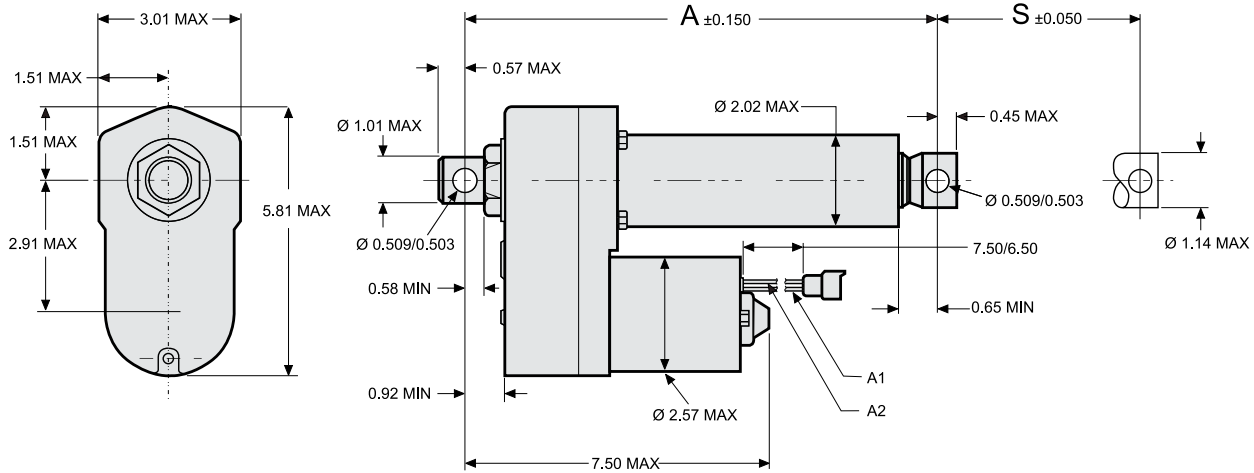
* Contact customer support

Compatible Controls

Control model	See page
DPDT switch	52
DPDT switch box	53
MCS-2015	54
MCS-2025	57
DCG-190	60

Electrak 10

12, 24 and 36 Vdc - load up to 1500 lbf

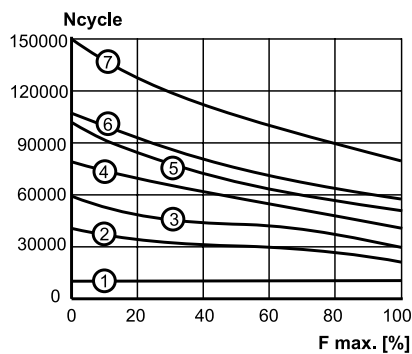


S: stroke
 A: retracted length
 A1: yellow lead
 A2: red lead

Stroke (S)	[inch]	4	8	12
Retracted length (A)	[inch]	11.9	15.9	19.9
Weight	[lb]	11.3	12.0	12.7

Performance Diagrams

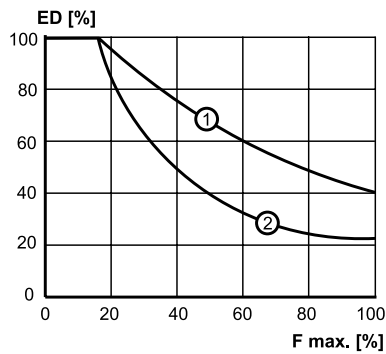
Life vs. Load



Ncycle: life in number of cycles
 (one cycle = extend and retract)
 F max: percent of maximum rated load

- 1: all models using the clutch at the end of stroke
- 2: 1000 lbf, 12 inch stroke
- 3: 1000 lbf, 8 inch stroke
- 4: 500 lbf, 12 inch stroke
- 5: 1000 lbf, 4 inch stroke
- 6: 500 lbf, 8 inch stroke
- 7: 500 lbf, 4 inch stroke

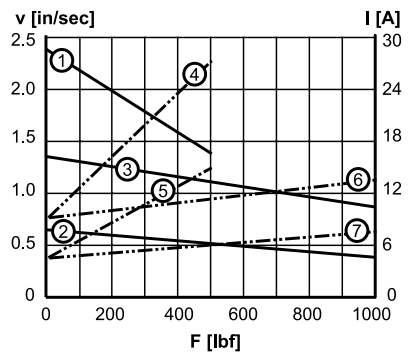
Duty Cycle vs. Load



ED: duty cycle in percent at 77° F
 F max: percent of maximum rated load

- 1: 1000 lbf, standard speed
- 2: 500 lbf

Speed and Current vs. Load



V: speed I: current F: load

- 1: speed 500 lbf
- 2: speed 1000 lbf, standard speed
- 3: speed 1000 lbf, high speed
- 4: current 500 lbf, 12 Vdc
- 5: current 500 lbf, 24 Vdc
- 6: current 1000 lbf, 12 Vdc
- 7: current 1000 lbf, 24 Vdc

Electrak Pro

12 and 24 Vdc - load up to 2000 lbf



Standard Features and Benefits

- Designed for heavy duty operation, IP66 protection
- Optimized overall envelope with minimal retracted length
- Durable and corrosion resistant aluminum housing
- Cover tube and extension tube in stainless steel^{2/5}
- Acme or ball screw models
- Maintenance free
- Electronic load monitoring (ELM)
- Manual override
- Wide range of options

General Specifications

Parameter	Electrak Pro
Screw type	acme or ball
Internally restrained	no / yes ¹
Manual override	yes
Dynamic braking	yes
Holding brake acme screw models ball screw models	no, self-locking yes
End of stroke protection	electronic load monitoring
Mid stroke protection	electronic load monitoring
Motor protection	electronic load monitoring
Motor connection	connector integrated in housing
Motor connector	Delphi Metri-Pack 280
Certificates	CE
Options	<ul style="list-style-type: none"> • linear potentiometer² • encoder • programmable limit switches² • low voltage power switching³ • end of stroke indication outputs² • ELM trip indication output • signal follower input^{2/3} • PWM speed control monitoring⁴ • IP67⁵ • black paint⁶

» Ordering Key - see page 69

» Glossary - see page 74

» Electric Wiring Diagram - see page 48

Performance Specifications

Parameter		Electrak Pro
Maximum load, dynamic / static	[lbf]	
PR •• 02-2A65 (acme screw)		250 / 500
PR •• 05-4A65 (acme screw)		500 / 1000
PR •• 07-8A65 (acme screw)		750 / 1500
PR •• 05-2B65 (ball screw)		500 / 1000
PR •• 10-4B65 (ball screw)		1000 / 2000
PR •• 15-8B65 (ball screw)		1500 / 3000
PR •• 20-8B65 (ball screw)		2000 / 4000
Speed, at no load / at maximum load	[in/sec]	
PR •• 02-2A65 (acme screw)		2.00 / 1.70
PR •• 05-4A65 (acme screw)		1.10 / 0.90
PR •• 07-8A65 (acme screw)		0.56 / 0.49
PR •• 05-2B65 (ball screw)		2.00 / 1.50
PR •• 10-4B65 (ball screw)		1.00 / 0.80
PR •• 15-8B65 (ball screw)		0.55 / 0.42
PR •• 20-8B65 (ball screw)		0.55 / 0.40
Available input voltages	[Vdc]	12, 24
Standard stroke lengths	[in]	4, 6, 8, 12
Operating temperature limits	[°F]	-40 – +185
Full load duty cycle @ 77 °F	[%]	25
End play, maximum	[in]	0.04
Restraining torque	[lbf-in]	150 / 0 ¹
Protection class		IP66

Compatible Controls

Control model	See page
DPDT switch	52
DPDT switch box	53
MCS-2015	54
MCS-2025	57
DCG-190	60

¹ Without / with anti-rotation option. When the anti-rotation option is being used, the front adapter cross hole can't be freely rotated. Instead the front cross hole must be ordered in standard position (shown in the drawing) or rotated 90°.

² Actuators with linear potentiometer, programmable limit switches or signal follower input option must have the anti-rotation option and an aluminum cover tube. Note available option: Programming fob p/n 9200-101-045.

³ Only possible on models with 12 Vdc input voltage.

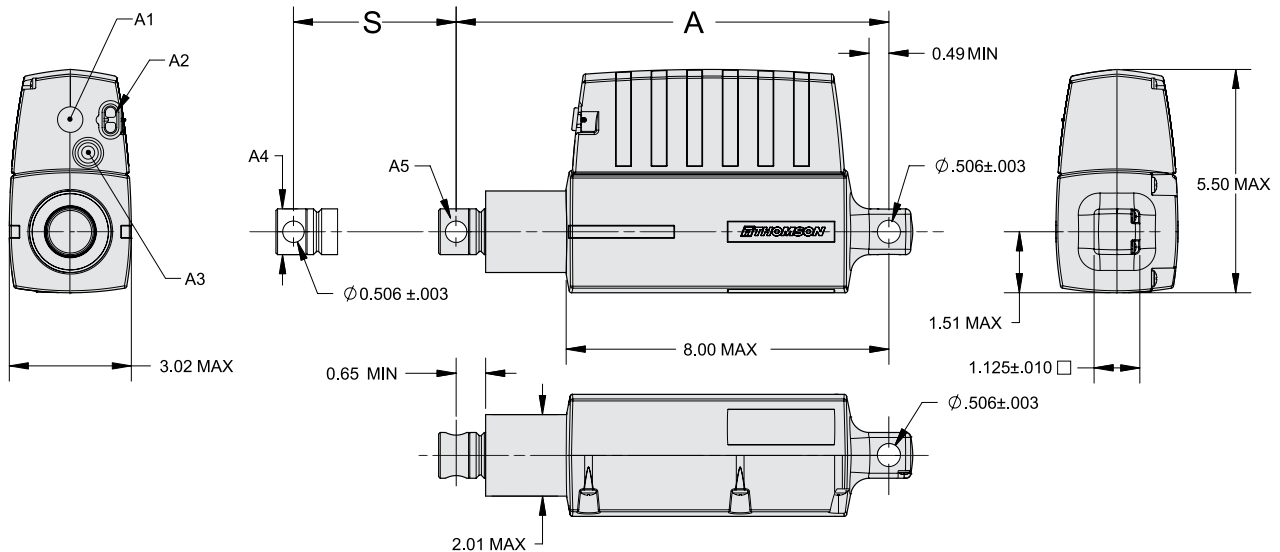
⁴ PWM speed control monitoring requires the ELM to be set from factory to match the customer's PWM source. Contact customer support for more information.

⁵ IP67 requires the mating connector be installed and the factory sealing, including the manual override cover, must not be compromised.

⁶ Black paint requires a carbon steel or an aluminum cover tube.

Electrak Pro

12 and 24 Vdc - load up to 2000 lbf



S: stroke
 A: retracted length
 A1: manual override cover (manual override requires 5 mm or 3/16 hexagon key to operate)
 A2: motor connector

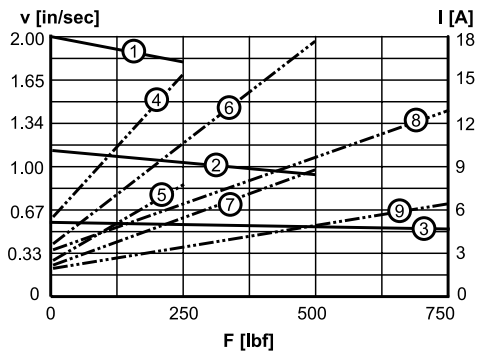
A3: knock out plug for signal wire exit
 A4: adapter / extension tube diam. for 250 - 1500 lbf models = 1.125 ± 0.005 in, for 2000 lbf model diam. = 1.1875 ± 0.005 in.
 A5: front adapter cross hole shown in standard position

Stroke (S)	[inch]	4	6	8	12
Retracted length, acme screw models (A) ¹	[inch]	10.2	12.2	14.2	18.2
Retracted length, ball screw models (A)	[inch]	11.46	13.46	15.46	19.46
Weight, acme screw models	[lb]	6.7	7.2	7.6	8.5
Weight, ball screw models	[lb]	7.6	8.0	8.3	9.1
Potentiometer resistance change ²	[ohm/in]	919	672	1060	744

¹ Some acme screw models with a potentiometer, programmable limit switches, signal follower or end of stroke indication may have a longer retracted length. Contact the factory for more information. ² Potentiometer is optional.

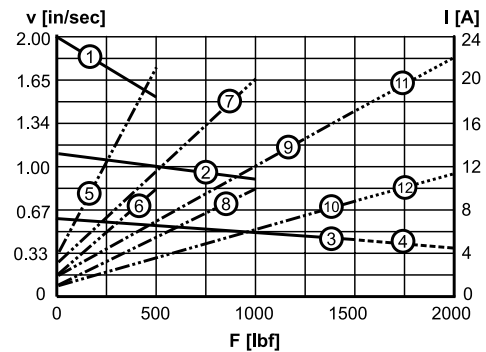
Performance Diagrams

Acme Screw Models
 Speed and Current vs. Load



V: speed
 I: current
 F: load
 1: speed 250 lbf
 2: speed 500 lbf
 3: speed 750 lbf
 4: current 12 Vdc, 250 lbf
 5: current 24 Vdc, 250 lbf
 6: current 12 Vdc, 500 lbf
 7: current 24 Vdc, 500 lbf
 8: current 12 Vdc, 750 lbf
 9: current 24 Vdc, 750 lbf

Ball Screw Models
 Speed and Current vs. Load



V: speed
 I: current
 F: load
 1: speed 500 lbf
 2: speed 1000 lbf
 3: speed 1500 lbf
 4: speed 2000 lbf
 5: current 12 Vdc, 500 lbf
 6: current 24 Vdc, 500 lbf
 7: current 12 Vdc, 1000 lbf
 8: current 24 Vdc, 1000 lbf
 9: current 12 Vdc, 1500 lbf
 10: current 24 Vdc, 1500 lbf
 11: current 12 Vdc, 2000 lbf
 12: current 24 Vdc, 2000 lbf

Electrak PPA-AC

115 and 230 Vac - load up to 1500 lbf



» Ordering Key - see page 70

» Glossary - see page 74

» Electric Wiring Diagram - see page 50

Standard Features and Benefits

- Strong and versatile heavy duty actuator
- High duty cycle
- Highly efficient ball screw drive system
- Overload clutch for mid and end of stroke protection
- Stroke lengths up to 36 inch
- Motor with thermal switch
- Integrated motor capacitor
- Maintenance free
- Large range of options

General Specifications

Parameter	Electrak PPA-AC
Screw type	ball
Internally restrained	no
Manual override	no, optional
Dynamic braking	no
Holding brake	yes
End of stroke protection	overload clutch
Mid stroke protection	overload clutch
Motor protection	auto reset thermal switch
Motor connection	flying leads
Motor connector	no
Certificates	CE optional*
Options	<ul style="list-style-type: none"> • end of stroke limit switches • potentiometer • encoder • protective bellows • anti-coast brake • electrical brake ** • manual override*

* Contact customer support ** Only possible on 115 Vac models

Performance Specifications

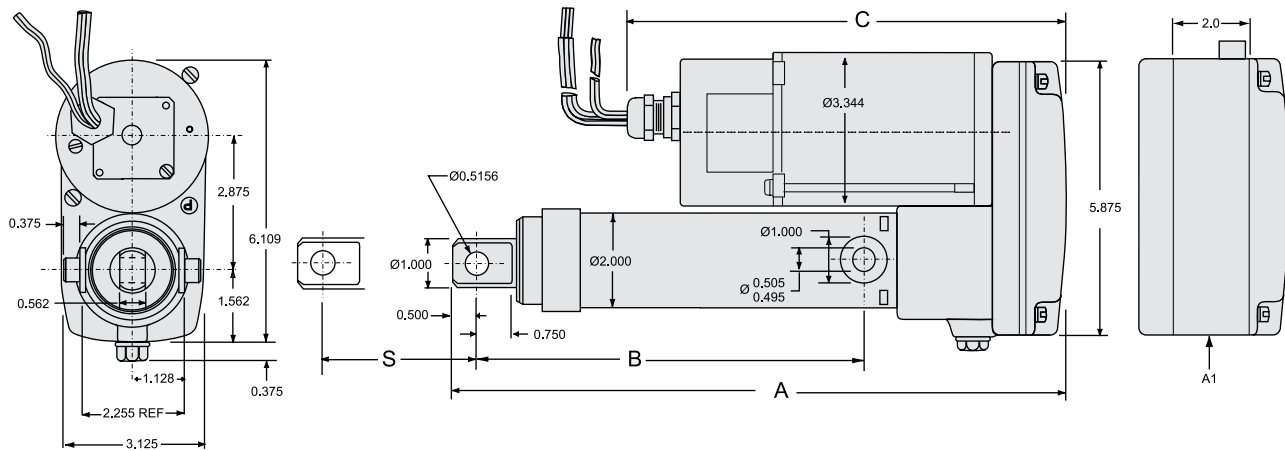
Parameter	PPA-AC
Maximum load, dynamic / static PPA •• -18B65 PPA •• -58B65	[lbf] 500 / 3000 1500 / 3000
Speed, at no load / at maximum load PPA11-18B65 PPA22-18B65 PPA •• -58B65	[in/sec] 0.63 / 0.60 0.55 / 0.50 0.17 / 0.17
Available input voltages Single phase	[Vac] 115, 230
Input frequency 1 × 115 Vac model 1 × 230 Vac model	[Hz] 50/60 50/60
Standard stroke lengths	[in] 4, 8, 12, 18, 24, 36
Operating temperature limits	[°F] -15 – +150
Full load duty cycle @ 77 °F	[%] 30
End play, maximum	[in] 0.040
Restraining torque PPA •• -18B65 PPA •• -58B65	[lbf-in] 100 200
Lead cross section	[AWG] 18
Lead length	[in] 19.5
Protection class	IP45

Compatible Controls

Control model	See page
DPDT switch	52
DPDT switch box	53

Electrak PPA-AC

115 and 230 Vac - load up to 1500 lbf



S: stroke

A: retracted length

B: retracted length to trunnions

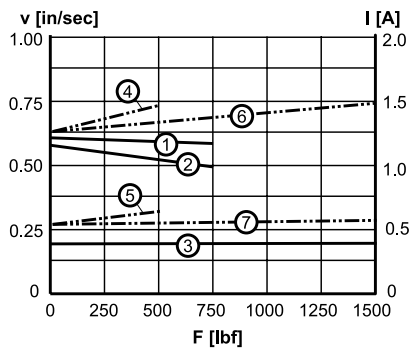
C: motor length

A1: housing dimensions for limit switch, encoder or potentiometer options

Stroke (S)	[inch]	4	8	12	18	24	36
Retracted length (A) without options	[inch]	13.7	17.7	21.7	29.7	35.7	47.7
Retracted length (A) with limit switch, encoder or potentiometer	[inch]	15.7	19.7	23.7	31.7	37.7	49.7
Retracted length (B)	[inch]	8.8	12.8	16.8	24.8	30.8	42.8
Motor length (C) without electrical brake	[inch]	8.41	8.41	8.41	8.41	8.41	8.41
Motor length (C) with electrical brake	[inch]	10.92	10.92	10.92	10.92	10.92	10.92
Weight	[lb]	13.2	14.8	16.5	19.1	21.6	27.0
Weight with electrical brake	[lb]	14.6	16.2	17.9	20.5	23.0	28.4
Add on weight for limit switch, encoder or potentiometer	[lb]	1.7	1.7	1.7	1.7	1.7	1.7

Performance Diagrams

Speed and Current vs. Load



V: speed I: current F: load

1: speed 500 lbf, 115 Vac

2: speed 500 lbf, 230 Vac

3: speed 1500 lbf

4: current 500 lbf, 115 Vac

5: current 500 lbf, 230 Vac

6: current 1500 lbf, 115 Vac

7: current 1500 lbf, 230 Vac

Electrak 5

115 and 230 Vac - load up to 1500 lbf



» Ordering Key - see page 70

» Glossary - see page 74

» Electric Wiring Diagram - see page 50

Standard Features and Benefits

- Robust, strong and reliable
- Stainless steel extension tube
- Highly efficient ball screw drive system
- Overload clutch for mid and end of stroke protection
- Heavy duty motor with thermal switch
- Anti-coast brake for repeatable positioning
- Maintenance free

General Specifications

Parameter	Electrak 5
Screw type	ball
Internally restrained	no
Manual override	no, optional
Dynamic braking	no
Holding brake	yes
End of stroke protection	overload clutch
Mid stroke protection	overload clutch
Motor protection	auto reset thermal switch
Motor connection	cable and connector
Motor connector	Packard Electric 56 series 2984883 with terminal 2962987. Mating connector: 2973781 with terminal 2962573 (p/n 9100-448-001).
Certificates	UL, CSA, CE optional*
Options	<ul style="list-style-type: none"> • potentiometer* • manual override* • limit switches*

* Contact customer support

Performance Specifications

Parameter	Electrak 5
Maximum load, dynamic / static [lbf]	500 / 2500
A •• -05B5	1000 / 2500
A •• -10B5	1500 / 2500
Contact customer support	
Speed, at no load / at maximum load [in/sec]	2.10 / 1.70
A •• -05B5	1.10 / 1.00
A •• -10B5	
Available input voltages** [Vac]	115, 230
Single phase	
Input frequency [Hz]	60
1 × 120 Vac model	50/60
1 × 230 Vac model	
Standard stroke lengths [in]	4, 8, 12, 18, 24
Operating temperature limits [°F]	-15 – +150
Full load duty cycle @ 77 °F [%]	25
Maximum on time [sec]	45
End play, maximum [in]	0.04
Restraining torque [lbf-in]	100
Lead cross section [AWG]	18
Cable length [in]	23
Protection class	IP45

** Capacitor required to run the actuator. 115 Vac = 35 µF, p/n 9200-448-002, 230 Vac = 10 µF, p/n 9200-448-003.

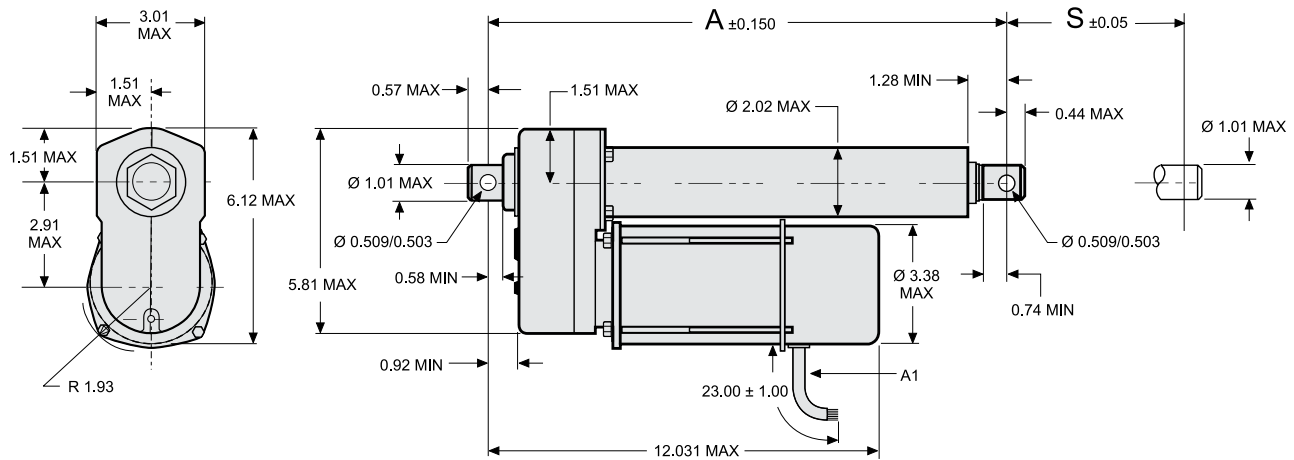
Compatible Controls

Control model	See page
DPDT switch	52
DPDT switch box	53
MCS-2041 and MCS-2042***	58

*** These controls include a capacitor making an external capacitor redundant.

Electrak 5

115 and 230 Vac - load up to 1500 lbf

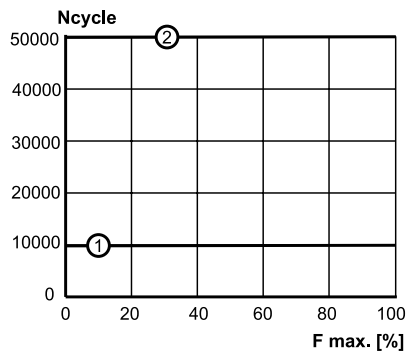


S: stroke
A: retracted length
A1: cable

Stroke (S)	[inch]	4	8	12	18	24
Retracted length (A)	[inch]	15.0	19.0	23.0	29.0	35.0
Weight	[lb]	14.4	15.2	16.1	17.3	18.6

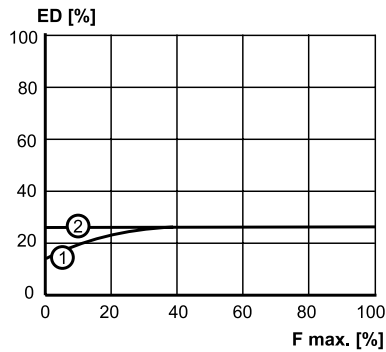
Performance Diagrams

Life vs. Load



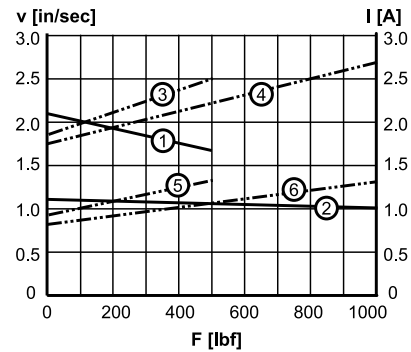
Ncycle: life in number of cycles
(one cycle = extend and retract)
F max: percent of maximum rated load
1: all models using the clutch at the end of stroke
2: all models using the anti-coast brake at the end of stroke only

Duty Cycle vs. Load



ED: duty cycle in percent at 77° F
F max: percent of maximum rated load
1: 50 Hz input frequency
2: 60 Hz input frequency

Speed and Current vs. Load



V: speed I: current F: load
1: speed 500 lbf
2: speed 1000 lbf
3: current 500 lbf, 115 Vac
4: current 1000 lbf, 115 Vac
5: current 500 lbf, 230 Vac
6: current 1000 lbf, 230 Vac

Electrak 205

115 and 230 Vac - load up to 1500 lbf

» Ordering Key - see page 70

» Glossary - see page 74

» Electric Wiring Diagram - see page 51



Standard Features and Benefits

- Robust, strong and reliable
- Stainless steel extension tube
- Highly efficient ball screw drive system
- Electrical brake for accurate positioning
- Motor with thermal switch
- Adjustable end of stroke limit switches
- Potentiometer
- Universal mounting clamp for tube mounting included
- Maintenance free

General Specifications

Parameter	Electrak 205
Screw type	ball
Internally restrained	no
Manual override	no
Dynamic braking	no
Holding brake	yes
End of stroke protection	adjustable limit switches
Mid stroke protection	no
Motor protection	auto reset thermal switch
Motor connection	terminal strip in the housing
Cable entrance	1/2" NPT
Certificates	none
Options	none

Performance Specifications

Parameter	Electrak 205
Maximum load, dynamic ALP •• -05 ALP •• -10 Contact customer support	[lbf] 500 1000 1500
Maximum load, static tension ALP •• -••	[lbf] 4000
Maximum load, static compression ALP •• -•• (stroke under 24 inch) ALP •• -•• (24 inch stroke)	[lbf] 4000 2500
Speed, at no load / at maximum load ALP •• -05 ALP •• -10	[in/sec] 2.05 / 1.75 1.10 / 0.90
Available input voltages* Single phase	[Vac] 115, 230
Input frequency 1 × 120 Vac model 1 × 230 Vac model	[Hz] 60 50/60
Standard stroke lengths	[in] 4, 8, 12, 18, 24
Operating temperature limits	[°F] -15 – +150
Full load duty cycle @ 77 °F	[%] 25
End play, maximum	[in] 0.035
Restraining torque	[lbf-in] 100
Max. terminal strip lead cross section	[AWG] 14
Protection class	IP45
Potentiometer	[kOhm] 10
Potentiometer resistance change	[ohm/in] 385

* Capacitor required to run the actuator. 115 Vac = 35 µF, p/n 9200-448-002, 230 Vac = 10 µF, p/n 9200-448-003.

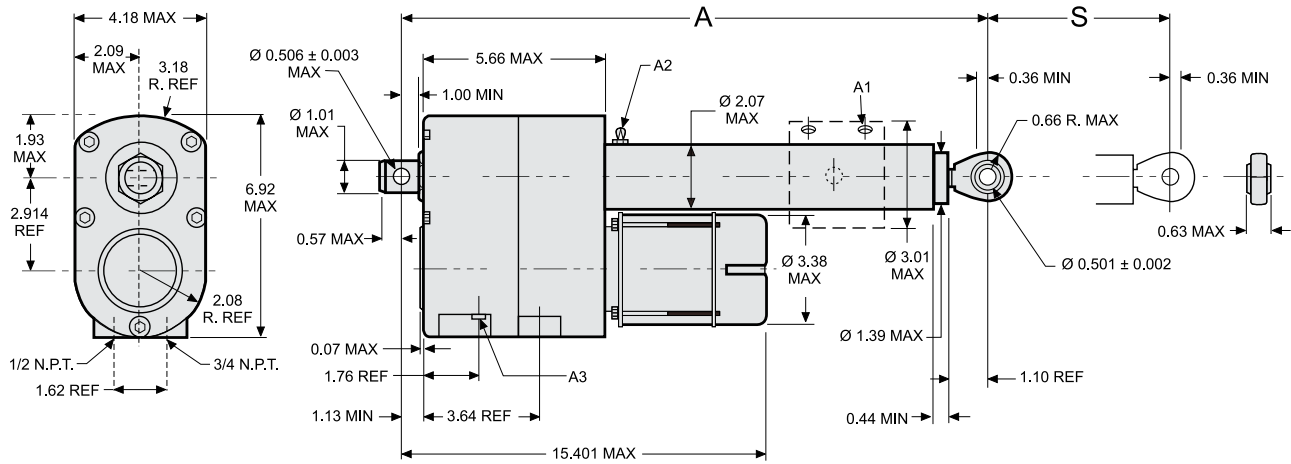
Compatible Controls

Control model	See page
DPDT switch	52
DPDT switch box	53
MCS-2051 and MCS-2052**	58

** These controls include a capacitor making an external capacitor redundant.

Electrak 205

115 and 230 Vac - load up to 1500 lbf

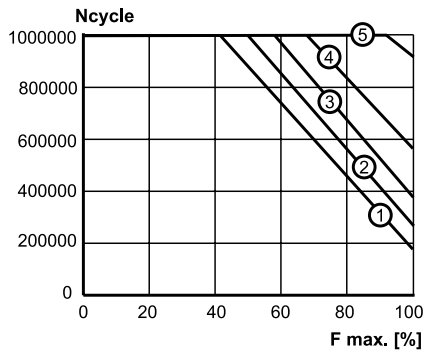


S: stroke
 A: retracted length
 A1: universal mounting clamp
 A2: grease fitting
 A3: limit switch adjustment

Stroke (S)	[inch]	4	8	12	18	24
Retracted length (A)	[inch]	22.2	26.2	30.2	36.2	42.2
Weight	[lb]	25.5	27.5	29.5	32.5	35.5

Performance Diagrams

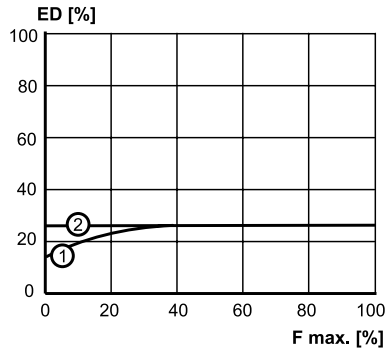
Life vs. Load



Ncycle: life in number of cycles
 (one cycle = extend and retract)
 F max: percent of maximum rated load

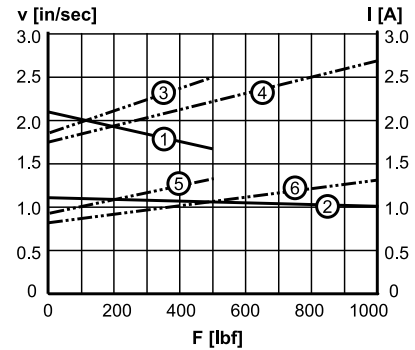
- 1: 1000 lbf, 24 inch stroke
- 2: 1000 lbf, 18 inch stroke
- 3: 1000 lbf, 12 inch stroke
- 4: 1000 lbf, 8 inch stroke
- 5: 1000 lbf, 4 inch stroke

Duty Cycle vs. Load



ED: duty cycle in percent at 77° F
 F max: percent of maximum rated load
 1: 50 Hz input frequency
 2: 60 Hz input frequency

Speed and Current vs. Load



V: speed I: current F: load
 1: speed 500 lbf
 2: speed 1000 lbf
 3: current 500 lbf, 115 Vac
 4: current for 1000 lbf, 115 Vac
 5: current 500 lbf, 230 Vac
 6: current 1000 lbf, 230 Vac

Lifting Column TC16

24 Vdc - load up to 450 lbf



» Ordering Key - see page 71

» Glossary - see page 74

» Electric Wiring Diagram - see page 49

Standard Features and Benefits

- Designed for domestic, office and medical applications
- Self supporting column in extruded anodized aluminum
- Low weight and quiet operation
- Smooth operating telescopic screw drive
- High load torque capability
- Very short retracted length
- Very low stroke to retracted length ratio
- Maintenance free
- Dynamic braking and load holding brake
- Integrated end of stroke limit switches
- EMC recognized for medical applications

General Specifications

Parameter	TC16
Screw type	acme
Internally restrained	yes
Manual override	no
Dynamic braking	yes
Holding brake	yes
End of stroke protection	end of stroke limit switches
Mid stroke protection	no
Motor protection	no
Motor connection	cable
Motor connector	DIN 41524 8 pin plug
Certificates	CE EMC for medical applications*
Options	encoder

* Emission: EN 61000-6-3:2001, EN 60601-1-2:1993, EN 55011 Class B,
Immunity: EN 61000-6-2:2001, EN 61000-4-2, EN 61000-4-3

Performance Specifications

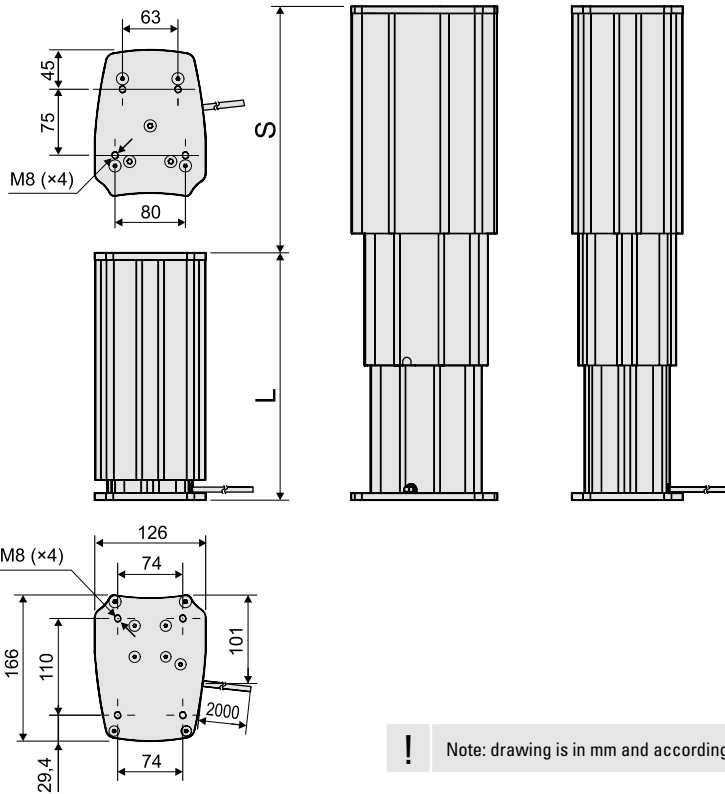
Parameter	TC16
Maximum load [lbf]	450
Maximum load torque, dynamic / static [lbf-in]	1325 / 4425
Speed, at no load / at maximum load [in/sec]	0.75 / 0.59
Available input voltages [Vdc]	24
Maximum standard stroke [mm]	400
Minimum standard stroke [mm]	200
Operating temperature limits [°F]	+32 – +104
Full load duty cycle @ 68 °F [%]	15
Maximum on time [sec]	60
Restraining torque [lbf-in]	0
Lead cross section [mm ²]	1.5
Cable length [in]	78
Protection class	IP44

Compatible Controls

Control model	See page
DPDT switch	52
DPDT switch box	53
MCS-2015	54
MCS-2025	57
DCG-180	60
DCG-280	60

Lifting Column TC16

24 Vdc - load up to 450 lbf



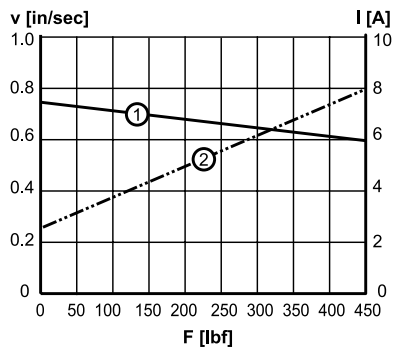
S: stroke
L: retracted length

! Note: drawing is in mm and according to European standards.

Stroke (S), minimum and maximum	Min. possible stroke (Smin) = 200 mm (7.874 in), Max. possible stroke (Smax) = 400 mm (15.748 in)
Retracted length (L), minimum and maximum	Min. retracted length (Lmin) = 250 mm (9.842 in), Max. retracted length (Lmax) = 400 mm
Stroke / retracted length relationship	Longest possible stroke (S) for a given retracted length (L) [mm] = L [mm] × 2 - 282
Retracted length / stroke relationship	Shortest possible retracted length (L) for a given given stroke (S) [mm] = (S [mm] + 282) / 2
Weight	Weight of unit [lb] = 7.496 + (L [mm] × 0.044) + (S [mm] × 0.002)

Performance Diagrams

Speed and Current vs. Load



V: speed I: current F: load
1: speed
2: current

Lifting Column DMD

12, 24 and 36 Vdc - load up to 1500 lbf



» Ordering Key - see page 71

» Glossary - see page 74

» Electric Wiring Diagram - see page 49

Standard Features and Benefits

- Designed for industrial use
- Rugged, robust and strong
- Self supporting column in extruded anodized aluminum
- Telescopic acme or ball screw drive
- High load torque capability
- Overload clutch for mid and end of stroke protection
- T-slot grooves along the entire profile
- Maintenance free

General Specifications

Parameter	DMD
Screw type	acme or ball
Internally restrained	yes
Manual override	no
Dynamic braking	no
Holding brake acme screw models ball screw models	no, self-locking yes
End of stroke protection	overload clutch
Mid stroke protection	overload clutch
Motor protection	auto reset thermal switch
Motor connection	cable
Motor connector	no
Certificates	CE
Options	potentiometer

Performance Specifications

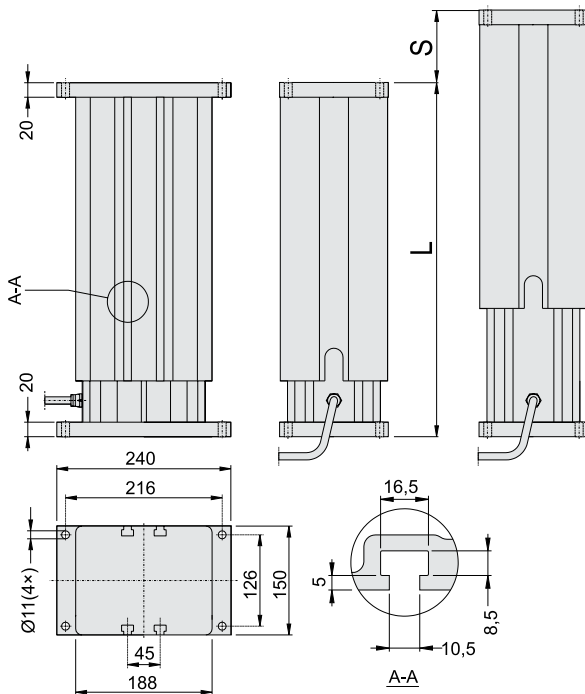
Parameter	DMD
Maximum load, dynamic / static [lbf]	
DMD •• -05A5 (acme screw)	250 / 2550
DMD •• -10A5 (acme screw)	500 / 2550
DMD •• -20A5 (acme screw)	500 / 2550
DMD •• -05B5 (ball screw)	500 / 4050
DMD •• -10B5 (ball screw)	1000 / 4050
DMD •• -20B5 (ball screw)	1000 / 4050
DMD •• -21B5 (ball screw)	1500 / 4050
Maximum load torque, dynamic / static [lbf-in]	
acme screw models	5000 / 5000
ball screw models	6300 / 6300
Speed, at no load / at maximum load [in/sec]	
DMD •• -05A5 (acme screw)	2.12 / 1.26
DMD •• -10A5 (acme screw)	1.18 / 0.71
DMD •• -20A5 (acme screw)	0.59 / 0.47
DMD •• -05B5 (ball screw)	2.40 / 1.46
DMD •• -10B5 (ball screw)	1.18 / 0.75
DMD •• -20B5 (ball screw)	0.59 / 0.47
DMD •• -21B5 (ball screw)	0.59 / 0.43
Available input voltages [Vdc]	12, 24, 36
Standard stroke lengths [in]	4, 6, 8, 10, 12, 14, 16, 18, 20, 24
Operating temperature limits [°F]	-15 – +150
Full load duty cycle @ 77 °F [%]	25
End play, maximum [in]	0.04
Restraining torque [lbf-in]	0
Lead cross section [mm ²]	2.5
Cable length [in]	78
Protection class	IP65

Compatible Controls

Control model	See page
DPDT switch	52
DPDT switch box	53
MCS-2015	54
MCS-2025	57
DCG-190	60

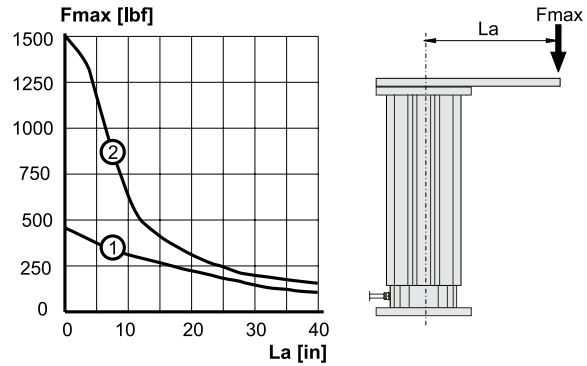
Lifting Column DMD

12, 24 and 36 Vdc - load up to 1500 lbf



S: stroke L: retracted length

Off Center Load Capacity



Fmax: maximum load operated La: length of lever arm

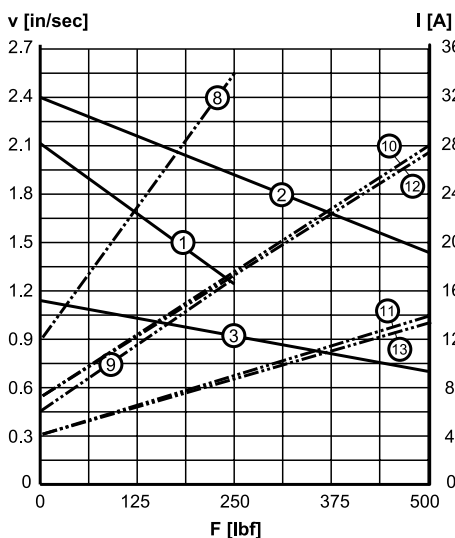
- 1: acme screw models
- 2: ball screw models

! Note: drawing is in mm and according to European standards.

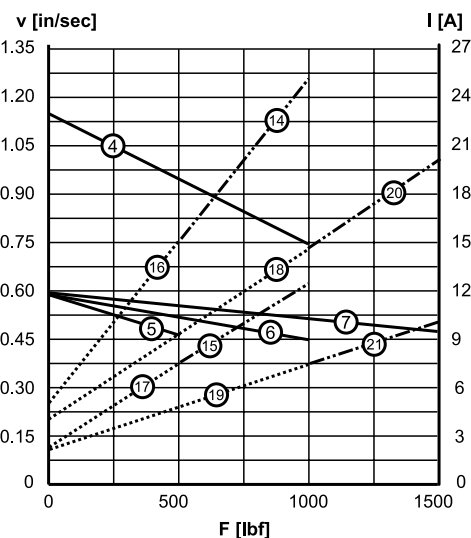
Stroke (S)	[inch]	4	6	8	10	12	14	16	18	20	24
Retracted length (L), acme screw models	[inch]	12.98	14.98	16.98	18.98	20.98	24.94	26.94	28.94	30.94	34.94
Retracted length (L), ball screw models	[inch]	14.55	16.55	18.55	20.55	22.55	26.52	28.52	30.52	32.52	36.52
Add on length for potentiometer	[inch]	2.165	2.165	2.165	2.165	2.165	2.165	2.165	2.165	2.165	2.165
Weight, acme screw models	[lb]	41.3	44.5	47.7	50.9	54.2	60.1	63.3	66.5	69.8	76.3
Weight, ball screw models	[lb]	45.0	48.2	51.5	54.7	58.0	63.9	67.1	70.3	73.6	80.1
Add on weight for potentiometer	[lb]	2.87	2.87	2.87	2.87	2.87	2.87	2.87	2.87	2.87	2.87

Performance Diagrams

Speed and Current vs. Load - Chart 1



Speed and Current vs. Load - Chart 2



V: speed I: current F: load

- 1: speed DMD ••-05A5 - chart 1
- 2: speed DMD ••-05B5 - chart 1
- 3: speed DMD ••-10A5 - chart 1
- 4: speed DMD ••-10B5 - chart 2
- 5: speed DMD ••-20A5 - chart 2
- 6: speed DMD ••-20B5 - chart 2
- 7: speed DMD ••-21B5 - chart 2
- 8: current DMD12-05A5 - chart 1
- 9: current DMD24-05A5 - chart 1
- 10: current DMD12-05B5 - chart 1
- 11: current DMD24-05B5 - chart 1
- 12: current DMD12-10A5 - chart 1
- 13: current DMD24-10A5 - chart 1
- 14: current DMD12-10B5 - chart 2
- 15: current DMD24-10B5 - chart 2
- 16: current DMD12-20A5 - chart 2
- 17: current DMD24-20A5 - chart 2
- 18: current DMD12-20B5 - chart 2
- 19: current DMD24-20B5 - chart 2
- 20: current DMD12-21B5 - chart 2
- 21: current DMD24-21B5 - chart 2

Contact customer service for data on 36 Vdc models.

Lifting Column DMA

115 and 230 Vac - load up to 1500 lbf

» Ordering Key - see page 71

» Glossary - see page 74

» Electric Wiring Diagram - see page 51



Standard Features and Benefits

- Designed for industrial use
- Rugged, robust and strong
- Self supporting column in extruded anodized aluminum
- Telescopic acme or ball screw drive
- High load torque capability
- Overload clutch for mid and end of stroke protection
- T-slot grooves along the entire profile
- Maintenance free

General Specifications

Parameter	DMA
Screw type	acme or ball
Internally restrained	yes
Manual override	no
Dynamic braking	no
Holding brake acme screw models ball screw models	no, self-locking yes
End of stroke protection	overload clutch
Mid stroke protection	overload clutch
Motor protection	auto reset thermal switch
Motor connection	cable
Motor connector	no
Certificates	CE
Options	potentiometer

* Capacitor required to run the actuator. 115 Vac = 35 µF, p/n 9200-448-002, 230 Vac = 10 µF, p/n 9200-448-003.

** These controls include a capacitor making an external capacitor redundant.

Performance Specifications

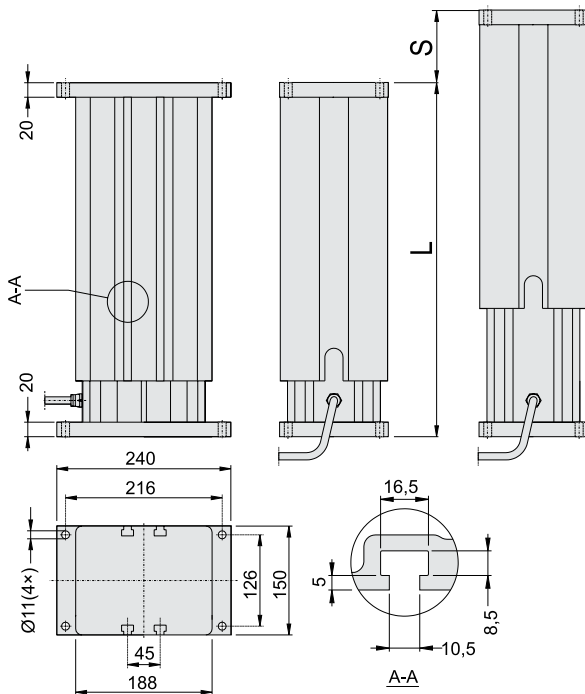
Parameter	DMA
Maximum load, dynamic / static [lbf]	
DMA22-05A5 (acme screw)	250 / 2550
DMA •• -10A5 (acme screw)	500 / 2550
DMA •• -20A5 (acme screw)	500 / 2550
DMA •• -05B5 (ball screw)	500 / 4050
DMA •• -10B5 (ball screw)	1000 / 4050
DMA •• -20B5 (ball screw)	1000 / 4050
DMA •• -21B5 (ball screw)	1500 / 4050
Maximum load torque, dynamic / static [lbf-in]	
acme screw models	5000 / 5000
ball screw models	6300 / 6300
Speed, at no load / at maximum load [in/sec]	
DMA22-05A5 (acme screw)	1.89 / 1.50
DMA •• -10A5 (acme screw)	1.18 / 0.71
DMA •• -20A5 (acme screw)	0.59 / 0.47
DMA •• -05B5 (ball screw)	2.40 / 1.46
DMA •• -10B5 (ball screw)	1.18 / 0.75
DMA •• -20B5 (ball screw)	0.59 / 0.47
DMA •• -21B5 (ball screw)	0.59 / 0.43
Available input voltages* [Vac]	
Single phase	115, 230
Input frequency [Hz]	
1 × 115 Vac model	50/60
1 × 230 Vac model	50/60
Standard stroke lengths [in]	4, 6, 8, 10, 12, 14, 16, 18, 20, 24
Operating temperature limits [°F]	-15 – +150
Maximum on time [sec]	45
Full load duty cycle @ 77 °F [%]	25
End play, maximum [in]	0.04
Restraining torque [lbf-in]	0
Lead cross section [mm ²]	2.5
Cable length [in]	78
Protection class	IP45

Compatible Controls

Control model	See page
DPDT switch	52
DPDT switch box	53
MCS-2041 and MCS-2042**	58

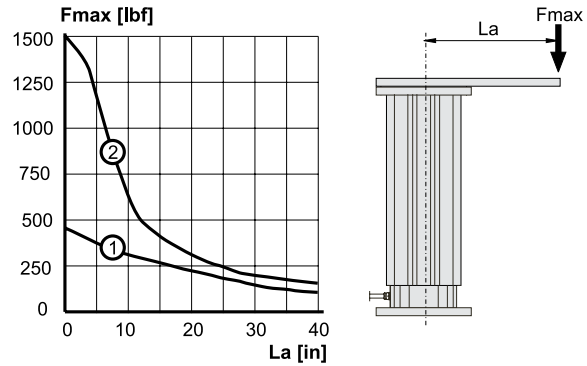
Lifting Column DMA

115 and 230 Vac - load up to 1500 N



S: stroke L: retracted length

Off Center Load Capacity



Fmax: maximum load operated La: length of lever arm

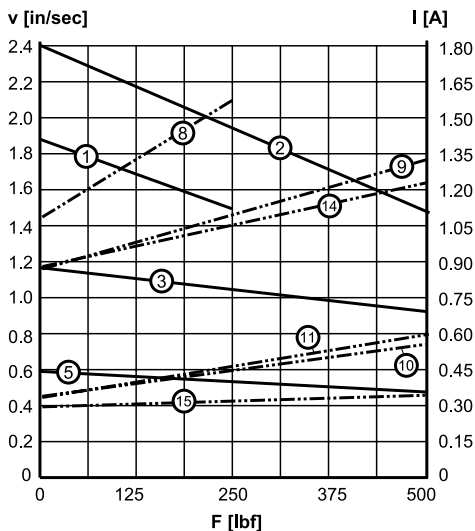
- 1: acme screw models
- 2: ball screw models

! Note: drawing is in mm and according to European standards.

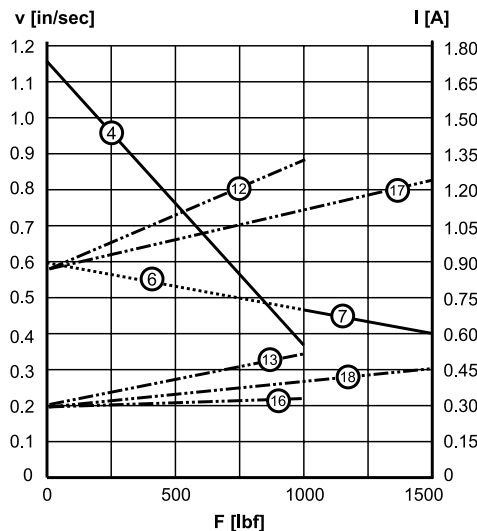
Stroke (S)	[inch]	4	6	8	10	12	14	16	18	20	24
Retracted length (L), acme screw models	[inch]	12.98	14.98	16.98	18.98	20.98	24.94	26.94	28.94	30.94	34.94
Retracted length (L), ball screw models	[inch]	14.55	16.55	18.55	20.55	22.55	26.52	28.52	30.52	32.52	36.52
Add on length for potentiometer	[inch]	2.165	2.165	2.165	2.165	2.165	2.165	2.165	2.165	2.165	2.165
Weight, acme screw models	[lb]	46.2	49.4	52.6	55.8	59.1	65.0	68.2	71.4	74.7	81.2
Weight, ball screw models	[lb]	49.9	53.1	56.4	59.6	62.9	68.8	72.0	75.2	78.5	85.0
Add on weight for potentiometer	[lb]	2.87	2.87	2.87	2.87	2.87	2.87	2.87	2.87	2.87	2.87

Performance Diagrams

Speed and Current vs. Load - Chart 1



Speed and Current vs. Load - Chart 2



V: speed I: current F: load

- 1: speed DMA22-05A5 - chart 1
- 2: speed DMA •• -05B5 - chart 1
- 3: speed DMA •• -10A5 - chart 1
- 4: speed DMA •• -10B5 - chart 2
- 5: speed DMA •• -20A5 - chart 1
- 6: speed DMA •• -20B5 - chart 2
- 7: speed DMA •• -21B5 - chart 2
- 8: current DMA22-05A5 - chart 1
- 9: current DMA22-05B5 and DMA22-10A5 - chart 1
- 10: current DMA42-05B5 - chart 1
- 11: current DMA42-10A5 - chart 1
- 12: current DMA22-10B5 and DMA22-20B5 - chart 2
- 13: current DMA42-10B5 - chart 2
- 14: current DMA22-20A5 - chart 1
- 15: current DMA42-20A5 - chart 1
- 16: current DMA42-20B5 - chart 2
- 17: current DMA22-21B5 - chart 2
- 18: current DMA42-21B5 - chart 2

Rodless Actuator LM80-H

12 and 24 Vdc - load up to 450 lbf

» Ordering Key - see page 72
 » Glossary - see page 74
 » Electric Wiring Diagram - see page 49



Standard Features and Benefits

- Rodless actuator for horizontal operation
- For use in domestic, office or medical applications
- Rigid self supporting extruded aluminum profile
- Durable and corrosion free
- Lightweight and quiet operation
- Safety nut on ball screw versions
- Easy and fast T-slot mounting
- Maintenance free

General Specifications

Parameter	LM80-H
Screw type	acme or ball
Internally restrained	yes
Manual override	no
Dynamic braking	no
Holding brake	no
End of stroke protection	spring loaded soft stop
Mid stroke protection	no
Motor protection	auto reset thermal switch
Motor connection with motor enclosure no motor enclosure	cable no cable, clips on motor
Motor connector with motor enclosure no motor enclosure	DIN 41524 8 pin plug clips on motor
Certificates	CE
Options	<ul style="list-style-type: none"> • no motor enclosure • manual override • alternative motor positions • stroke over 1500 mm* • encoder *

* Contact customer support

Performance Specifications

Parameter	LM80-H
Maximum load (Fb) [lbf]	450
Maximum load torque (Mb) [lbf-in]	DT••-T68M ••••• H 2200 DT••-B61M ••••• H 3540 DT••-B62M ••••• H 1600 DT••-B65M ••••• H 6640
Speed, at no load / at maximum load [in/sec]	DT••-T68M ••••• H 1.73 / 1.45 DT••-B61M ••••• H 2.16 / 1.96 DT12 -B62M ••••• H 4.33 / 2.87 DT24 -B62M ••••• H 4.33 / 3.42 DT••-B65M ••••• H 1.10 / 1.10
Available input voltages [Vdc]	12, 24
Standard stroke lengths [mm]	500, 600, 700, 800, 900, 1000, 1100, 1200, 1300, 1400, 1500
Operating temperature limits [°F]	+32 – +104
Full load duty cycle @ 68 °F [%]	15
Maximum on time [sec]	120
End play, maximum [in]	0.04
Restraining torque [lbf-in]	0
Lead cross section [mm ²] with / without motor enclosure	1.5 / –
Cable length [in] with / without motor enclosure	79 / –
Protection class with / without motor enclosure	IP44 / IP33

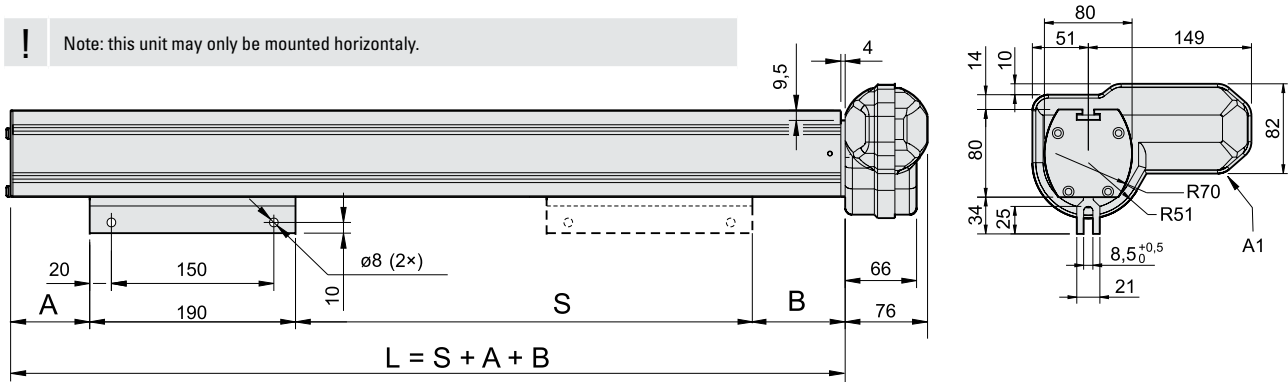
Compatible Controls

Control model	See page
DPDT switch	52
DPDT switch box	53
DCG-170	60

Rodless Actuator LM80-H

12 and 24 Vdc - load up to 450 lbf

! Note: this unit may only be mounted horizontally.



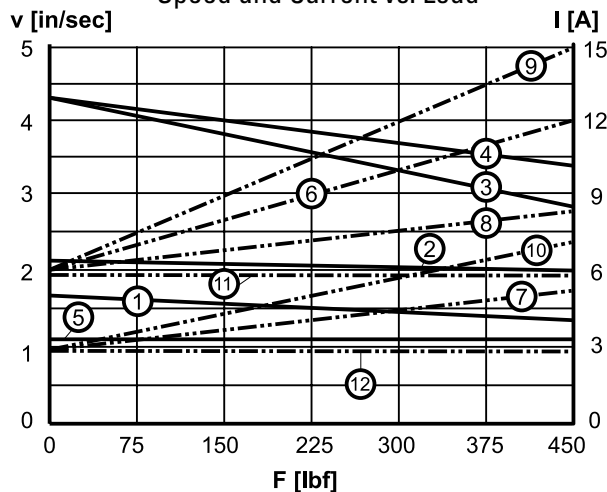
S: stroke
L: length of profile
A1: motor shown in position A (standard position)

! Note: drawing is in mm and according to European standards.

Stroke (S)	[mm]	500	600	700	800	900	1000	1100	1200	1300	1400	1500
Dimensions (A) / (B)	[mm]											
DT••-T68M ••••• H		54.0 / 77.0										
DT••-B61M ••••• H		102.0 / 77.0										
DT••-B62M ••••• H		102.0 / 77.0										
DT••-B65M ••••• H		79.0 / 77.0										
Weight	[lb]											
DT••-T68M ••••• H		24.8	28.8	32.7	36.7	40.6	44.5	48.5	52.4	56.3	60.3	64.2
DT••-B61M ••••• H		26.7	30.7	34.6	38.5	42.5	46.4	50.4	54.3	58.2	62.2	66.1
DT••-B62M ••••• H		26.7	30.7	34.6	38.5	42.5	46.4	50.4	54.3	58.2	62.2	66.1
DT••-B65M ••••• H		25.8	29.8	33.7	37.6	41.6	45.5	49.4	53.4	57.3	61.3	65.2

Performance Diagrams

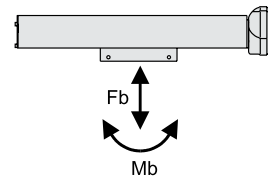
Speed and Current vs. Load



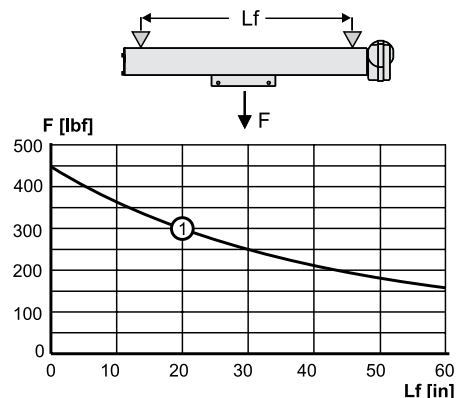
V: speed I: current F: load

- 1: speed DT••-T68M ••••• H
- 2: speed DT••-B61M ••••• H
- 3: speed DT12-B62M ••••• H
- 4: speed DT24-B62M ••••• H
- 5: speed DT••-B65M ••••• H
- 6: current DT12-T68M ••••• H
- 7: current DT24-T68M ••••• H and DT24-B61M ••••• H
- 8: current DT12-B61M ••••• H
- 9: current DT12-B62M ••••• H
- 10: current DT24-B62M ••••• H
- 11: current DT12-B65M ••••• H
- 12: current DT24-B65M ••••• H

Definition of Forces



Deflection of Profile



F: load Lf: distance between mounting points

1: maximum allowed deflection

Rodless Actuator LM80-V

12 and 24 Vdc - load up to 450 lbf

» Ordering Key - see page 72
 » Glossary - see page 74
 » Electric Wiring Diagram - see page 49



Standard Features and Benefits

- Rodless actuator for vertical operation with motor down
- For use in domestic, office or medical applications
- Rigid self supporting extruded aluminum profile
- Durable and corrosion free
- Holding brake prevents downward motion at power off
- Lightweight and quiet operation
- Safety nut on ball screw versions
- Easy and fast T-slot mounting
- Optional spline safety function
- Maintenance free

General Specifications

Parameter	LM80-V
Screw type	acme or ball
Internally restrained	yes
Manual override	no
Dynamic braking	no
Holding brake	yes
End of stroke protection	spring loaded soft stop
Mid stroke protection	no
Motor protection	auto reset thermal switch
Motor connection with motor enclosure no motor enclosure	cable no cable, clips on motor
Motor connector with motor enclosure no motor enclosure	DIN 41524 8 pin plug clips on motor
Certificates	CE
Options	<ul style="list-style-type: none"> • no motor enclosure • manual override • alternative motor positions • spline safety function • stroke over 1500 mm* • encoder *

* Contact customer support

Performance Specifications

Parameter		LM80-V
Maximum load (Fa)	[lbf]	
DT•• -T68M ••••• V(F)		145
DT•• -B61M ••••• V(F)		225
DT•• -B62M ••••• V(F)		100
DT•• -B65M ••••• V(F)		450
Maximum load torque (Ma)	[lbf-in]	
DT•• -T68M ••••• V(F)		2200
DT•• -B61M ••~•• V(F)		3540
DT•• -B62M ••~•• V(F)		1600
DT•• -B65M ••~•• V(F)		6640
Speed, at no load / at maximum load	[in/sec]	
DT12 -T68M ••~•• V(F)		1.73 / 1.14
DT24 -T68M ••~•• V(F)		1.73 / 1.37
DT12 -B61M ••~•• V(F)		2.16 / 1.45
DT24 -B61M ••~•• V(F)		2.16 / 1.69
DT12 -B62M ••~•• V(F)		4.33 / 2.63
DT24 -B62M ••~•• V(F)		4.33 / 3.26
DT12 -B65M ••~•• V(F)		1.10 / 0.78
DT24 -B65M ••~•• V(F)		1.10 / 0.86
Available input voltages	[Vdc]	12, 24
Standard stroke lengths	[mm]	500, 600, 700, 800, 900, 1000, 1100, 1200, 1300, 1400, 1500
Operating temperature limits	[°F]	+32 – +104
Full load duty cycle @ 68 °F	[%]	15
Maximum on time	[sec]	120
Restraining torque	[lbf-in]	0
Lead cross section with / without motor enclosure	[mm ²]	1.5 / –
Cable length with / without motor enclosure	[in]	79 / –
Protection class with / without motor enclosure		IP44 / IP33

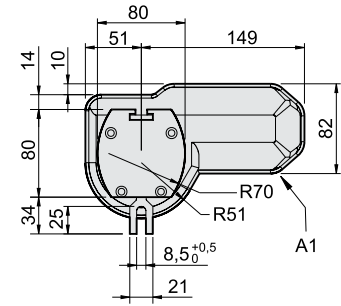
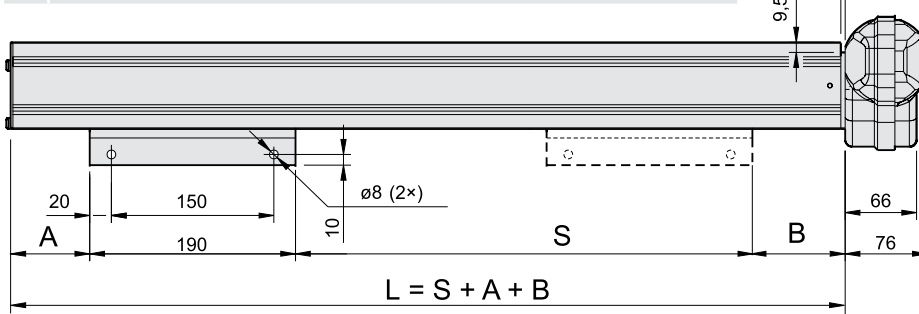
Compatible Controls

Control model	See page
DPDT switch	52
DPDT switch box	53
DCG-160	60

Rodless Actuator LM80-V

12 and 24 Vdc - load up to 450 lbf

! Note: this unit may only be mounted vertically with the motor down even if drawing shows it horizontally.



S: stroke
L: length of profile
A1: motor shown in position A (standard position)

! Note: drawing is in mm and according to European standards.

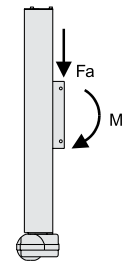
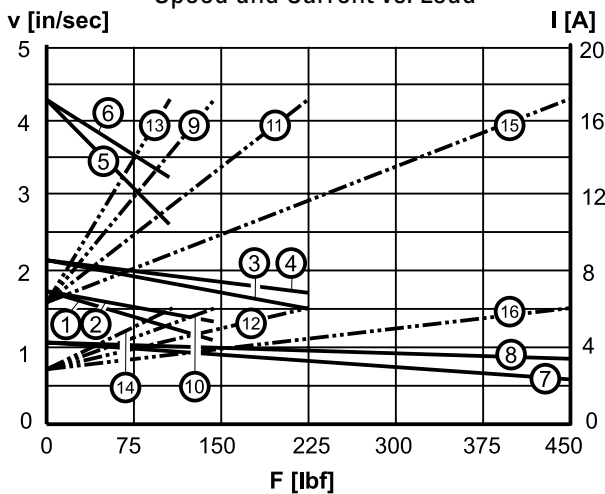
Stroke (S)	[mm]	500	600	700	800	900	1000	1100	1200	1300	1400	1500
Dimensions (A) / (B)	[mm]											
DT••-T68M•••••V							50.0 / 71.0					
DT••-B61M•••••V							53.0 / 120.0					
DT••-B62M•••••V							53.0 / 120.0					
DT••-B65M•••••V							53.0 / 97.0					
DT••-T68M•••••F							50.0 / 90.0					
DT••-B61M•••••F							53.0 / 144.0					
DT••-B62M•••••F							53.0 / 144.0					
DT••-B65M•••••F							53.0 / 126.0					
Weight*	[lb]											
DT••-T68M•••••V		24.4	28.4	32.3	36.3	40.2	44.1	48.1	52.0	55.9	59.9	63.8
DT••-B61M••~••V		25.6	29.5	33.5	37.4	41.3	45.3	49.2	53.2	57.1	61.0	65.0
DT••-B62M••~••V		25.6	29.5	33.5	37.4	41.3	45.3	49.2	53.2	57.1	61.0	65.0
DT••-B65M••~••V		26.5	30.4	34.4	38.3	42.2	46.2	50.1	54.1	58.0	61.9	65.9

* Add 1.0 lb to the below weights to get the weights for DT••-T68M••~••F, DT••-B61M••~••F, DT••-B62M••~••F and DT••-B65M••~••F.

Performance Diagrams

Definition of Forces

Speed and Current vs. Load



- V: speed I: current F: load
- 1: speed DT12-T68M••~••V(F)
 - 2: speed DT24-T68M••~••V(F)
 - 3: speed DT12-B61M••~••V(F)
 - 4: speed DT24-B61M••~••V(F)
 - 5: speed DT12-B62M••~••V(F)
 - 6: speed DT24-B62M••~••V(F)
 - 7: speed DT12-B65M••~••V(F)
 - 8: speed DT24-B65M••~••V(F)
 - 9: current DT12-T68M••~••V(F)
 - 10: current DT24-T68M••~••V(F)
 - 11: current DT12-B61M••~••V(F)
 - 12: current DT24-B61M••~••V(F)
 - 13: current DT12-B62M••~••V(F)
 - 14: current DT24-B62M••~••V(F)
 - 15: current DT12-B65M••~••V(F)
 - 16: current DT24-B65M••~••V(F)

Electrak Non-driven Actuator PPA-M

» Ordering Key - see page 73

» Glossary - see page 74

Load up to 1500 lbf



Standard Features and Benefits

- Actuator with double input shafts to which a customer supplied motor or/and an intermediate shaft can be mounted
- Can be operated manually
- Robust and versatile
- Withstands very harsh environments
- Highly efficient ball screw drive system
- Holding brake prevents back driving
- Trunnion to clevis mounting
- Maintenance free

Performance Specifications

Parameter		PPA-M
Maximum load, dynamic / static	[lbf]	1500 / 3000
Maximum speed at max. load	[in/sec]	0.33
Maximum input torque	[lbf-in]	80
Maximum input speed	[rpm]	100
Standard stroke lengths	[in]	4, 8, 12, 18, 24, 36
Operating temperature limits	[°F]	-15 – +150
End play, maximum	[in]	0.04
Restraining torque	[lbf-in]	200

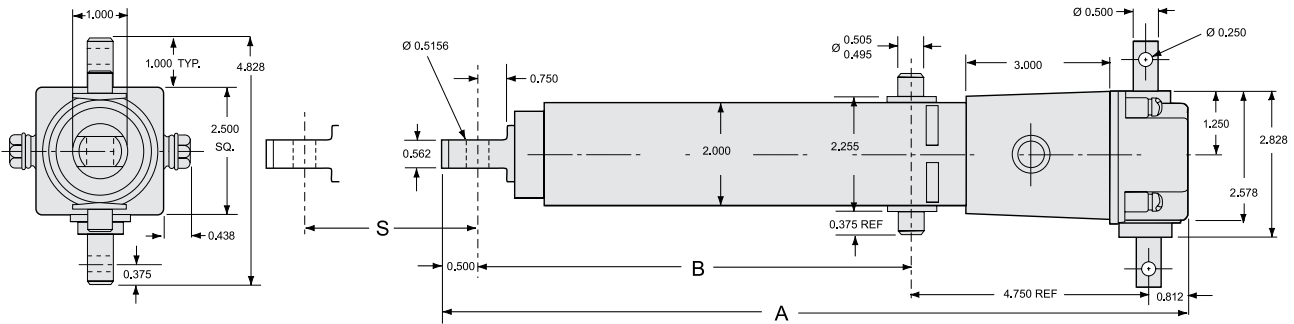
General Specifications

Parameter	Electrak PPA-M
Screw type	ball
Internally restrained	no
Manual override	no*
Holding brake	yes
End of stroke protection	no
Mid stroke protection	no
Certificates	–
Options	protective bellows

* Either of the two input shafts can be used for manual operation if both shafts are not connected to a motor or an intermediate shaft.

Electrak Non-driven Actuator PPA-M

Load up to 1500 lbf



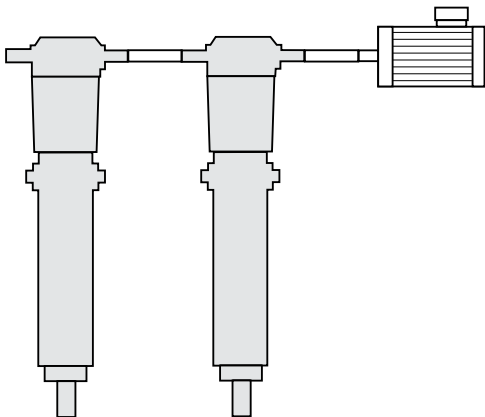
S: stroke
 A: retracted length
 B: retracted length to trunnions

Stroke (S)	[inch]	4	8	12	18	24	36
Retracted length (A)	[inch]	14.8	18.8	22.8	30.8	36.8	48.8
Retracted length to trunnions (B)	[inch]	8.8	12.8	16.8	24.8	30.8	42.8
Weight	[lb]	7.6	9.2	10.6	13.5	16.0	21.4

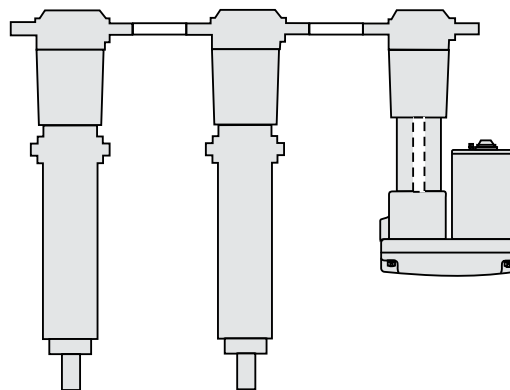
Synchronous Operation

Two or more PPA-M actuators can easily be mechanically linked for synchronous operation. They can either be driven directly by motor (1) or by the PPA synchronous operation kit (2). Intermediate shafts, couplings and motors (white details) are supplied by the customer. For more information about the PPA synchronous operation kit, see Accessories and Spare Parts on page 64.

1. With motor



2. With PPA synchronous operation kit



Rotary Actuator DGB

12, 24 and 36 Vdc - load torque up to 175 lbf-in

» Ordering Key - see page 73

» Glossary - see page 74

» Electric Wiring Diagram - see page 48



Standard Features and Benefits

- Rotary actuators for industrial and outdoor use
- Easy and fast clevis mounting
- Overload clutch
- Thermal protected motor
- Manual override or dual output shafts as option

General Specifications

Parameter	DGB
Manual override	no
Dynamic braking	no
Holding brake	yes
Overload protection	overload clutch
Motor protection	auto reset thermal switch
Motor connection	flying leads and connector
Motor connector	Packard Electric 56 series 2984883 with terminal 2962987. Mating connector: 2973781 with terminal 2962573 (p/n 9100-448-001)
Certificates	CE optional*
Options	<ul style="list-style-type: none"> • manual override • dual output shafts • other speeds*

* Contact customer support

Performance Specifications

Parameter		DGB
Maximum load torque	[lbf-in]	175
Speed, at no load / at maximum load	[rpm]	200 / 80
D •• -21GB		140 / 75
D •• -30GB		
Available input voltages	[Vdc]	12, 24, 36
Weight	[lb]	
D •• - •••• - XXCL		7.7
D •• - •••• - XXMO		7.7
D •• - •••• - XXDS		7.7
Operating temperature limits	[°F]	-15 – +150
Full load duty cycle @ 77 °F	[%]	25
Lead cross section	[AWG]	14
Lead length	[in]	7.0
Protection class		IP56

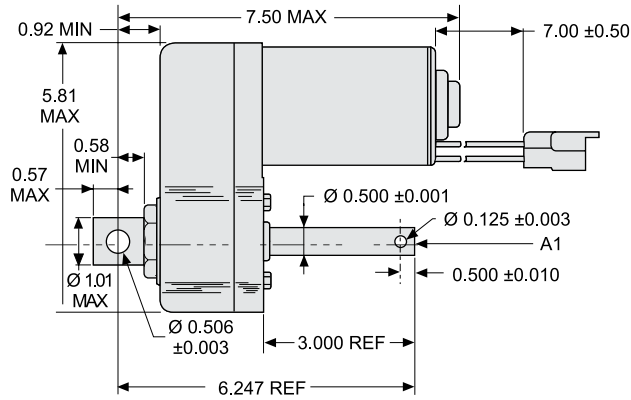
Compatible Controls

Control model	See page
DPDT switch	52
DPDT switch box	53

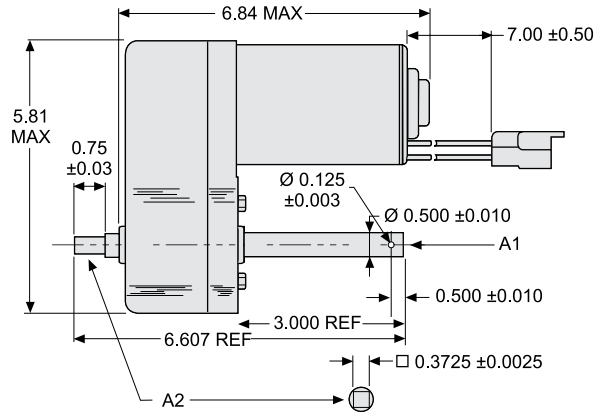
Rotary Actuator DGB

12, 24 and 36 Vdc - load torque up to 175 lbf-in

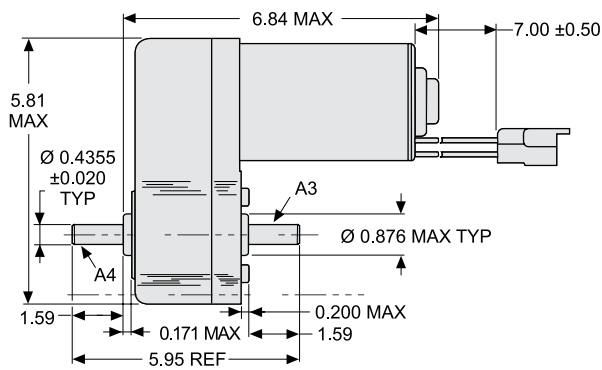
D •• - 21GB-XXCL, D •• - 30GBXXCL (clevis mount)



D •• - 21GBXXMO (manual override)



D •• - 21GB-XXDS (dual output shafts)



A1: output shaft

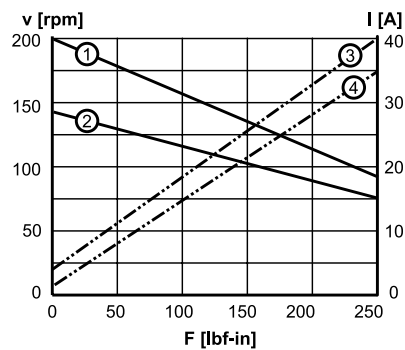
A2: shaft for manual override

A3: first output shaft

A4: second output shaft

Performance Diagrams

Speed and Current vs. Load



V: speed I: current F: load

1: speed D12-21GB

2: speed D12-30GB

3: current D12-21GB

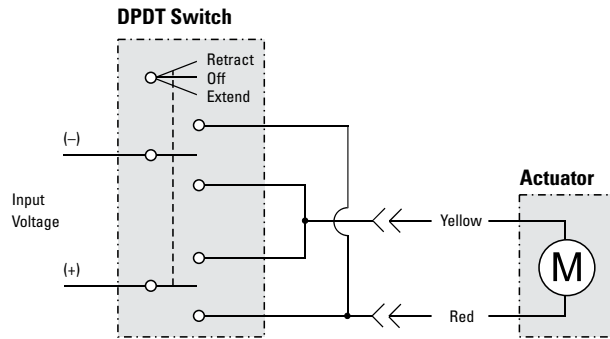
4: current D12-30GB

Contact customer support for data on 24 and 36 Vdc models.

Electrical Wiring Diagrams

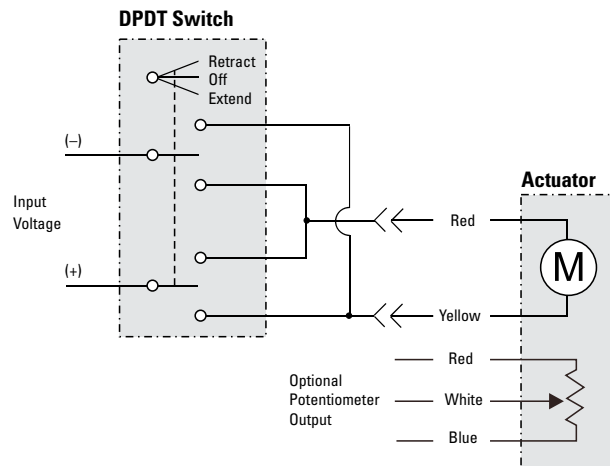
DC-actuators

Electrak 1, 2,10 and DGB



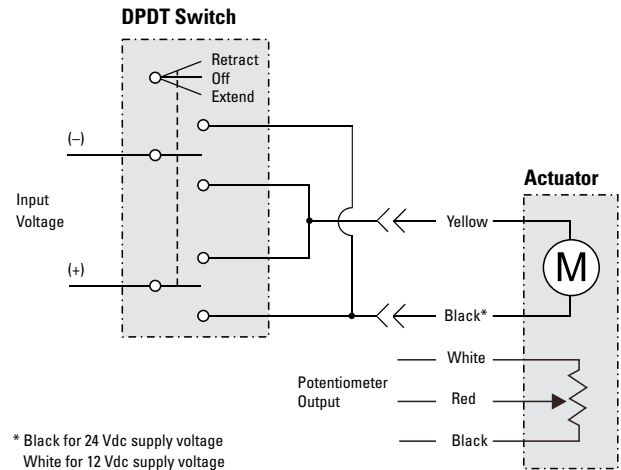
Connect the red lead to positive and yellow to negative to extend the actuator/rotate the output shaft in clockwise direction. Change polarity to retract the actuator/rotate the output shaft counterclockwise. Electrak 1 actuators should be protected from overload conditions by a customer provided fuse in the circuit (6 A for 12 Vdc and 3 A for 24 Vdc).

Electrak 050



Connect the yellow lead to positive and red to negative to extend the actuator. Change polarity to retract the actuator. The potentiometer output has 0 ohm between white and red when the actuator is fully retracted.

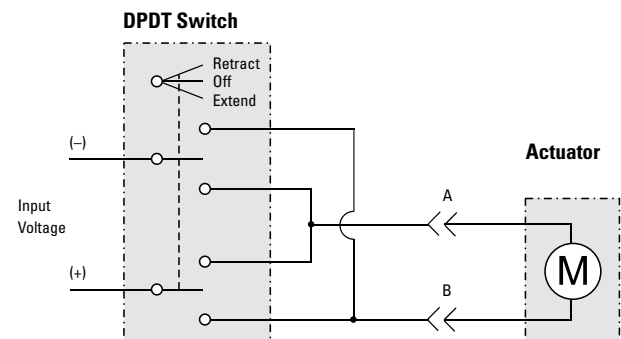
Electrak 1SP



* Black for 24 Vdc supply voltage
White for 12 Vdc supply voltage

Connect the black or white* lead to positive and yellow to negative to extend the actuator. Change polarity to retract the actuator. The potentiometer output has 0 ohm between white and red when the actuator is fully retracted. The actuator should be protected from overload conditions by a customer provided fuse in the circuit (6 A for 12 Vdc and 3 A for 24 Vdc).

Electrak Pro

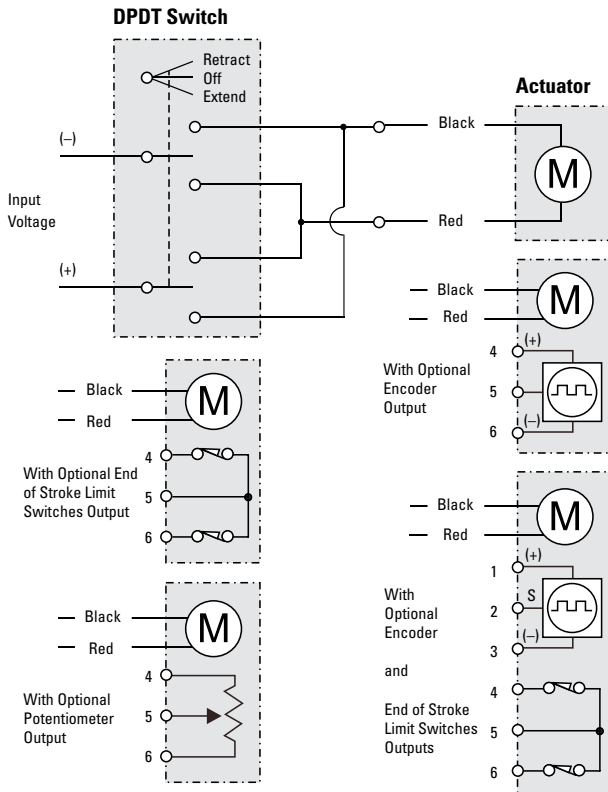


Connect pin B in the connector to positive and A to negative to extend the actuator. Change polarity to retract the actuator.

Electrical Wiring Diagrams

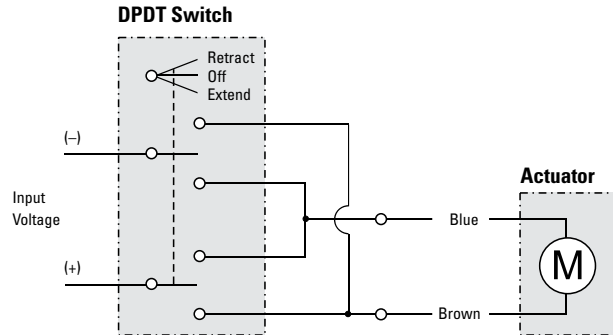
DC-actuators

Electrak PPA-DC



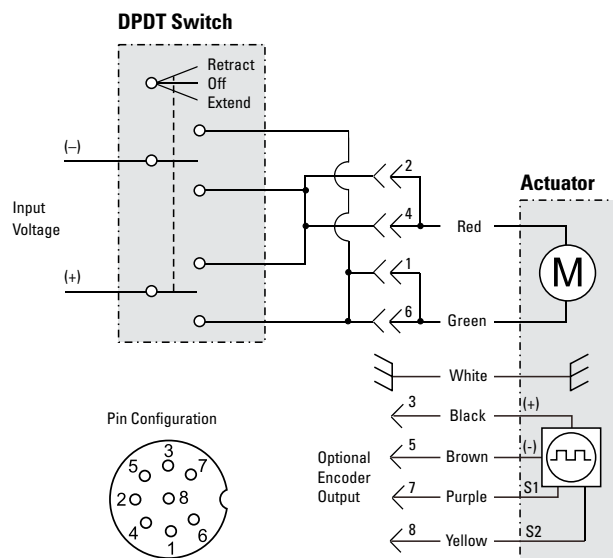
Connect the black lead to positive and red to negative to extend the actuator. Change polarity to retract the actuator. The encoder is supplied with 4.5 - 12 Vdc between terminals 4 or 1 and 6 or 3 and the pulse train signal is generated on terminal 5 or 2. The potentiometer output has 0 ohm between terminal 4 and 5 when the actuator is fully retracted.

DMD



Connect the brown lead to positive and blue to negative to extend the actuator. Change polarity to retract the actuator.

TC16, LM80-H and LM80-V



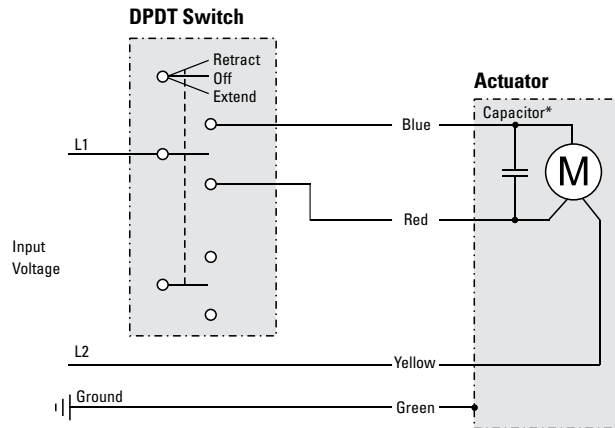
Connect the green lead to positive and red to negative to extend the actuator. Change polarity to retract the actuator. If using the connector supplied with the actuator, each motor lead must be connected to two pins in the connector. The encoder is supplied with 5 - 18 Vdc on pin 3 and 5 and the two pulse train signals are generated on pin 7 and 8.

Electrical Wiring Diagrams

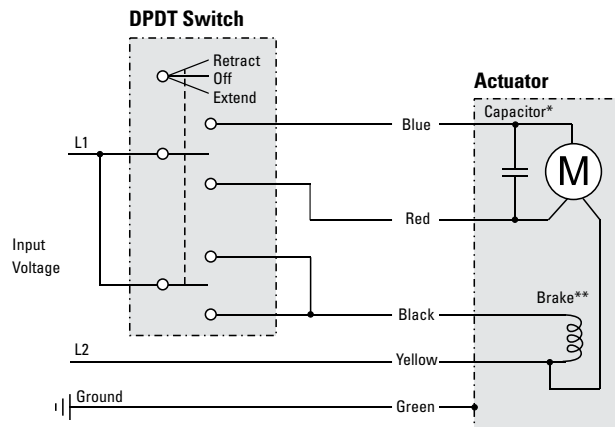
AC-actuators

Electrak PPA-AC

Without anti coast or electrical brake



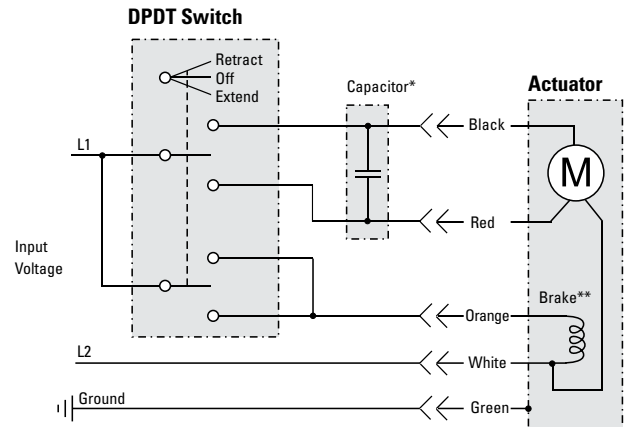
With anti coast brake or electrical brake



* The actuator comes with prewired capacitor from factory.
 ** Anti coast brake or electrical brake (electrical brake only possible on 115 Vac models).

Connect the red lead to L1 and white to L2 to extend the actuator. Change L1 from red to blue lead to retract the actuator. If the actuator is equipped with an anti coast brake, release the brake by connecting black lead to L1.

Electrak 5



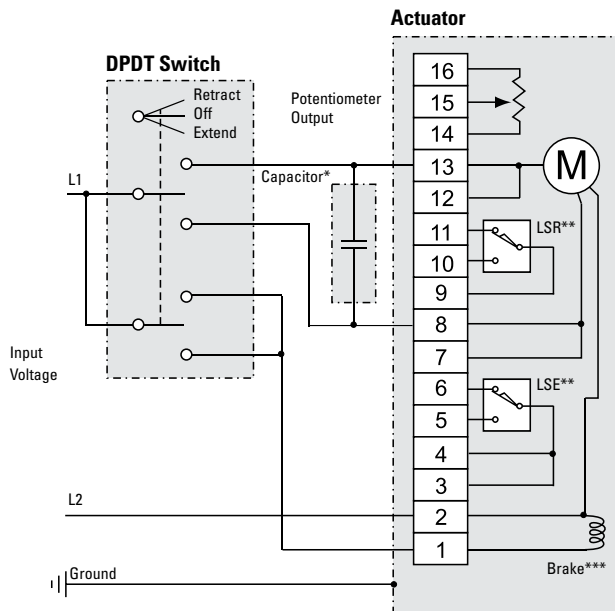
* Capacitor required to run the actuator. 115 Vac = 35 μ F, p/n 9200-448-002,
 230 Vac = 10 μ F, p/n 9200-448-003.
 ** Anti coast brake.

Connect the red lead to L1 and white to L2 to extend the actuator. Change L1 from red to black lead to retract the actuator. Release the anti coast brake by connecting orange lead to L1.

Electrical Wiring Diagrams

AC-actuators

Electrak 205



* Capacitor required to run the actuator. 115 Vac = 35 μ F, p/n 9200-448-002, 230 Vac = 10 μ F, p/n 9200-448-003.

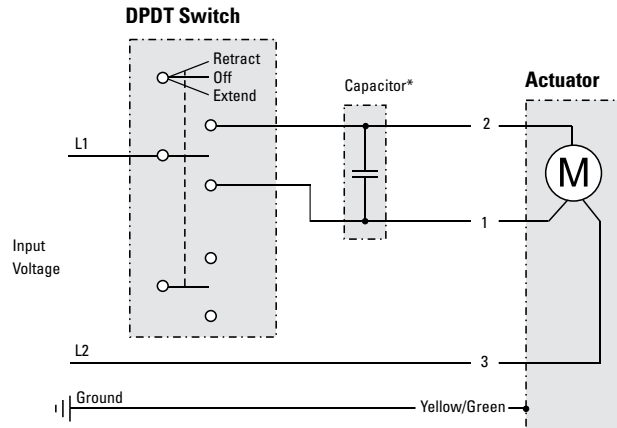
** LSR = end of stroke limit switch in retracted position, LSE = end of stroke limit switch in extended position.

*** Electrical brake.

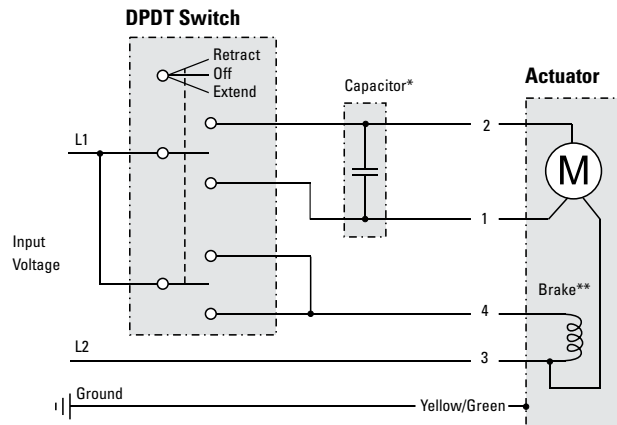
The terminal strip is accessed by opening the rear cover of the actuator housing. Connect terminal 8 to L1 and terminal 2 to L2 to extend the actuator. Change L1 from terminal 8 to 13 to retract the actuator. Release the anti coast brake by connecting terminal 1 to L1. The potentiometer output is connected to terminals 14, 15 and 16.

DMA

Acme screw models (no anti coast brake)



Ball screw models (with anti coast brake)



* Capacitor required to run the actuator. 115 Vac = 35 μ f, p/n 9200-448-002, 230 Vac = 10 μ f, p/n 9200-448-003

** Anti coast brake, only on ball screw models.

Connect lead "1" to L1 and lead "3" to L2 to extend the actuator. Change L1 from lead "1" to lead "2" to retract the actuator. If the actuator is equipped with an anti coast brake, release the brake by connecting lead "4" lead to L1.

Actuator Controls

Switches

DPDT Switch



- Robust switch
- Double pole, double throw (DPDT)
- 15 A rating at 270 Vac
- Center “off”
- Two momentary contacts
- Wiring diagram on label

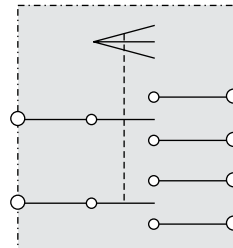
Specifications

Parameter		DPDT Switch
Maximum voltage	[Vac]	270
Maximum current	[A]	15
Part number		830-8004-016

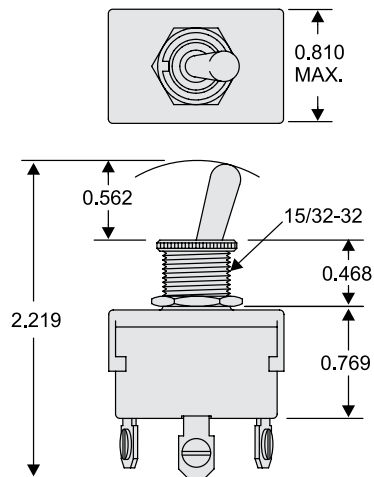
Actuator Compatibility

Electrak 1, Electrak 1SP, Electrak 050, Electrak 2, Electrak PPA-DC, Electrak 10, Electrak Pro, Electrak PPA-AC, Electrak 5, Electrak 205, TC16, DMD, DMA, LM80-H, LM80-V, DGB

Wiring Diagram



Dimensions



Actuator Controls

Switches

DPDT Switch Box



- Robust rocker switch mounted in an enclosure
- Double pole, double throw (DPDT)
- 15 A rating at 270 Vac
- Center “off”
- Two momentary contacts
- Mounting bracket included
- Wiring diagram on label

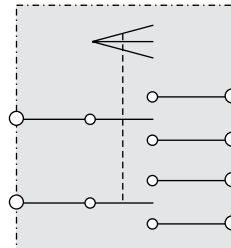
Specifications

Parameter		DPDT Box
Maximum voltage	[Vac]	270
Maximum current	[A]	15
Protection class		NEMA 1
Part number		6932-101-054

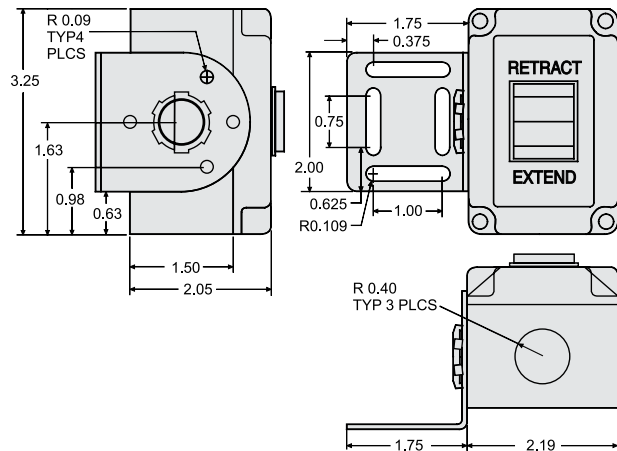
Actuator Compatibility

Electrak 1, Electrak 1SP, Electrak 050, Electrak 2, Electrak PPA-DC, Electrak 10, Electrak Pro, Electrak PPA-AC, Electrak 5, Electrak 205, TC16, DMD, DMA, LM80-H, LM80-V, DGB

Wiring Diagram



Dimensions



! Note: some AC actuators require a capacitor in the wiring to run. This capacitor will not fit in this box due to space limitations.

Actuator Controls

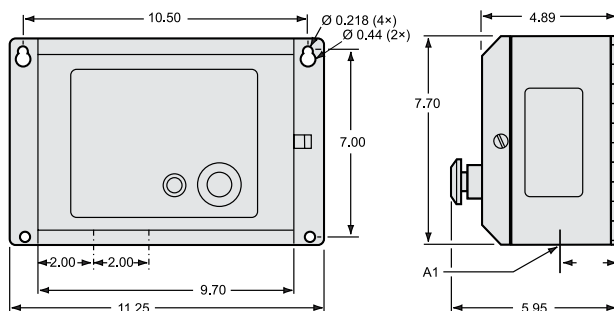
Electronic Controls

Control MCS-2015



- Basic power supply providing on-off and emergency stop functions and inputs for remote control and end of stroke limit switches
- Robust metal enclosure
- Power on indicator
- Emergency stop/off pushbutton remains in position when activated
- Inputs for extend and retract switches
- Inputs for two external end of stroke limit switches
- Accepts 115 or 230 Vac supply voltage depending of internal jumper position

Dimensions



A1: Cable entrance, 1/2 inch standard conduit (2 x)

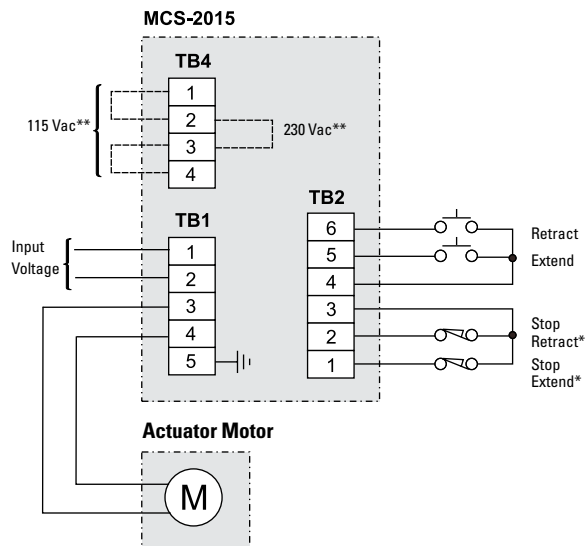
Specifications

Parameter		MCS-2015
Input voltage	[Vac]	1 × 115/230
Input frequency	[Hz]	50/60
Output voltage	[Vdc]	24
Maximum output current	[A]	8
Protection class		NEMA 1
Part number		6932-448-004

Actuator Compatibility

Electrak 1, Electrak 1SP, Electrak 10, Electrak Pro, TC16, DMD

Wiring Diagram



* Terminals 1, 2 and 3 on TB2 must be jumpered if no limit switches are used.

** Terminals 1 and 2 and 3 and 4 for on TB4 must be jumpered for 115 Vac input voltage. For 230 Vac terminals 2 and 3 should be jumpered instead.

Actuator Controls

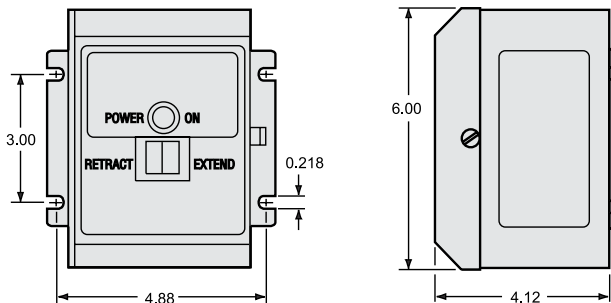
Electronic Controls

Control MCS-2005 and MCS-2006



- Control designed to operate an Electrak 1 or 1SP actuator and an auxiliary device simultaneously
- Robust and compact metal enclosure with a front panel extend and retract rocker switch
- One 24 Vdc actuator output operated by the switch
- One 24 Vdc output for auxiliary device
- Fuse protects actuator in case of stalling caused by overload
- “Power On” light illuminates whenever power applied to the control
- Terminal strip for easy electrical connection
- Output filtered, but unregulated. Output voltage varies from 20 – 30 Vdc, depending on input voltage

Dimensions



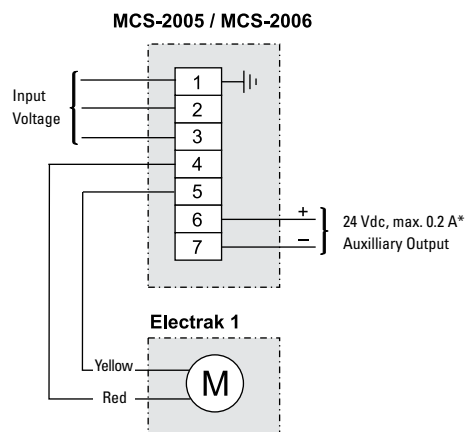
Specifications

Parameter		MCS-2005(6)
Input voltage	[Vac]	1 × 115 1 × 230
Input frequency	[Hz]	50/60
Output voltage	[Vdc]	24
Maximum actuator output current	[A]	2.8
Maximum auxiliary output current	[A]	0.2
Protection class		NEMA 1
Part number		6932-448-011 6932-448-018

Actuator Compatibility

Electrak 1, Electrak 1SP

Wiring Diagram



* If no actuator is connected to terminals 4 and 5 an actuator controlled by a customer provided remote switch can be connected to the auxiliary output on terminals 6 and 7. In that case the auxiliary output can produce a full 2.8 A.

Actuator Controls

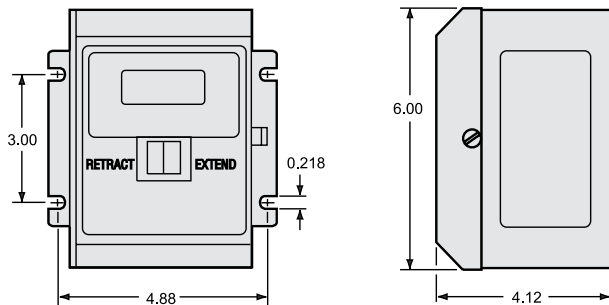
Electronic Controls

Control MCS-2007 and MCS-2008



- Control designed to operate an Electrak 1SP actuator
- Robust and compact metal enclosure with a front panel extend and retract rocker switch
- LCD display show the extension tube position
- The control provides an analog output signal for an external customer provided control/meter
- Extend and retract limit switches are set by adjusting two trim pots in the control
- Inputs for external extend and retract switches
- Fuse protects actuator in case of stalling caused by overload
- Terminal strip for easy electrical connection
- Output filtered, but unregulated. Output voltage varies from 20 – 30 Vdc, depending on input voltage

Dimensions



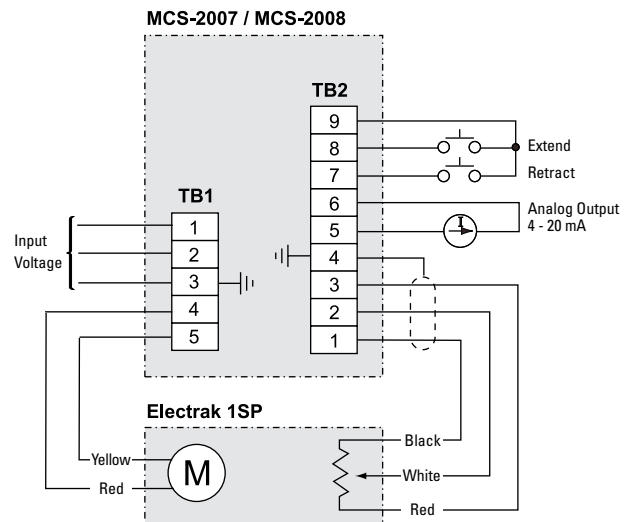
Specifications

Parameter		MCS-2007(8)
Input voltage	[Vac]	
MCS-2007		1 × 115
MCS-2008		1 × 230
Input frequency	[Hz]	50/60
Output voltage	[Vdc]	24
Maximum actuator output current	[A]	2.8
Analog output signal	[mA]	4 - 20
Protection class		NEMA 1
Part number		
MCS-2007		6932-448-017
MCS-2008		6932-448-019

Actuator Compatibility

Electrak 1SP

Wiring Diagram



Actuator Controls

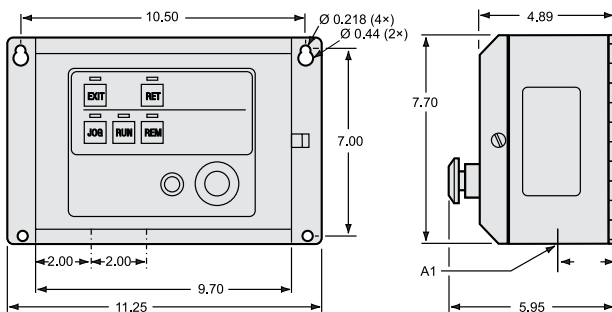
Electronic Controls

Control MCS-2025



- Control with front cover mounted membrane switches with LED indicator lights for extend, retract, jog, run and remote control
- Emergency stop/off pushbutton remains in position when activated
- Robust metal enclosure
- Internal "Run" mode jumper which causes the actuator to reverse automatically upon reaching the extend end of stroke limit switch. Reverse motion continues until reaching the retract end of stroke limit switch
- Inputs for extend and retract switches
- Inputs for two external end of stroke limit switches
- Accepts 115 or 230 Vac supply voltage depending on internal jumper position
- 8 A continuous output current

Dimensions



A1: Cable entrance, 1/2 inch standard conduit (2 ×)

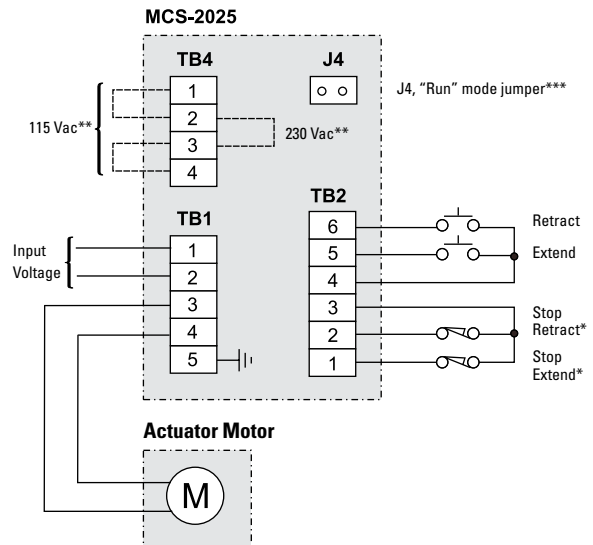
Specifications

Parameter		MCS-2025
Input voltage	[Vac]	1 × 115/230
Input frequency	[Hz]	50/60
Output voltage	[Vdc]	24
Maximum output current	[A]	8
Protection class		NEMA 1
Part number		6932-448-005

Actuator Compatibility

Electrak 1, Electrak 1SP, Electrak 10, Electrak Pro, DMD, TC16

Wiring Diagram



- * Terminals 1, 2 and 3 on TB2 must be jumpered if no limit switches are used.
- ** Terminals 1 and 2 and 3 and 4 for on TB4 must be jumpered for 115 Vac input voltage. For 230 Vac terminals 2 and 3 should be jumpered instead.
- *** Inserting jumper J4 causes the actuator to reverse automatically upon reaching the extend end of stroke limit switch. Reverse motion continues until reaching the retract end of stroke limit switch.

Actuator Controls

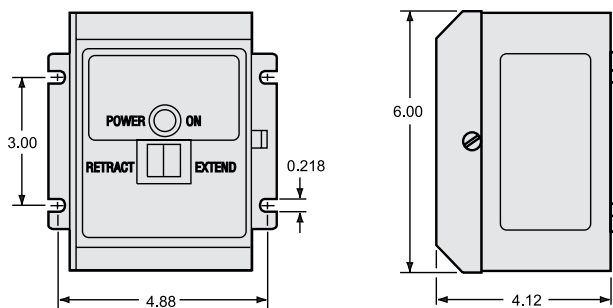
Electronic Controls

Control MCS-2041 and MCS-2042



- Robust and compact metal enclosure with a front panel extend and retract rocker switch
- Prewired internal capacitor
- Fuse protects actuator in case of stalling caused by overload
- “Power On” light illuminates whenever power applied to the control
- Terminal strip for easy electrical connection
- The switch controls both the actuator motor and its anti coast brake to provide optimum performance

Dimensions



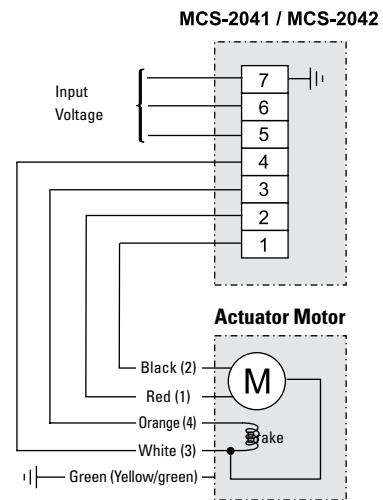
Specifications

Parameter		MCS-2041(2)
Input voltage	[Vac]	
MCS-2041		1 × 115
MCS-2042		1 × 230
Input frequency	[Hz]	50/60
Output voltage	[Vac]	
MCS-2041		1 × 115
MCS-2042		1 × 230
Maximum output current	[A]	15
Protection class		NEMA 1
Part number		
MCS-2041		6932-448-010
MCS-2042		6932-448-012

Actuator Compatibility

Electrak 5, DMA

Wiring Diagram



Data in brackets = lead marking for DMA.

Actuator Controls

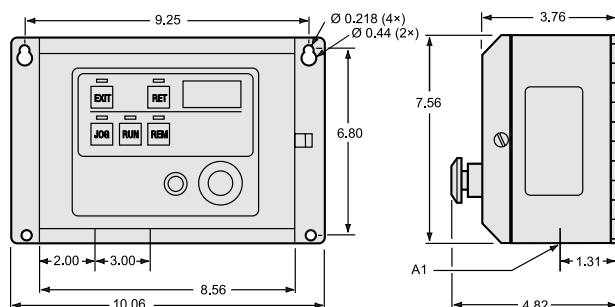
Electronic Controls

Control MCS-2051 and MCS-2052



- Control designed to operate an Electrak 205 actuator
- Robust metal enclosure with front cover mounted membrane switches and LED indicator lights for extend, retract, jog, run and remote control
- Emergency stop/off pushbutton remains in position when activated
- LCD display shows the extension tube position
- Internal "Run" mode jumper which causes the actuator to reverse automatically upon reaching the extend end of stroke limit switch. Reverse motion continues until reaching the retract end of stroke limit switch
- The control provides an analog output signal for an external customer provided control/meter
- Inputs for external extend and retract switches
- Inputs for two external end of stroke limit switches
- Dynamic braking
- Terminal strip for easy electrical connection

Dimensions



A1: Cable entrance, 1/2 inch standard conduit (2 x)

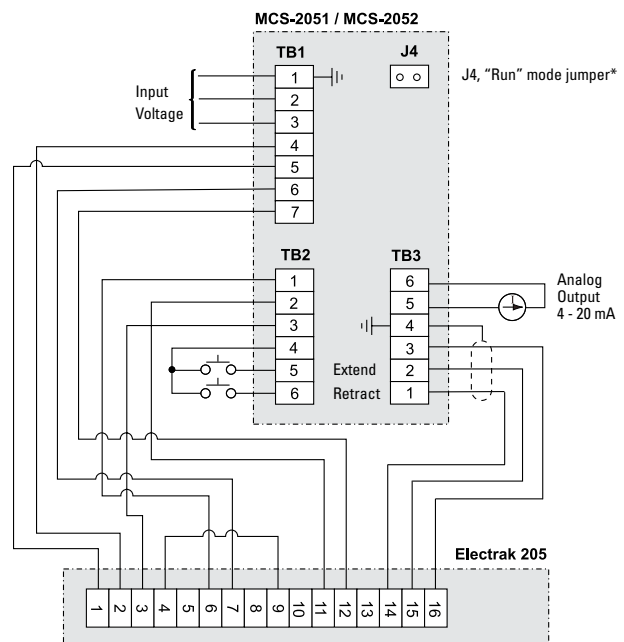
Specifications

Parameter		MCS-2051(2)
Input voltage	[Vac]	1 × 115 MCS-2051 1 × 230 MCS-2052
Input frequency	[Hz]	50/60
Output voltage	[Vdc]	24
Maximum actuator output current	[A]	8
Analog output signal	[mA]	4 - 20
Protection class		NEMA1
Part number		
MCS-2051		6932-448-015
MCS-2052		6932-448-016

Actuator Compatibility

Electrak 205

Wiring Diagram



* Inserting jumper J4 causes the actuator to reverse automatically upon reaching the extend end of stroke limit switch. Reverse motion continues until reaching the retract end of stroke limit switch.

Actuator Controls

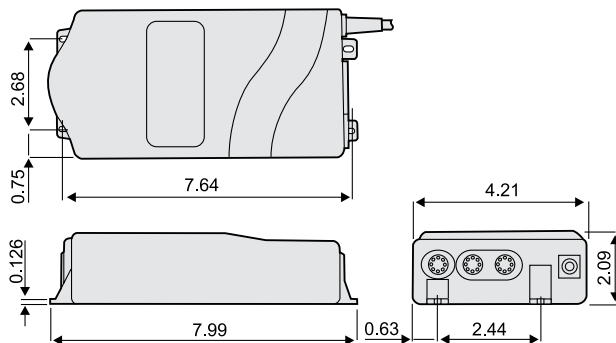
Electronic Controls

Control DCG



- Controls available for single actuator operation or synchronous operation of two actuators equipped with encoders.
- Small and light weight control operated via a control pendant which is ordered separately
- Built in Electronic Limit Switches (ELS) stop the actuator automatically at end of stroke or mid stroke stall
- The control pendant is ordered separately
- The “Control to Actuator” cable is ordered separately and comes in several version depending of the type of actuator being used

Dimensions



Wiring Diagram

No wiring is necessary to the control. All connections are done through plugs.

Specifications

Parameter		DCG
Input voltage ¹	[Vac]	1 × 115 ± 6%
Input frequency	[Hz]	50/60
Output voltage	[Vdc]	24
Maximum output current ²	[A]	
DCG-150		4
DCG-160		8
DCG-170		8
DCG-180		8
DCG-190		13
Protection class		double insulated
Full load duty cycle @ 77 °F ³	[%]	10
Maximum on time	[sec]	60
Weight	[lb]	4.0
Certificates		CE
Part number		
DCG-150		DCG24-1U-0150
DCG-160		DCG24-1U-0160
DCG-170		DCG24-1U-0170
DCG-180		DCG24-1U-0180
DCG-190		DCG24-1U-0190
DCG-280 ⁴		DCG24-2U-0280

¹ 220 Vac input voltage also available. Contact customer support

² These controls are current limited. Review the current/load curves for the actuator you selected to make sure the control will provide enough current for the thrust you need. You may need to select one of the MCS controls.

³ Control will shut off if duty cycle is exceeded and automatically reset when cooled off.

⁴ Control for synchronous operation of two TC16 lifting columns. Contact customer support for information on synchronous operation of other actuator models.

Actuator Compatibility

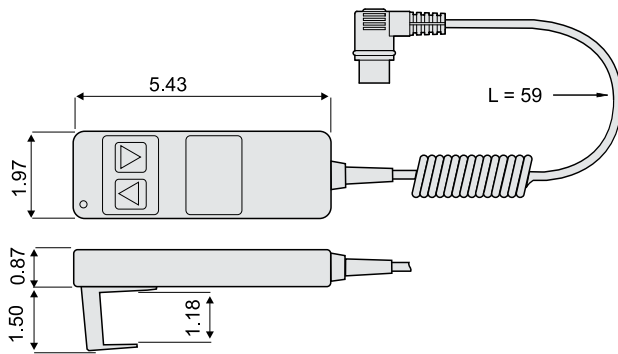
DCG-150	Electrak 1, Electrak 1SP, Electrak 050
DCG-160	LM80-V
DCG-170	LM80-H, Electrak 150
DCG-180	TC16
DCG-190	Electrak PPA-DC, Electrak 10, Electrak Pro, DMD
DCG-280	Synchronous operation of two TC16*

* The units must be equipped with encoders.

Actuator Controls

Electronic Controls

Control Pendant for DCG Controls



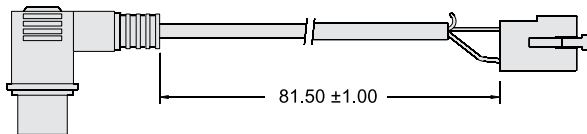
- Handy and light weight control pendant with spiral cord cable which connects to the DCG input with a plug

Specifications

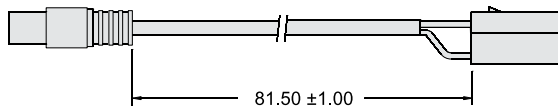
Parameter		DCG14-1H
Weight	[lb]	0.88
Cable length	[in]	59
Certificates		CE
Part number		DCG14-1H

Control to Actuator Cables with Double Connectors for DCG Controls

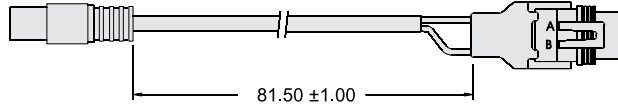
Electrak 1, Electrak 1SP, Electrak 050



Electrak2, Electrak 10



Electrak Pro



- Connects the DCG control to actuators with connector

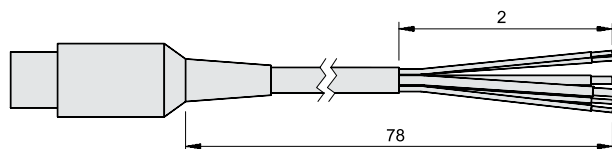
Specifications

Parameter		
Lead cross section	[AWG]	15
Cable length	[in]	81.50
Part number		
Electrak 1, Electrak 1SP, Electrak 050		954-9209
Electrak2, Electrak 10		954-9210
Electrak Pro		954-9211
DMD*		-
TC16**		-
LM80-V, LM80-H**		-

* Use the "Single Connector" cable below as DMD has no connector.

** These units do not require a control to actuator cable as the connector on the actuator cable can be directly plugged in to the control.

Control to Actuator Cables with Single Connector for DCG Controls



- Connects the DCG control to actuators without connector

Specifications

Parameter		
Lead cross section	[mm ²]	4 × 0.25 + 2 × 1.5
Cable length	[in]	78
Part number		D620143

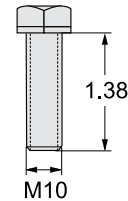
Accessories and Spare Parts

Mounting Components

T-slot Bolt

Designation	Compatible Actuators	Part Number
M10 T-slot bolt	DMD, DMA	D800041

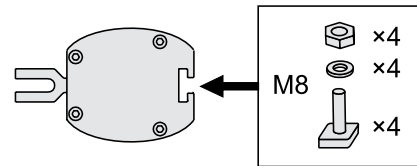
The T-slot bolt fits in to the T-slot running along the outer profile of DMD and DMA lifting columns. The T-slot bolts can be used to mount the unit instead of using the upper mounting plate, or/and for attaching other components to the profile.



T-slot Mounting Kit

Designation	Compatible Actuators	Part Number
M8 T-slot mounting kit	LM80-H, LM80-V	D680507

The T-slot mounting kit consists of four T-slot bolts, washers and nuts that fit in to the T-slot running along the profile of LM80 rodless actuators. The T-slot mounting kit can be used to mount the unit or/and for attaching other components to the profile.

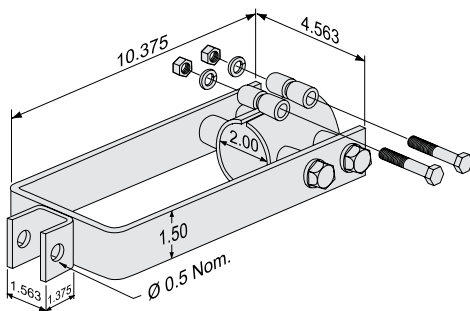


PPA Rear Clevis Mounting Kits

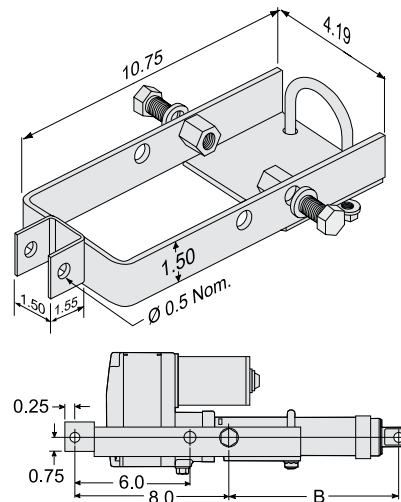
Designation	Compatible Actuators	Part Number
PPA rear clevis mounting kit for DC actuators	Electrak PPA-DC	7827320
PPA rear clevis mounting kit	Electrak PPA-DC, Electrak PPA-AC	7824295

The rear clevis mounting kits are attached to the tube of an Electrak PPA actuator allowing the actuator to be mounted clevis to clevis style. Note that one of the kits fits both PPA-DC and PPA-AC actuators while the other only fits PPA-DC actuators.

PPA Rear Clevis Mounting Kit



PPA Rear Clevis Mounting Kit for DC Actuators



B: retracted length to trunnion, also see product pages.

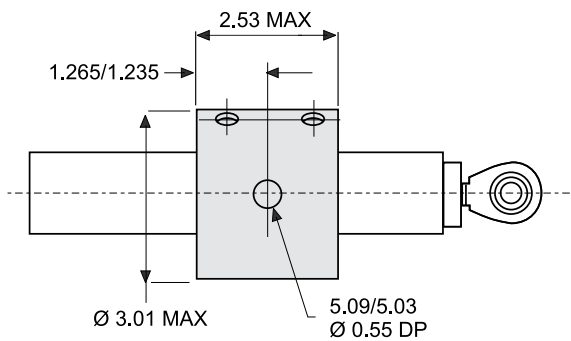
Accessories and Spare Parts

Mounting Components

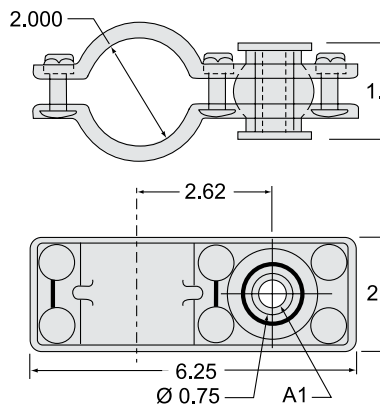
Tube Mounting Kits		
Designation	Compatible Actuators	Part Number
Electrak 205 tube mount	Electrak 205	9200-448-006
Electrak PPA tube mount - light duty 750 lbf	Electrak PPA-DC, Electrak PPA-AC	7822520
Electrak PPA tube mount - heavy duty 1500 lbf	Electrak PPA-DC, Electrak PPA-AC	7821783

The tube mounting kits work as a clamp that is mounted at any desired position along the actuator tube. Trunnion pins for the tube mount clamp are supplied and mounted by the customer.

Electrak 205 Tube Mount

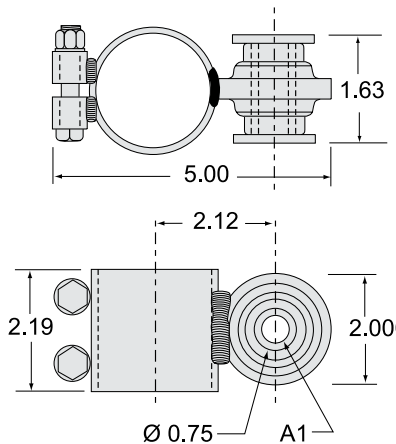


Electrak PPA Tube Mount - Light Duty 750 lbf



A1: hole diameter 0.50 with bushing.

Electrak PPA Tube Mount - Heavy Duty 1500 lbf



A1: hole diameter 0.50 with bushing.

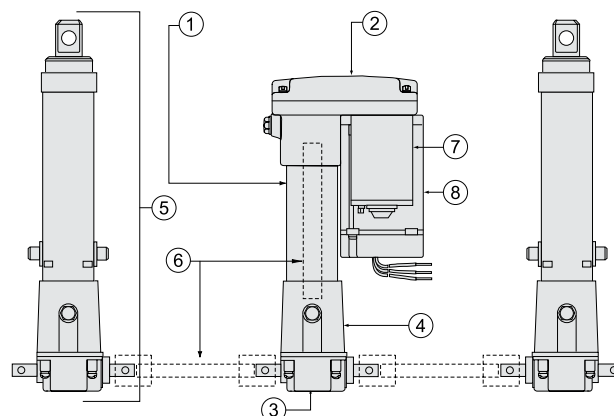
Accessories and Spare Parts

Mounting Components

Electrak PPA Synchronous Operation Kit

Designation	Part Number
PPA manual gearbox	5704305
PPA adapter	7825740
PPA drive tube kit	7820621
PPA motor-gearbox 12 Vdc, gear ratio 18:1	7820240
PPA motor-gearbox 12 Vdc, gear ratio 58:1	7820241
PPA motor-gearbox 24 Vdc, gear ratio 18:1	7830934
PPA motor-gearbox 24 Vdc, gear ratio 58:1	7830935
PPA motor-gearbox 36 Vdc, gear ratio 18:1	7821239
PPA motor-gearbox 36 Vdc, gear ratio 58:1	7821240
PPA motor-gearbox 90 Vdc, gear ratio 18:1	7830262
PPA motor-gearbox 90 Vdc, gear ratio 58:1	7830264
PPA motor-gearbox 115 Vac, gear ratio 18:1, anti coast brake	7825377
PPA motor-gearbox 115 Vac, gear ratio 58:1, anti coast brake	7825378
PPA motor-gearbox 115 Vac, gear ratio 18:1	7825379
PPA motor-gearbox 115 Vac, gear ratio 58:1	7825380
PPA motor-gearbox 115 Vac, gear ratio 18:1, electrical brake	7830123
PPA motor-gearbox 115 Vac, gear ratio 58:1, electrical brake	7829838
PPA motor-gearbox 230 Vac, gear ratio 18:1	7825811
PPA motor-gearbox 230 Vac, gear ratio 58:1	7825812
PPA motor-gearbox 230 Vac, gear ratio 18:1, electrical brake	7829371
PPA motor-gearbox 230 Vac, gear ratio 58:1, electrical brake	7829372

Synchronous operation can easily be obtained by using the Electrak PPA synchronous operation kit and one or several standard Electrak PPA-M actuators. The Electrak PPA synchronous operation kit consist of a manual gearbox, an adapter, a drive tube kit and motor gear-box with motor and gear ratio of customer choice. These components are ordered separately and assembled by the customer. The customer must also supply the shaft running in the drive tube kit (the drive tube can be cut to fit the application) between the adapter and the motor gear box and the shafts and couplings that are needed to connect the Electrak PPA synchronous operation kit and the Electrak PPA-M actuator(s).



- 1: PPA drive tube kit
 - 1 x 26 inch drive tube
 - 1 x screw
 - 1 x lock washer
 - 2 x couplings
- 2: PPA motor-gearbox

- 3: PPA manual gearbox
- 4: PPA adapter
- 5: Standard Electrak PPA-M actuator
- 6: Customer supplied shafts
- 7: Size of DC motors
- 8: Size of AC motors

Accessories and Spare Parts

Electrical Components

Capacitor Kits

Designation	Compatible Actuators	Actuator Supply Voltage	Part Number
Capacitor kit 35 μ F	Electrak 5, Electrak 205, DMA	115 Vac	9200-448-002
Capacitor kit 10 μ F	Electrak 5, Electrak 205, DMA	230 Vac	9200-448-003

All AC actuators, except Electrak PPA-AC that has an internal capacitor wired from the factory, require a capacitor to be wired between the motor windings to run. Also see the Electrical Wiring Diagrams section.

Mating Connectors

Designation	Compatible Actuators	Part Number
Electrak 1 mating connector	Electrak 1, Electrak 1SP	9300-448-001
Electrak 050 mating connector	Electrak 050	9300-448-001
Electrak 2 mating connector	Electrak 2	9100-448-001
Electrak 10 mating connector	Electrak 10	9100-448-001
Electrak Pro mating connector	Electrak Pro	9200-101-042
Electrak Pro mating connector with 1 m pigtail	Electrak Pro	9200-101-043

Actuators with connectors are supplied with a mating connector. Extra mating connectors can be ordered by the part numbers listed above.

Accessories and Spare Parts

Spare Parts

Sealing Plugs

Designation	Compatible Actuators	Part Number
Electrak 205 limit switch seal	Electrak 205	9200-680-002
Electrak Pro manual override seal	Electrak Pro	9200-680-001

A rubber plug covers the adjustment screws for the end of stroke limit switches on the Electrak 205 and for the manual override on the Electrak Pro. If this plug gets lost or broken it must be replaced to maintain the IP rating of the actuator.

Accessories and Spare Parts

Spare Parts

Electrak PPA Spare Parts	
Designation	Part Number
PPA motor-gearbox 12 Vdc, gear ratio 18:1	7820240
PPA motor-gearbox 12 Vdc, gear ratio 58:1	7820241
PPA motor-gearbox 24 Vdc, gear ratio 18:1	7830934
PPA motor-gearbox 24 Vdc, gear ratio 58:1	7830935
PPA motor-gearbox 36 Vdc, gear ratio 18:1	7821239
PPA motor-gearbox 36 Vdc, gear ratio 58:1	7821240
PPA motor-gearbox 90 Vdc, gear ratio 18:1	7830262
PPA motor-gearbox 90 Vdc, gear ratio 58:1	7830264
PPA motor-gearbox 115 Vac, gear ratio 18:1, anti coast brake	7825377
PPA motor-gearbox 115 Vac, gear ratio 58:1, anti coast brake	7825378
PPA motor-gearbox 115 Vac, gear ratio 18:1	7825379
PPA motor-gearbox 115 Vac, gear ratio 58:1	7825380
PPA motor-gearbox 115 Vac, gear ratio 18:1, electrical brake	7830123
PPA motor-gearbox 115 Vac, gear ratio 58:1, electrical brake	7829838
PPA motor-gearbox 230 Vac, gear ratio 18:1	7825811
PPA motor-gearbox 230 Vac, gear ratio 58:1	7825812
PPA motor-gearbox 230 Vac, gear ratio 18:1, electrical brake	7829371
PPA motor-gearbox 230 Vac, gear ratio 58:1, electrical brake	7829372
PPA actuator lift kit - 4 inch	7820146
PPA actuator lift kit - 6 inch	7827142
PPA actuator lift kit - 8 inch	7820950
PPA actuator lift kit - 12 inch	7820147
PPA actuator lift kit - 18 inch	7821066
PPA actuator lift kit - 24 inch	7821193
PPA actuator lift kit - 36 inch	7822047
PPA limit switch kit 12 Vdc, with housing	7823091
PPA limit switch kit 24 Vdc, 36 Vdc, 90 Vdc, 115 Vac, 230 Vac, with housing	7822519
PPA encoder kit with housing	7822048
PPA encoder kit without housing	7821764
PPA 10 kOhm potentiometer kit (only for ball screw driven units)	7821157
PPA 115 Vac capacitor kit	5704687
PPA 115 Vac capacitor kit - heavy duty	7825590
PPA 230 Vac capacitor kit	7825579

Ordering Keys

Electrak DC-actuators

Electrak 1		
1	2	3
S24 -	09A4 -	06
1. Model and input voltage S12 - = Electrak 1, 12 Vdc S24 - = Electrak 1, 24 Vdc	2. Dynamic load capacity 09A4 - = 25 lbf 17A8 - = 75 lbf	3. Stroke 02 = 2 inch 04 = 4 inch 06 = 6 inch

Electrak 1SP		
1	2	3
SP24 -	09A4 -	06
1. Model and input voltage SP12 - = Electrak 1SP, 12 Vdc SP24 - = Electrak 1SP, 24 Vdc	2. Dynamic load capacity 09A4 - = 25 lbf 17A8 - = 75 lbf	3. Stroke 02 = 2 inch 04 = 4 inch 06 = 6 inch

Electrak 050					
1	2	3	4	5	6
DE24 -	17W44 -	06	FN	HH	N
1. Model and input voltage DE12 - = Electrak 050, 12 Vdc DE24 - = Electrak 050, 24 Vdc DE36 - = Electrak 050, 36 Vdc DE12Q = Electrak 050, 12 Vdc, Q-version DE24Q = Electrak 050, 24 Vdc, Q-version DE36Q = Electrak 050, 36 Vdc, Q-version	2. Dynamic load capacity 17W41 - = 112 lbf 17W42 - = 60 lbf 17W44 - = 30 lbf	3. Stroke 02 = 2 inch 04 = 4 inch 06 = 6 inch 08 = 8 inch	4. End of stroke limit switches and potentiometer FN = limit switches and no potentiometer FP = limit switches and potentiometer ¹	5. Rear and front mounting HH = standard crosshole in both ends MH = crossholes rotated 90°	6. Color N = black housing W = white housing
				¹ Not possible in combination with 8 inch stroke.	

Electrak 2			
1	2	3	4
D12 -	20A5 -	12	
1. Input voltage D12 - = 12 Vdc	2. Dynamic load capacity and speed 10A5 - = 250 lbf, high speed 20A5 - = 250 lbf, standard speed	3. Stroke¹ 04 = 4 inch 08 = 8 inch 12 = 12 inch	4. Shipment version² D = distributor version
			¹ Contact customer service for other stroke lengths.
			² Leave position blank for OEM version.

Ordering Keys

Electrak DC-actuators

Electrak PPA-DC					
1	2	3	4	5	6
PPA24 -	58B65 -	18	N -	LS	X
1. Model and input voltage PPA12 - = Electrak PPA-DC, 12 Vdc PPA24 - = Electrak PPA-DC, 24 Vdc PPA36 - = Electrak PPA-DC, 36 Vdc PPA90 - = Electrak PPA-DC, 90 Vdc 2. Dynamic load capacity 18B65 - = 750 lbf 58B65 - = 1500 lbf		3. Stroke 04 = 4 inch 06 = 6 inch 08 = 8 inch 12 = 12 inch 18 = 18 inch 24 = 24 inch 36 = 36 inch 4. Brake option N - = no brake option		5. Feedback option XX = no feedback option LS = end of stroke limit switches PO = potentiometer HS = encoder HL = encoder + end of stroke limit switches 6. Bellows option X = no bellows C = bellows	

Electrak 10		
1	2	3
D12 -	20B5 -	04
1. Input voltage D12 - = 12 Vdc D24 - = 24 Vdc D36 - = 36 Vdc	2. Dynamic load capacity and speed 05B5 - = 500 lbf 10B5 - = 1000 lbf, high speed 20B5 - = 1000 lbf, standard speed	3. Stroke 04 = 4 inch 08 = 8 inch 12 = 12 inch

Electrak Pro						
1	2	3	4	5	6	7
PR24	20-8B65	-	04	R	C	S
1. Model and input voltage PR12 = Electrak Pro, 12 Vdc PR24 = Electrak Pro, 24 Vdc 2. Dynamic load capacity and screw type 02-2A65 = 250 lbf, acme 05-4A65 = 500 lbf, acme 07-8A65 = 750 lbf, acme 05-2B65 = 500 lbf, ball 10-4B65 = 1000 lbf, ball 15-8B65 = 1500 lbf, ball 20-8B65 = 2000 lbf, ball 3. Protection class - = IP66 (standard) E = IP67		4. Stroke (S) 04 = 4 inch 06 = 6 inch 08 = 8 inch 12 = 12 inch 5. Control PCB options S = electronic load monitoring, ELM (standard) D = ELM + encoder L = ELM + linear potentiometer ¹ P = ELM + programmable limit switches ¹ T = ELM + low level power switching ² R = ELM + end of stroke indication outputs ¹ U = ELM + ELM trip indication output W = ELM + PWM speed control monitoring K = ELM + signal follower input ^{1/2}		6. Front adapter and anti-rotation options C = freely rotatable cross hole, no anti-rotation S = cross hole in standard position, anti-rotation ³ M = cross hole rotated 90°, anti-rotation ³ 7. Finish S = no paint (standard) B = actuator painted black ¹ Requires anti-rotation mechanism. ² Only possible on 12 Vdc input voltage models. ³ Definition of cross hole positions.		

Ordering Keys

Electrak AC-actuators

Electrak PPA-AC					
1	2	3	4	5	6
PPA22 -	18B65 -	06	SB	XX	C
1. Model and input voltage PPA11 - = Electrak PPA-AC, 1 × 115 Vac PPA22 - = Electrak PPA-AC, 1 × 230 Vac 2. Dynamic load capacity 18B65 - = 500 lbf 58B65 - = 1500 lbf		3. Stroke 04 = 4 inch 06 = 6 inch 08 = 8 inch 12 = 12 inch 18 = 18 inch 24 = 24 inch 36 = 36 inch 4. Brake option¹ N - = no brake option SB = anti coast brake EB = electrical brake ²		5. Feedback option XX = no feedback option LS = end of stroke limit switches PO = potentiometer HS = encoder HL = encoder + end of stroke limit switches 6. Bellows option X = no bellows C = bellows ¹ See "Brake" in the Glossary section on page 74 for more information. ² Only possible for 1 × 115 Vac models.	

Electrak 5			
1	2	3	4
A12 -	05B5 -	04	D
1. Model and input voltage A12 - = Electrak 5, 1 × 115 Vac A22 - = Electrak 5, 1 × 230 Vac	2. Dynamic load capacity 05B5 - = 500 lbf 10B5 - = 1000 lbf	3. Stroke 04 = 4 inch 08 = 8 inch 12 = 12 inch 18 = 18 inch 24 = 24 inch	4. Shipment version¹ D = distributor version ¹ Leave position blank for OEM version.

Electrak 205			
1	2	3	4
ALP22 -	10B5 -	04	
1. Model and input voltage ALP12 - = Electrak 205, 1 × 115 Vac ALP22 - = Electrak 205, 1 × 230 Vac	2. Dynamic load capacity 05B5 - = 500 lbf 10B5 - = 1000 lbf	3. Stroke 04 = 4 inch 08 = 8 inch 12 = 12 inch 18 = 18 inch 24 = 24 inch	4. Shipment version¹ D = distributor version ¹ Leave position blank for OEM version.

Ordering Keys

Lifting Columns

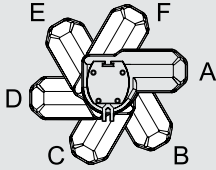
TC16				
1	2	3	4	5
TC16 - 24	T12M	300	291	X
1. Model and input voltage TC16-24 = TC16, 24 Vdc 2. Dynamic load capacity T12M = 450 lbf		3. Stroke (S)¹ ••• = distance in mm 4. Length of the retracted unit (L)² ••• = distance in mm		5. Options X = no option E = encoder ¹ S min. = 200 mm (7.87 in) S max. = 400 mm (15.74 in) Max. possible stroke = L × 2 - 282 mm (11.1 in) ² L min. = 250 mm (9.84 in) L max. = 400 mm (15.74 in)

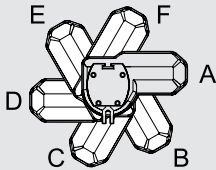
DMD			
1	2	3	4
DMD24 -	10B5 -	16	PO
1. Model and input voltage DMD12 - = DMD, 12 Vdc DMD24 - = DMD, 24 Vdc DMD36 - = DMD, 36 Vdc	2. Dynamic / static load capacity and screw type 05A5 - = 250 / 2550 lbf, acme 05B5 - = 500 / 4050 lbf, ball 10A5 - = 500 / 2550 lbf, acme 10B5 - = 1000 / 4050 lbf, ball 20A5 - = 500 / 2550 lbf, acme 20B5 - = 1000 / 4050 lbf, ball 21B5 - = 1500 / 4050 lbf, ball	3. Stroke 04 = 4 inch 06 = 6 inch 08 = 8 inch 10 = 10 inch 12 = 12 inch 14 = 14 inch 16 = 16 inch 18 = 18 inch 20 = 20 inch 24 = 24 inch	4. Options¹ PO = potentiometer ¹ Leave position blank for no option.

DMA			
1	2	3	4
DMA22 -	20A5 -	06	
1. Model and input voltage DMA12 - = DMA, 1 × 115 Vac DMA22 - = DMA, 1 × 230 Vac	2. Dynamic / static load capacity and screw type 05A5 - = 250 / 2550 lbf, acme 05B5 - = 500 / 4050 lbf, ball 10A5 - = 500 / 2550 lbf, acme 10B5 - = 1000 / 4050 lbf, ball 20A5 - = 500 / 2550 lbf, acme 20B5 - = 1000 / 4050 lbf, ball 21B5 - = 1500 / 4050 lbf, ball	3. Stroke 04 = 4 inch 06 = 6 inch 08 = 8 inch 10 = 10 inch 12 = 12 inch 14 = 14 inch 16 = 16 inch 18 = 18 inch 20 = 20 inch 24 = 24 inch	4. Options¹ PO = potentiometer ¹ Leave position blank for no option.

Ordering Keys

Rodless Actuators

LM80-H						
1	2	3	4	5	6	7
DT24 -	B62M -	140	A	C	H	X
1. Model and input voltage DT12 - = LM80, 12 Vdc DT24 - = LM80, 24 Vdc 2. Load torque capacity and screw type T68M - = 2200 lbf-in, acme B61M - = 3540 lbf-in, ball B62M - = 1600 lbf-in, ball B65M - = 6640 lbf-in, ball		3. Stroke 050 = 500 mm (19.68 in) 060 = 600 mm (23.62 in) 070 = 700 mm (27.56 in) 080 = 800 mm (31.49 in) 090 = 900 mm (35.43 in) 100 = 1000 mm (39.37 in) 110 = 1100 mm (43.30 in) 120 = 1200 mm (47.24 in) 130 = 1300 mm (51.18 in) 140 = 1400 mm (55.11 in) 150 = 1500 mm (59.05 in) 160 = 1600 mm (62.99 in)		4. Motor position A = 0° (standard) B = 60° C = 120° D = 180° E = 240° F = 300° 5. Motor enclosure C = with enclosure (IP44) U = no enclosure (IP33) 6. Mounting position H = horizontal 7. Options X = no option H = manual override		

LM80-V						
1	2	3	4	5	6	7
DT24 -	B62M -	140	A	C	V	X
1. Model and input voltage DT12 - = LM80, 12 Vdc DT24 - = LM80, 24 Vdc 2. Load torque capacity and screw type T68M - = 2200 lbf-in, acme B61M - = 3540 lbf-in, ball B62M - = 1600 lbf-in, ball B65M - = 6640 lbf-in, ball		3. Stroke 050 = 500 mm (19.68 in) 060 = 600 mm (23.62 in) 070 = 700 mm (27.56 in) 080 = 800 mm (31.49 in) 090 = 900 mm (35.43 in) 100 = 1000 mm (39.37 in) 110 = 1100 mm (43.30 in) 120 = 1200 mm (47.24 in) 130 = 1300 mm (51.18 in) 140 = 1400 mm (55.11 in) 150 = 1500 mm (59.05 in) 160 = 1600 mm (62.99 in)		4. Motor position A = 0° (standard) B = 60° C = 120° D = 180° E = 240° F = 300° 5. Motor enclosure C = with enclosure (IP44) U = no enclosure (IP33) 6. Mounting position and spline safety function V = vertical with motor down, no spline safety function F = vertical with motor down, with spline safety function 7. Options X = no option H = manual override		

Ordering Keys

Non-driven and Rotary Actuators

Electrak PPA-M			
1	2	3	4
PPA00 -	01B65 -	24	N-XXX
1. Model PPA00 - = Electrak PPA-M	2. Dynamic load capacity 01B65 - = 1500 lbf	3. Stroke 04 = 4 inch 06 = 6 inch 08 = 8 inch 12 = 12 inch 18 = 18 inch 24 = 24 inch 36 = 36 inch	4. Bellows option N-XXX = no bellows N-XXC = bellows

DGB		
1	2	3
D36 -	21GB -	XXCL
1. Input voltage D12 - = 12 Vdc D24 - = 24 Vdc D36 - = 36 Vdc	2. Load torque capacity and no load speed 21GB - = 175 lbf-in, 200 rpm 30GB - = 175 lbf-in, 140 rpm	3. Version XXCL = one output shaft + clevis mount XXMO = one output shaft + manual override XXDS = dual output shafts

Glossary

A – Du

Acme Screw

Acme screws withstand vibration and shock better than ball or worm screws and are used for applications with these characteristics. Also see “lead screw”.

Actuator Housing

The actuator housing provides environmental protection for the internal components and may also be a structural member of the actuator.

Adapters

The front and rear adapters are the connection points for mounting most Thomson actuators. The front adapter is usually a cross hole but optionally may be a tapped hole, threaded rod, or universal rod end. The rear adapter may be cast into the actuator housing or held in place with a nut.

Adjustable End of Stroke Limit Switches

The adjustable end of stroke limit switches may be moved to positions inside the full stroke of the actuator and will shut off the actuator when it reaches the limit switch. Also see “end of stroke limit switches”.

Anti Coast Brake/Electrical Brake

Depending on the load, AC ball screw actuators may coast to a stop when power is removed. This overrun is eliminated by an anti coast brake or an electrical brake. The anti coast brake (pawl type) will allow up to one revolution of the motor after power is removed. They are used on the Electrak 5 and PPA-AC with anti coast brake. An electrical brake (electrically released) operates much faster after power is removed and allow less coast than the pawl type. Electrak 205 and the PPA-AC with electrical brake use this type of brake. Also see “brake”.

Anti Rotation Mechanism

A feature available on some actuators that resolves the restraining torque within the actuator. The extension tube will not rotate on actuators with this feature.

Ball Screw

Ball screws are highly efficient and are used for high loads and speeds. Also see “lead screw”.

Brake

Actuators using a acme or worm screw are inherently self-locking while ball screw driven actuators are not. To prevent ball screw actuators from backdriving they incorporate an anti backdriving brake (holding brake). Ball screw actuators with an AC motor can also be equipped with an anti coast brake. Also see “anti coast brake/electrical brake” and “holding brake”.

Capacitor

The ac actuators use permanent split capacitor motors and require the use of a start/run capacitor in the control circuit to operate. The controls for the ac actuators have the capacitor included in the control. For customer supplied controls, a separate capacitor is required and the part number is included on the actuator product page.

Certificates

CE certification and UL listing are the two main third party approvals available for actuators. Most of the AC actuators are UL listed as standard and UL has no standard for DC actuators under 48 Vdc. All actuators sold in the EU are CE certified while some actuators sold outside of the EU may not be. If you order your actuator outside of the EU and need a CE certification, contact the factory to verify availability and be sure to include the request on your order.

Controls

Controls can be external to the actuator and provide the actuator with the correct voltage, have either membrane or pendant operators and some have position indicators. The Pro series also has internal controls that continuously monitor the operation of the actuator.

Cover Tube

The cover tube provides protection for the lead screw and provides protection and support for the extension tube. For the Electrak 100 and PPA and as an option on the Electrak 205 actuators, the cover tube also provides the rear mounting connection.

Customization

Even the most versatile actuator may not always suit all applications. But whatever your need is, our engineers are ready to help you to customize the actuators according to your requirements. We build more exclusive actuators than anyone else and have decades of experience of producing actuators to meet special needs.

Duty Cycle

$$\text{Duty cycle} = \frac{\text{on time}}{\text{(on time + off time)}}$$

Example: 15 sec on, 45 sec off

$$\frac{15 \text{ sec}}{(15 \text{ sec} + 45 \text{ sec})} = 25\% \text{ duty cycle}$$

The duty cycle is a function of load for dc actuators. The duty cycle charts for each actuator should be reviewed when lower loads and higher duty cycles are needed. All actuators have at least a 25% duty cycle at full rated load. Ambient temperatures above 77° F may affect the final rating.

Glossary

Dy – Lo

Dynamic Load

The dynamic load rating is how much load the actuator will move when power is applied. Also see “load rating”.

Dynamic Braking

Dynamic braking is a feature on the Pro series which short circuits the motor windings at power off resulting in a shorter coasting distance before the actuator comes to a complete stop. Dynamic braking can be accomplished on other dc actuators by wiring the control to short the motor leads when power is removed.

Electronic Limit Switches (ELS)

ELS stands for Electronic Limit Switches and it is a current sensing function used in some actuator control models. The ELS senses the current and if the current exceeds a pre-set level the control cuts the power to the motor. This function can be used to detect and stop at the ends of the actuator stroke or to stop the actuator if it runs into an obstacle.

Electronic Load Monitoring (ELM)

A built-in microprocessor inside the Pro series actuators continuously monitors the performance of the actuator. The microprocessor will stop the movement at the end of stroke, in case of mid stroke stall, at overload conditions or if the duty cycle is too high. It also eliminates the need of a clutch and provides dynamic braking.

Encoder Feedback

Encoders provide a digital output signal that can be used to determine the position of the extension tube. An encoder equipped actuator must return to a “home” position if power is removed and restored in order to reset its starting point. Also see “potentiometer feedback”.

End of Stroke Limit Switches

End of stroke limit switches are switches that are incorporated in some actuator models, either as standard or as an option, that will shut off power when the end of stroke is achieved. Also see “fixed end of stroke limit switches” and “adjustable end of stroke limit switches”.

End Play (Backlash)

The stack up of tolerances within the lead screw assembly and gearing allowing some linear movement of the extension tube without rotating the motor. Typical end play or backlash varies by model. The range is 0.015 to 0.080 inch.

Extension Tube

The extension tube slides in and out of the actuator and is connected via the front adaptor to the load being moved or positioned.

Fixed End of Stroke Limit Switches

The fixed end of stroke limit switches allow the full stroke of the actuator to be used and will shut off power when the end of stroke is achieved. Also see “end of stroke limit switches”.

Holding Brake

The Electrak 1, 2, 050, 150 and some Pro series incorporate an acme screw which is inherently self-locking while Electrak 5, 10, 100, 205 and the high load Pro series actuators have a ball screw drive incorporating an anti backdriving brake (holding brake) that engages when the actuator has come to a complete stop. Also see “brake”.

Input Voltage

The nominal voltage required to operate the actuator. All actuators will accept at least a $\pm 10\%$ variation of the nominal voltage but a change in the voltage will result in a change of the speed of dc actuators. Controls are available that accept 115 or 230 Vac input and provide 24 Vdc output to operate 24 Vdc actuators.

Installation Instructions

Each actuator has an installation manual to answer typical questions about mounting and wiring the actuators.

Lead Screw

Actuators use three different types of lead screws depending on the configuration and load requirements of the actuator. Ball screws are highly efficient and are used for high loads and speeds. Acme screws withstand vibration and shock better and are used for applications with these characteristics. Worm screws are self locking and will not backdrive.

Lifetime Expectancy

Life is a function of load, stroke length and how often the overload clutch is operated. The specific load/life charts for each actuator will provide a life estimate for your particular application.

Lifting Columns

Lifting columns provide a stable base for adjusting the height of tables or platforms. The column provides both the lifting force and the ability to resolve high moment forces from off axis loads.

Linear Actuators

Actuators providing a linear thrust via an extension tube to lift, lower, push, pull or position a load.

Load Rating

The load rating is the minimum amount of force the actuator will provide during its lifetime. The load rating of all rod style actuators is the same for both compression and tension loads. Also see “dynamic load”, “static load” and “tension and compression load”.

Glossary

M – Pr

Manual Override (Hand Wind)

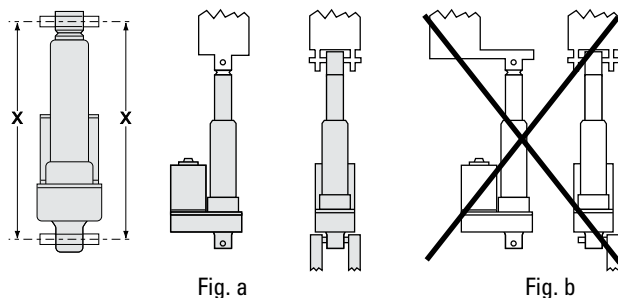
Allows manual operation of the actuator in both directions in case of a power failure. The actuator accepts a standard hexagon key to rotate the motor in either direction. Optional on some models and standard on the Pro series.

Maximum On Time

The maximum amount of time an actuator may operate without stopping to “cool off”. For high load and long stroke actuators this may be one extend and retract cycle. The actuator should not exceed 25% duty cycle at full rated load.

Mounting

Electrak actuators are quickly and easily mounted by slipping pins through the holes on each end of the unit and into brackets on the machine frame and the load. Electrak 100 units must be mounted by the cover tube and a swivel rod end. PPA actuators are mounted by the rear trunnions on the cover tube and the clevis on the extension tube. The Electrak 205 can be mounted by either the rear clevis or by a tube mount. Half inch diameter solid pins (1/4 inch solid pins for Electrak 1 and 050) provide maximum holding strength and a retaining or cotter pin on each end will prevent the solid pin from falling out of its mounting bracket. Roll or spring type mounting pins should be avoided. The mounting pins must be parallel to each other as shown below (Fig. a). Pins which are not parallel may cause the actuator to bind. The load should act along the axis of the actuator since off center loads may cause binding (Fig. b).



Non-driven Actuators

Actuators supplied without a motor and driven manually or by a customer supplied motor.

Operating and Storage Temperature

The operating temperature is the range in which the actuator may be safely operated. For the high end of the range, the duty cycle will be lower than 25 %. All actuators can be stored or transported at the same temperature as the operating temperature. Contact customer support if the operating temperature will be exceeded during storage or transportation.

Output Voltage

Output voltage is the voltage from the control to run the actuator. The controls for dc actuators have 24 Vdc output. The controls for ac actuators have either 115 or 230 Vac output.

Overload Clutch

Electrak 050, 2, 5, 10, 100, 205 and PPA series linear actuators are protected by a load limiting mechanical clutch which prevents the motor from stalling at either end of the actuator stroke. It will also slip when the factory-set load limit is exceeded. The clutch is a ball detent design, assuring a consistent slip point and long life.

Potentiometer Feedback

Potentiometers provide an analog output signal that can be used to determine the position of the extension tube. A potentiometer will “remember” its position if power is removed and restored. All potentiometers are set to a minimum value on full retract. Also see “encoder feedback.”

Programmable Limit Switches

An optional control contained inside the Pro series to which an external programming box or customer supplied switches can be connected to set and reset the end of stroke limits as often as needed. The programming box has a “jog to position” switch and a “set limit” switch.

Protection Class

The protection class refers to the environmental rating of the enclosure. The first digit applies to airborne contaminants and the second digit to water/moisture.

- IP33: protected against the penetration of solid objects with a diameter greater than 12 mm and against direct sprays of water up to 60 degrees from vertical.
- IP44: protected against the penetration of solid objects with a diameter greater than 1 mm and against water sprayed from any direction.
- IP45: protected against the penetration of solid objects with a diameter greater than 1 mm and low pressure water jets from any direction.
- IP51: protected from dust and vertical dripping water/condensation.
- IP52: protected from dust and dripping water/condensation falling at an angle up to 15 degrees from vertical.
- IP56: protected from dust and high pressure water jets from any direction.
- IP65: dust tight and protected against low pressure water jets from any direction.
- IP66: dust tight and protected against high pressure water jets from any direction.
- IP67: dust tight and protected against the effect of immersion in water between 150 mm (5.9 inch) and 1 meter (39.4 inch).

Glossary

Pw – W

PWM* Speed Control Monitoring

An optional control contained inside the Pro series actuators that will allow the load monitoring microprocessor to compensate based on the PWM speed input. *PWM = pulse width modulation.

Restraining Torque

The torque which is developed between the clevis on the extension tube and rear mount (clevis or trunnion) when the unit extends or retracts and ratchets the clutch (Fig. c).

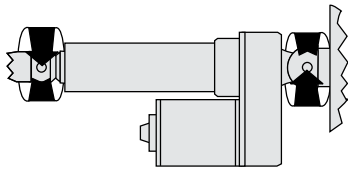


Fig. c

Rodless Actuators

Rodless actuators provide support for the load as well as thrust. The load is supported and moved by a carriage on the actuator rather than pushed or pulled by an extension rod. Rodless actuators are ideal for applications requiring long strokes (up to 5 feet), high speeds (up to 4.3 in/sec), movement of the load within the shortest envelope possible or the load supported by the actuator.

Rotary Actuators

Actuators providing a rotary output to position a load, turn a winch, or rotate a gear or sprocket.

Service and Maintenance

Actuators are generally maintenance free. The Electrak 2, 5, 10, 100, 205 and Pro series have repair kits available from your local distributor or OEM.

Signal Follower Input / Control

An optional control contained inside the Pro series actuators that will cause the extension tube position to follow a customer supplied potentiometer signal. Also known as a position follower control.

Sizing and Selection

The Danahermotion.com web site includes a product advisor that can be used to walk through the decision process for picking the best actuator and to get the ordering data for your choice. Go to www.danahermotion.com/linear_actuator_advisor to find out more.

Speed

DC actuators have a direct load/speed relationship. As the load increases, the speed of the dc actuators decreases. There are curves on each product page to show the speed from no load to full rated load. AC actuators have very little speed fluctuations based on load but there are load/speed curves on all the ac actuator product pages.

Spline Safety Function

An optional safety function on the rodless actuator (LM80) that will stop downward motion in case the carriage (the moving member) collides with an obstacle. The motor will keep running but the carriage will stand still and not pull down on the obstacle. When reversing the motor rotation the carriage will automatically start to move upwards again.

Static Load

The static load rating is how much load the actuator will hold with power off. The static load rating is normally twice the dynamic load rating. Also see "load rating".

Synchronous Operation

Motor speed cannot be controlled with enough precision to ensure that the actuators will remain synchronized and a binding effect could take place. Non-driven actuators may be mechanically linked and thereby synchronized.

Tension and Compression Load

A tension load tries to stretch the actuator and a compression load tries to compress the actuator (Fig. d). Most actuators can manage the same tension and compression load. Also see "load rating".

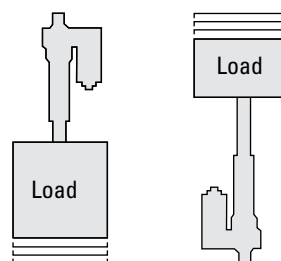


Fig. d

Vent Tube

The Electrak 050 and 150 have a breather tube in the wiring harness to allow the actuator to operate without creating a vacuum and drawing water through the seals on the cover tube.

Worm Screw

Worm screws are self locking and will not backdrive. Also see "lead screw".

Application Data Form

Worksheet

Application Data Form*		
Submitted by:	Phone:	Date:
1. Company name	20. Do you need any special retracted length (cross hole c/c in inches)?	
2. Street address	21. Is anti-rotation of the extension tube required (yes/no)?	
3. City-state, zip	22. What is the input voltage?	
4. Contact name	23. Do you need any of the optional features of the actuator?	
5. Phone	24. How will the actuator be connected (standard or special cabling)?	
6. Fax	25. Is mating connector required if connector is included in the actuator?	
7. E-mail	26. Do you need any special paint or finish?	
8. What is the estimated annual volume?	27. Is manual override necessary?	
9. What is the target price?	28. What are the environmental conditions (dusty, outdoors, wash down)?	
10. What is the current or alternative solution?	29. What is the operation temperature range in Farenheit?	
11. How much load is moved in pounds?	30. What is the duty cycle (on-time / on-time + off-time) in sec?	
12. How much load do you need to hold in pounds?	31. Do you need any certificate(UL, CE, etc.)?	
13. How will the actuator be mounted (horizontal/vertical)?	32. Do you require any print (dwg, dxf, faxed)?	
14. Is the load trying to stretch or/and compress the actuator?	33. Describe any additional requirements (packaging, labeling, etc.)	
15. What speed do you want the actuator to move in in/sec?		
16. What is the life of the unit in cycles (one cycle = extend and retract)?		
17. What is the stroke length?		
18. How will the actuator be mounted to the extension tube?		
19. How will the actuator be mounted to the rear adaptor?		

* Please enter all fields in the form and send it and any drawing to customer service by mail or fax. See the back of the catalog for the nearest location.

USA, CANADA and MEXICO

Danaher Motion
203A West Rock Road
Radford, VA 24141 USA
Phone: 1-540-633-3400
Fax: 1-540-639-4162
E-mail: DMAC@danahermotion.com
Literature: LitRequest@danahermotion.com

EUROPE

United Kingdom

Danaher Motion
Chartmoor Road, Chartwell Business Park
Leighton Buzzard, Bedfordshire
LU7 4WG; United Kingdom
Phone: +44 (0)1525 243 243
Fax: +44 (0)1525 243 244
E-mail: sales.uk@danahermotion.com

Germany

Danaher Motion GmbH
Sales Office North
Wacholderstr. 40-42
40489 Düsseldorf
Germany
Phone: +49 (0) 203 9979 214
Fax: +49 (0) 203 9979 3214
E-Mail: iris.tolusch@danahermotion.com

Danaher Motion GmbH
Sales Office South West
Brückenfeldstraße 26/1
75015 Bretten
Germany
Phone: +49 (0) 7252 97390 56
Fax: +49 (0) 7252 97390 55
E-Mail: kerstin.mueller@danahermotion.com

Danaher Motion GmbH
Sales Office South East
Kiesgräble 7
89129 Langenau
Germany
Phone: +49 (0) 7471 62 23 23
Fax: +49 (0) 7471 62 23 26
E-Mail: ursula.koschak@danahermotion.com

France

Danaher Motion
C.P 80018
12, Rue Antoine Becquerel – Z.I. Sud
F-72026 Le Mans Cedex 2
France
Phone: +33 (0) 243 50 03 30
Fax: +33 (0) 243 50 03 39
E-mail: sales.france@tollo.com

Italy

Danaher Motion srl
Largo Brughetti
I-20030 Bovisio Masciago
Italy
Phone: +39 0362 594260
Fax: +39 0362 594263
E-mail: info@danahermotion.it

Sweden

Danaher Motion
Box 9053
SE-291 09 Kristianstad
Sweden
Phone: +46 (0) 44-24 67 00
Fax: +46 (0) 44-24 40 85
E-mail: helpdesk.kid@danahermotion.com

Switzerland

Danaher Motion SA
La Pierreire 2
1029 Villars-Ste-Croix
Switzerland
Phone: +41 (0) 21 631 33 33
Fax: +41 (0) 21 636 05 09
E-mail: info@danaher-motion.ch

ASIA

China

Danaher Motion
Rm 2205, Scitech Tower
22 Jianguomen Wai Street
Beijing, China, 100004
Phone: +86 10 6515 0260
Fax: +86 10 6515 0263
E-mail: chinainfo@danahermotion.com.cn

Japan

Danaher Motion Japan
2F, Tokyu Reit Hatchobori Bldg
2-7-1 Hatchobori Chuo-ku,
Tokyo 104-0032 Japan
Phone: +81-3-6222-1051
Fax: +81-3-6222-1055
E-mail: info@danahermotion.co.jp